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Operating Manual

APT.line™ KMF (E5.2)

Climatic test chamber for constant conditions
with program control

Model	Art. No.
KMF 115 (E5.2)	9020-0187, 9120-0187
KMF 115-UL (E5.2)	9020-0188, 9120-0188
KMF 240 (E5.2)	9020-0145, 9120-0145
KMF 240-UL (E5.2)	9020-0182, 9120-0182
KMF 720 (E5.2)	9020-0185, 9120-0185
	9020-0245, 9120-0245
KMF 720-UL (E5.2)	9020-0186, 9120-0186

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EC – declaration of conformity

CE

EG – KONFORMITÄTSERKLÄRUNG
EC - DECLARATION OF CONFORMITY
CE - DECLARATION DE CONFORMITE

Anbieter / Supplier / Fournisseur:	BINDER GmbH
Anschrift / Address / Adresse:	Im Mittleren Ösch 5, D-78532 Tuttlingen
Produkt / Product / Produit:	Klimaprüfschränke für Konstantklima mit Programmregelung Climatic test chambers for constant conditions with program control Armoires d'essais climatiques pour des conditions constantes à régulation programmable
Typenbezeichnung / Type / Type:	KMF 115, KMF 240, KMF 720

Die oben beschriebenen Produkte sind konform mit folgenden EG-Richtlinien:
The products described above are in conformity with the following EC guidelines:
Les produits décrits ci-dessus sont conformes aux directives CE suivantes:

Niederspannungsrichtlinie 2006/95/EG Low voltage directive 2006/95/EC Directive basse tension 2006/95/CE	Richtlinie 2006/95/EG des Europäischen Parlaments und des Rates vom 12. Dezember 2006 zur Angleichung der Rechtsvorschriften der Mitgliedstaaten betreffend elektrische Betriebsmittel zur Verwendung innerhalb bestimmter Spannungsgrenzen Council Directive 2006/95/EC of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits Directive 2006/95/CE du Parlement Européen et du Conseil du 12 décembre 2006 concernant le rapprochement des législations des États membres relatives au matériel électrique destiné à être employé dans certaines limites de tension
EMV-Richtlinie 2004/108/EG EMC Directive 2004/108/EC Directive CEM 2004/108/CE	Richtlinie 2004/108/EG des Europäischen Parlaments und des Rates vom 15. Dezember 2004 zur Angleichung der Rechtsvorschriften der Mitgliedstaaten über die elektromagnetische Verträglichkeit und zur Aufhebung der Richtlinie 89/336/EWG. Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 98/336/EEC. Directive 2004/108/CE du Parlement Européen et du Conseil du 15 décembre 2004 relative au rapprochement des législations des États membres concernant la compatibilité électromagnétique et abrogeant le directive 98/336/CEE.

Die oben beschriebenen Produkte tragen entsprechend die Kennzeichnung CE.
The products described above, corresponding to this, bear the CE-mark.
Les produits décrits ci-dessus, en correspondance, portent l'indication CE.

Die oben beschriebenen Produkte sind konform mit folgenden harmonisierten Normen:
The products described above are in conformity with the following harmonized standards:
Les produits décrits ci-dessus sont conformes aux normes harmonisées suivantes:

Sicherheit / safety / sécurité:

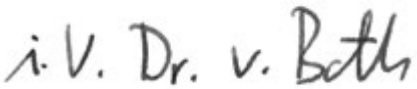
EN 61010-1:2010	Sicherheitsbestimmungen für elektrische Mess-, Steuer-, Regel- und Laborgeräte – Teil 1: Allgemeine Anforderungen (DIN EN 61010-1:2002 + Berichtigung 1:2002 + Berichtigung 2:2004)
	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements (IEC 61010-1:2010, BS EN 61010-1:2010)
	Règles de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire – Partie 1: Prescriptions générales (CEI 61010-1:2010, NF EN 61010:2011)
EN 61010-2-010:2003	Sicherheitsbestimmungen für elektrische Meß-, Steuer-, Regel- und Laborgeräte – Teil 2-010: Besondere Anforderungen an Laborgeräte für das Erhitzen von Stoffen (DIN EN 61010-2-010:2004)
	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-010: Particular requirements for laboratory equipment for the heating of materials (IEC 61010-2-10:2005, BS EN 61010-2-10:2003)
	Règles de sécurité pour appareils électriques de mesurage, de régulation et de laboratoire – Partie 2-010 : Prescriptions particulières pour appareils de laboratoire utilisés pour l'échauffement des matières (CEI 61010-2-10:2003, NF EN 61010-2-10:2005)

EMV / EMC / CEM:

EN 61326-1:2006 + Corr. 1:2008 + Corr. 2:2010	Elektrische Mess-, Steuer-, Regel- und Laborgeräte - EMV-Anforderungen - Teil 1: Allgemeine Anforderungen (DIN EN 61326-1:2006 + Berichtigung 1:2008 + Berichtigung 2:2011)
	Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements (IEC 61326-1:2005 + Corr. 1:2008 + Corr. 2:2010, BS EN 61326-1:2006+ A1:2008)
	Matériel électrique de mesure, de commande et de laboratoire - Exigences relatives à la CEM - Partie 1: Exigences générales (CEI 61326-1:2005 + AC1:2008, NF EN 61326-1:2006 mod.)
EN 61326-2-2:2006	Elektrische Mess-, Steuer-, Regel- und Laborgeräte – EMV-Anforderungen. Teil 2-2: Besondere Anforderungen - Prüfanordnung, Betriebsbedingungen und Leistungsmerkmale für ortsveränderliche Prüf-, Mess- und Überwachungsgeräte in Niederspannungs-Stromversorgungsnetzen. (DIN EN 61326-2-2:2006)
	Electrical equipment for measurement, control and laboratory use – EMC requirements. Part 2-2: Particular requirements - Test configurations, operational conditions and performance criteria for portable test, measuring and monitoring equipment used in low-voltage distribution systems. (IEC 61326-2-2:2005, BS EN 61326-2-2:2006)
	Matériel électrique de mesure, de commande et de laboratoire – Exigences relatives à la CEM. Partie 2-2: Exigences particulières - Configurations d'essai, conditions de fonctionnement et critères d'aptitude à la fonction des matériels portatifs d'essai, de mesure et de surveillance utilisés dans des systèmes de distribution basse tension. (CEI 61326-2-2:2005 + AC1:2007, NF EN 61326-2-2:2006)

D-78532 Tuttlingen, 07.07.2011

BINDER GmbH



P. M. Binder

Geschäftsführender Gesellschafter
Managing Director
Directeur général

Dr. H. von Both

Leiter F & E
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Product registration

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Easy registered in 3 steps:

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Enclosure Protection XX XX
Temp. safety device XXX XXXXX
Class XXX
Art. No. XXXX-XXXX
Project No. XXXX
US PATS XXXXXX / XXXXX / XXXXX
XXXXXX / XXXXX / XXXXX / XXXXX
Made in Germany
Serial No. 12-34567
BINDER

1. List serial number here: ☐☐-☐☐☐☐☐
2. Go online: www.binder-world.com/register
3. Register serial number

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19. CONTAMINATION CLEARANCE CERTIFICATE 90

Dear customer,

For the correct operation of the climatic test chamber KMF, it is important that you read this operating manual completely and carefully and observe all instructions as indicated. Failure to read, understand and follow the instructions may result in personal injury. It can also lead to damage to the unit and/or poor equipment performance.

1. Safety

This operating manual is part of the components of delivery. Always keep it handy for reference. The device should only be operated by laboratory personnel especially trained for this purpose and familiar with all precautionary measures required for working in a laboratory. To avoid injuries and damage observe the safety instructions of the operating manual.

WARNING

Failure to observe the safety instructions.

Serious injuries and unit damage.

- Observe the safety instructions in this operating manual.
- Carefully read the complete operating instructions of the climatic test chamber KMF.

1.1 Legal considerations

This operating manual is for informational purposes only. It contains information for installing, start-up, operation and maintenance of the product. Note: the contents and the product described are subject to change without notice.

Understanding and observing the instructions in this operating manual are prerequisites for hazard-free use and safety during operation and maintenance. In no event shall BINDER be held liable for any damages, direct or incidental arising out of or related to the use of this manual.

This operating manual cannot cover all conceivable applications. If you would like additional information, or if special problems arise that are not sufficiently addressed in this manual, please ask your dealer or contact us directly by phone at the number located on page one of this manual

Furthermore, we emphasize that the contents of this operating manual are not part of an earlier or existing agreement, description, or legal relationship, nor do they modify such a relationship. All obligations on the part of BINDER derive from the respective purchase contract, which also contains the entire and exclusively valid statement of warranty administration. The statements in this manual neither augment nor restrict the contractual warranty provisions.

1.2 Structure of the safety instructions

In this operating manual, the following safety definitions and symbols indicate dangerous situations following the harmonization of ISO 3864-2 and ANSI Z535.6.

1.2.1 Signal word panel

Depending on the probability of serious consequences, potential dangers are identified with a signal word, the corresponding safety color, and if appropriate, the safety alert symbol.

DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious (irreversible) injury.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious (irreversible) injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in moderate or minor (reversible) injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in damage to the product and/or its functions or of a property in its proximity.

1.2.2 Safety alert symbol

Use of the safety alert symbol indicates a **risk of injury**.

Observe all measures that are marked with the safety alert symbol in order to avoid death or injury.

1.2.3 Pictograms

Warning signs			
Electrical hazard	Hot surface	Explosive atmosphere	Stability hazard
Lifting hazard	Scalding hazard	High humidity	Pollution Hazard
Harmful substances	Biohazard	Danger of frost	
Mandatory action signs			
Mandatory regulation	Read operating instructions	Disconnect the power plug	Lift with several persons
Lift with mechanical assistance	Environment protection		

Prohibition signs			
Do NOT touch	Do NOT spray with water	Do NOT climb	

	Information to be observed in order to ensure optimum function of the product.

1.2.4 Word message panel structure

Type / cause of hazard.

Possible consequences.

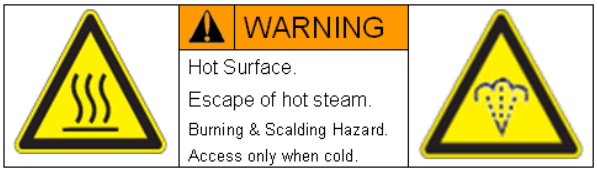
∅ Instruction how to avoid the hazard: prohibition

➢ Instruction how to avoid the hazard: mandatory action.

Observe all other notes and information not necessarily emphasized in the same way, in order to avoid disruptions that could result in direct or indirect injury or property damage.

1.3 Localization / position of safety labels on the unit

The following labels are located on the unit:

Pictograms (warning signs)	
	Hot surface
	Risk of injury (KMF-UL only)
	Burning and scalding hazard
Service label	
Service - Hotline International: + 49 (0) 7462 / 2005-555 USA Toll Free: + 1 866 885 9794 or: + 1 631 224 4340 Россия и СНГ: + 7 495 98815 17 service@binder-world.com www.binder-world.com BINDER	

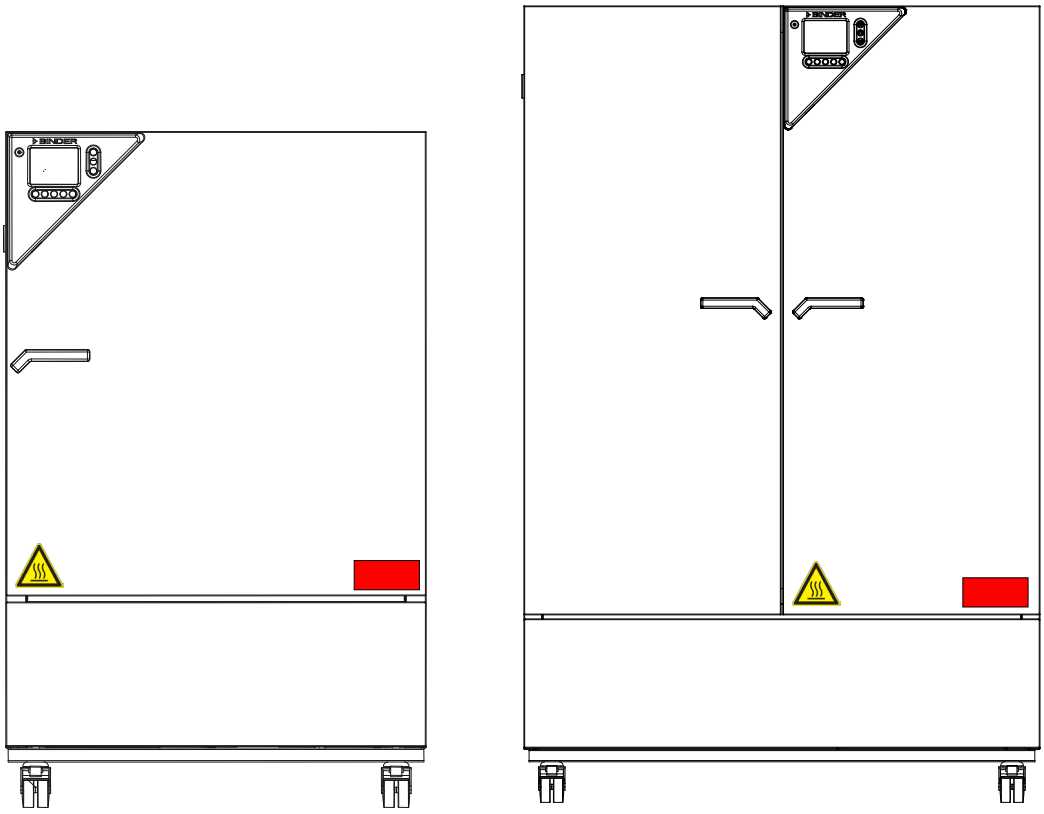


Figure 1: Position of labels on the unit front KMF

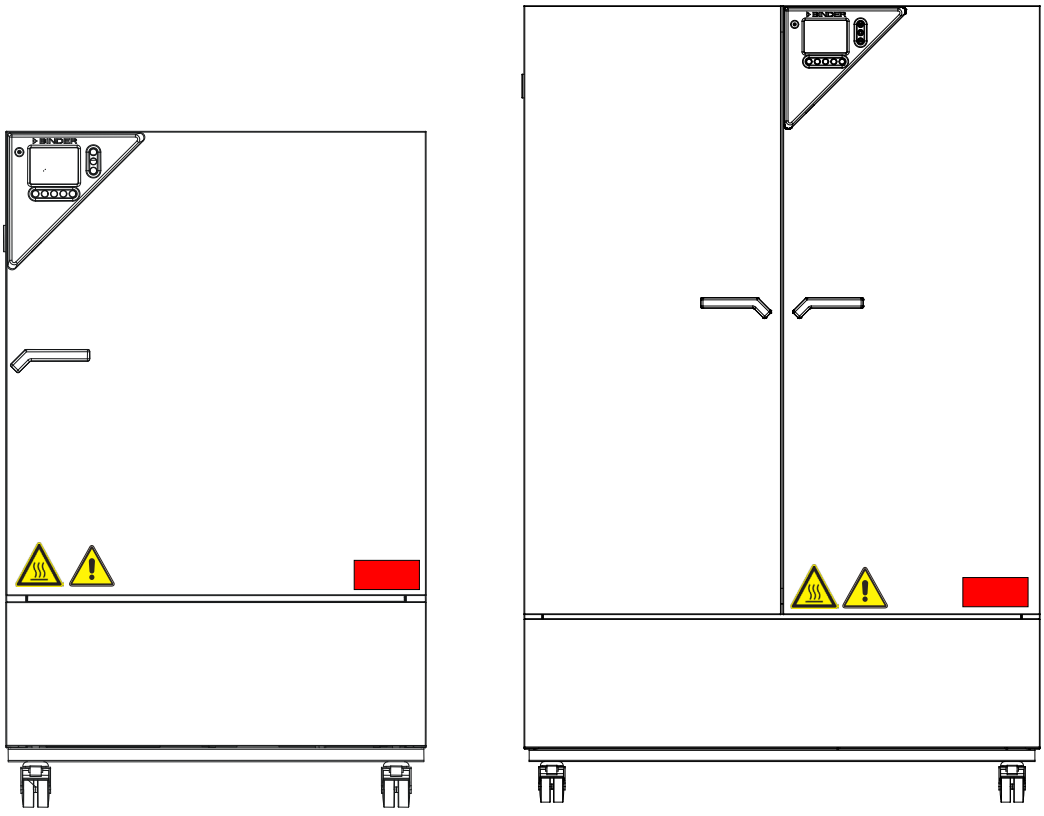


Figure 2: Position of labels on the unit front KMF-UL

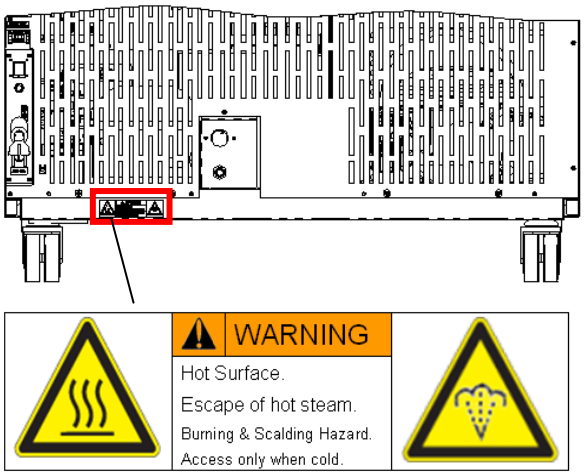


Figure 3: Position of labels on the unit rear

	Keep safety labels complete and legible.

Replace safety labels that are no longer legible. Contact BINDER Service for these replacements.

1.4 Type plate

The type plate sticks to the left side of the unit, bottom right-hand.

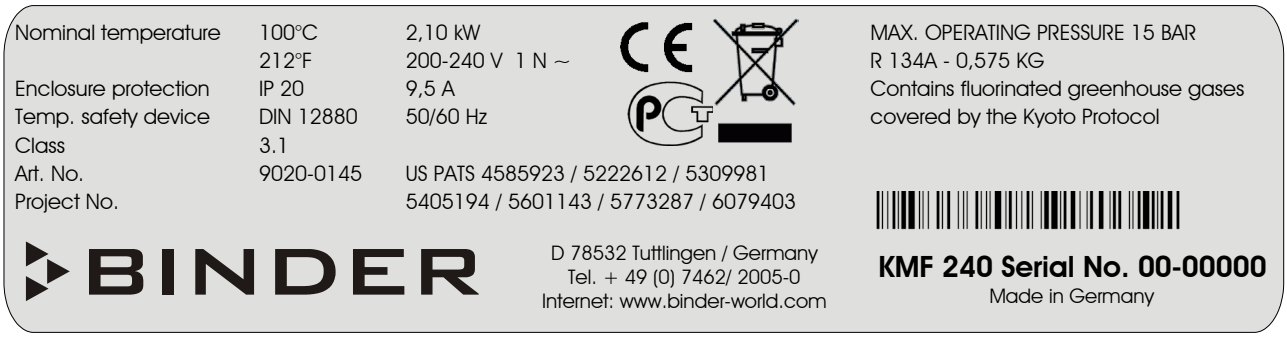
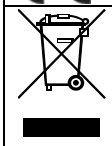


Figure 4: Type plate (example of KMF 240 regular unit)

Indications of the type plate		Information
BINDER		Manufacturer: BINDER GmbH
KMF 240		Model KMF 240
Serial No.	00-00000	Serial No. 00-00000
Nominal temperature	100 °C / 212 °F	Nominal temperature
Enclosure protection	IP 20	IP type of protection 20 acc. to EN 60529
Temp. safety device	DIN 12880	Temperature safety device acc. to standard DIN 12880
Class	3.1	Temperature safety device, class 3.1
Art. No.	9020-0145	Art. No. 9020-0145
Project No.	---	(Special application acc. to project no.)
2,10 kW		Nominal power 2.10 kW
200-240 V 1 N ~		Nominal voltage 200-240 V (+/-10%), single-phase unit
9,5 A		Nominal current 9.5 Amp
50/60 Hz		Power frequency 50/60 Hz
Max. operating pressure 15 bar		Max operating pressure 15 bar in the refrigerating system
R 134A - 0,575 kg		Refrigerant type R 134A, filling weight 0.575 kg
Contains fluorinated greenhouse gases covered by the Kyoto Protocol		

Symbol on the type plate	Information
CE	CE conformity marking
	Electrical and electronic equipment manufactured / placed on the market in the EC after 13 August 2005 and be disposed of in separate collection according to the directive 2002/96/EC on waste electrical and electronic equipment (WEEE).
	The equipment is certified in the GOST R certification system of GOSTSTANDARD Russia.
(UL units only)	The equipment is certified by Underwriters Laboratories Inc.® according to standards CAN/CSA-C22.2 No. 61010-1, 2nd Edition, 2004-07 (Electrical Equipment for Measurement, Control, and Laboratory Use; Part 1: General Requirements); UL 61010-1, 2nd Edition, 2005-07-22 (Electrical Equipment for Measurement, Control, and Laboratory Use; Part 1: General Requirements); IEC 61010-1:2001, 2nd Edition and IEC 61010-2-10 (Particular Requirements for Laboratory Equipment for the heating of materials).

1.5 General safety instructions on installing and operating the climatic test chamber

With regard to operating the climatic test chamber KMF and to the installation location, please observe the guideline BGI/GUV-I 850-0 on safe working in laboratories (formerly BGR/GUV-R 120 or ZH 1/119 laboratory guidelines issued by the employers' liability insurance association) (for Germany.

BINDER GmbH is only responsible for the safety features of the unit provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts.

To operate the unit, use only original BINDER accessories or accessories from third-party suppliers authorized by BINDER. The user is responsible for any risk caused by using unauthorized accessories.

CAUTION

Danger of overheating.

Damage to the unit.

∅ Do NOT install the unit in unventilated recesses.

➢ Ensure sufficient ventilation for dispersal of the heat.

Do not operate the climatic test chamber KMF in hazardous locations.

DANGER

Explosion hazard.

Danger of death.

∅ Do NOT operate the unit in potentially explosive areas.

∅ KEEP explosive dust or air-solvent mixtures AWAY from the unit.

The climatic test chamber KMF does not dispose of any measures of explosion protection.

DANGER

Explosion hazard.

Danger of death.

∅ Do NOT introduce any substance into the climatic test chamber which is combustible or explosive at working temperature.

∅ NO explosive dust or air-solvent mixture in the inner chamber.

Any solvent contained in the charging material must not be explosive or inflammable. I.e., irrespective of the solvent concentration in the steam room, NO explosive mixture with air must form. The temperature inside the chamber must lie below the flash point or below the sublimation point of the charging material. Familiarize yourself with the physical and chemical properties of the charging material, as well as the contained moisture constituent and its behavior with the addition of heat energy and humidity.

Familiarize yourself with any potential health risks caused by the charging material, the contained moisture constituent or by reaction products that may arise during the temperature process. Take adequate measures to exclude such risks prior to putting the Climatic test chamber into operation.

DANGER

Electrical hazard.

Danger of death.

∅ The unit must NOT become wet during operation or maintenance.

The climatic test chambers were produced in accordance with VDE regulations and were routinely tested in accordance to VDE 0411-1 (IEC 61010-1).

CAUTION

The glass doors and the inner chamber will become hot during operation.

Danger of burning.

∅ Do NOT touch the glass doors, the inner surfaces or the charging material during operation.

WARNING

Stability hazard.

Danger of injury.

Damage to the unit and the charging material.

Housing cover breakaway.

∅ Do NOT climb on the lower housing cover.

∅ Do NOT load the lower housing cover with heavy objects while the unit door is open.

1.6 Intended use

Climatic test chambers series KMF are suitable for exact conditioning of harmless materials. A mixture of any component of the charging material with air must NOT be explosive. The operating temperature must lie below the flash point or below the sublimation point of the charging material.

	Following the instructions in this operating manual and conducting regular maintenance work (chap. 15) are part of the intended use.

EX	**DANGER** **Explosion hazard.** **Danger of death.** ∅ Do NOT introduce any substance combustible or explosive at working temperature into the climatic test chamber. ∅ NO explosive dust or air-solvent mixture in the inner chamber.

	The charging material shall not contain any corrosive ingredients that may damage the machine components made of stainless steel, aluminum, and copper. Such ingredients include in particular acids and halides. Any corrosive damage caused by such ingredients is excluded from liability by BINDER GmbH.

1.7 Resistance of the humidity sensor against harmful substances

The following list of harmful substances refers only to the humidity sensor and does not include any other materials incorporated in the unit or prohibited substances in relation to explosion protection.

Some gases - especially clean gases - do not have any influence on the humidity sensor. Others do have a very small influence, whereas others may influence the sensor to a larger extent.

- The following gases do not influence the sensor and the humidity measurement: Argon (Ar), carbon dioxide (CO_2),helium (He), hydrogen (H_2), neon (Ne), nitrogen (N_2), nitrous oxide (N_2O), oxygen (O_2)
- The following gases do not or to a minor extent influence the sensor and the humidity measurement: Butane (C_4H_{10}), ethane (C_2H_6), methane (CH_4), natural gas propane (C_3H_8)
- The following gases do not, or to a minor extent influence the sensor and the humidity measurement, provided that the indicated loads are not exceeded:

		Maximum work place threshold limit value		Tolerated concentration with permanent load	
Substance	**Formula**	**ppm**	**mg/m³**	**ppm**	**mg/m³**
Ammonia	NH_3	20	14	5500	4000
Acetone	CH_3COCH_3	500	1200	3300	8000
Benzene		300	1200		150000
Chlorine	Cl_2	0.5	1.5	0.7	2
Acetic acid	CH_3COOH	10	25	800	2000
Ethyl acetate	$CH_3COOC_2H_5$	400	1400	4000	15000
Ethanol	C_2H_5OH	500	960	3500	6000
Ethylene glycol	$HOCH_2CH_2OH$	10	26	1200	3000
Formaldehyde	HCHO	0.3	0.37	2400	3000
Isopropanol	$(CH_3)_2CHOH$	200	500	4800	12000
Methanol	CH_3OH	200	260	3500	6000
Methyl ethyl ketone	$C_2H_5COCH_3$	200	590	3300	8000
Ozone	O_3	0.1	0.2	0.5	1
Hydrochloric acid	HCl	2	3	300	500
Hydrogen sulphide	H_2S	10	15	350	500
Nitrogen oxides	NOx	5	9	5	9

(continued)		Maximum work place threshold limit value		Tolerated concentration with permanent load	
Substance	**Formula**	**ppm**	**mg/m³**	**ppm**	**mg/m³**
Sulphur dioxide	SO_2	5	13	5	13
Toluol	$C_6H_5CH_3$	100	380	1300	5000
Xylene	$C_6H_5(CH_3)_2$	100	440	1300	5000

These values are to be considered as approximate values. The sensor resistance largely depends on the temperature and humidity conditions during the time of exposure to harmful substances. Avoid simultaneous condensation. Tolerated error of measurement: ± 2 %r.H. The maximum work place threshold limit value is one that can be regarded as harmless for humans.

- Vapors of oil and fat are dangerous for the sensor because they may condensate at the sensor and thus prevent its function (insulating layer). For similar reasons it is not possible to measure smoke gases.

2. Unit description

The climatic test chambers KMF are equipped with a multifunctional microprocessor display controller with 2-channel technology for temperature and humidity plus a digital display accurate to one-tenth of a degree resp. 0.1% r.H. With its comprehensive program control functions, the display program controller MB1 permits the high precision performance of temperature and humidity cycles.

With its microprocessor controlled humidifying and dehumidifying system the KMF is a high-precision climatic test chamber. It completely meets the requirements of the stipulated stability and durability tests for industrial products:

Furthermore, it permits simulating exactly and over long periods constant conditions for other applications such as sample conditioning for material testing of paper, textiles, plastics, building materials, etc.

A resistance humidifying system humidifies the air. For this purpose, use deionized (demineralized) water. The option BINDER Pure Aqua Service allows using the chamber with any degree of water hardness.

The inner chamber, the pre-heating chamber and the interior side of the doors are all made of stainless steel (material no. 1.4301 in Germany). The housing is RAL 7035 powder-coated. All corners and edges are also completely coated.

The efficient program controller is equipped with a multitude of operating functions, in addition to recorder and alarm functions. Programming of test cycles is easily accomplished via the modern color-display controller MB1 and is also possible directly with a computer via Intranet in connection with the communication software APT-COM™ 3 DataControlSystem (option, chap. 14.1). The climatic test chamber KMF comes equipped with an Ethernet serial interface for computer communication. In addition, the BINDER communication software APT-COM™ 3 permits networking up to 30 units and connecting them to a PC for controlling and programming, as well as recording and representing temperature and humidity data. For further options, see chap.18.5.

The KMF models size 240 and 720 are equipped with four castors. Both front castors can be easily locked via the attached brakes.

The chambers can be operated in a temperature range from -10 °C / *14 °F* up to +100 °C / *212 °F* and in a humidity range of 10% r.H. to 90% r.H.

For the control ranges of temperature and humidity, see diagram (chap. 12).

2.1 Unit overview

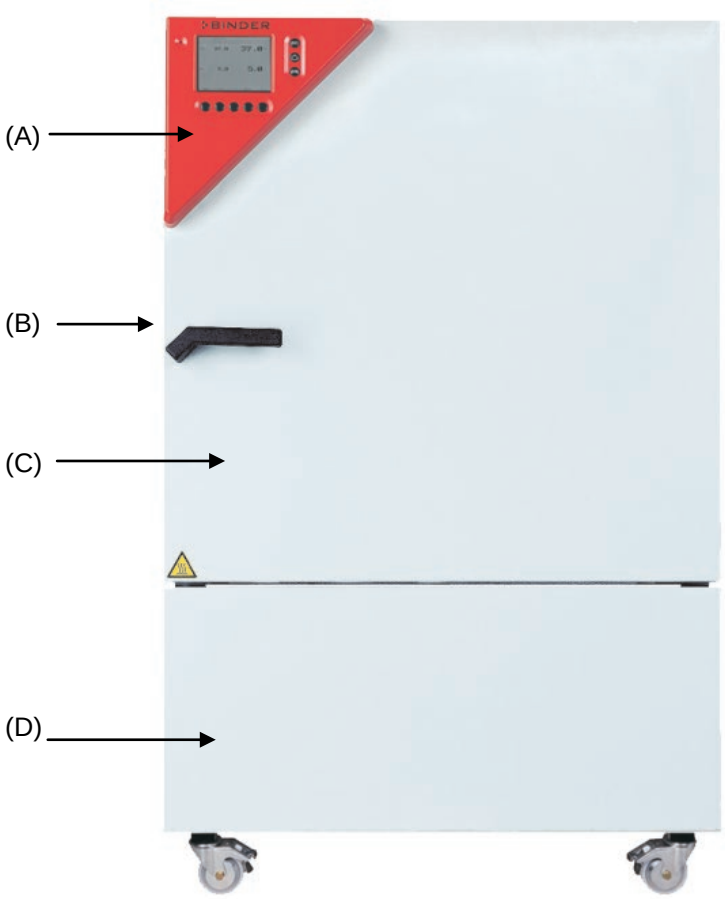


Figure 5: KMF 240

(A) Instrument box

(B) Door handle

(C) Outer door

(D) Refrigerating machine and humidity generation module

2.2 Instrument box

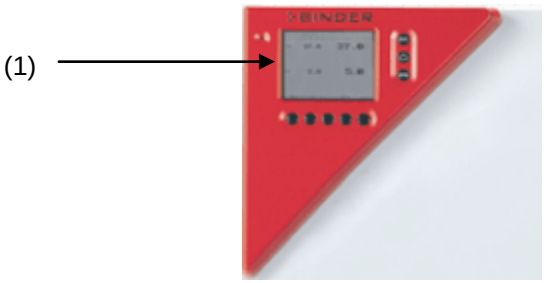


Figure 6: Triangle instrument box

(1) Microprocessor program controller MB1 with 2-channel technology for temperature and humidity

2.3 Lateral control panel, right side

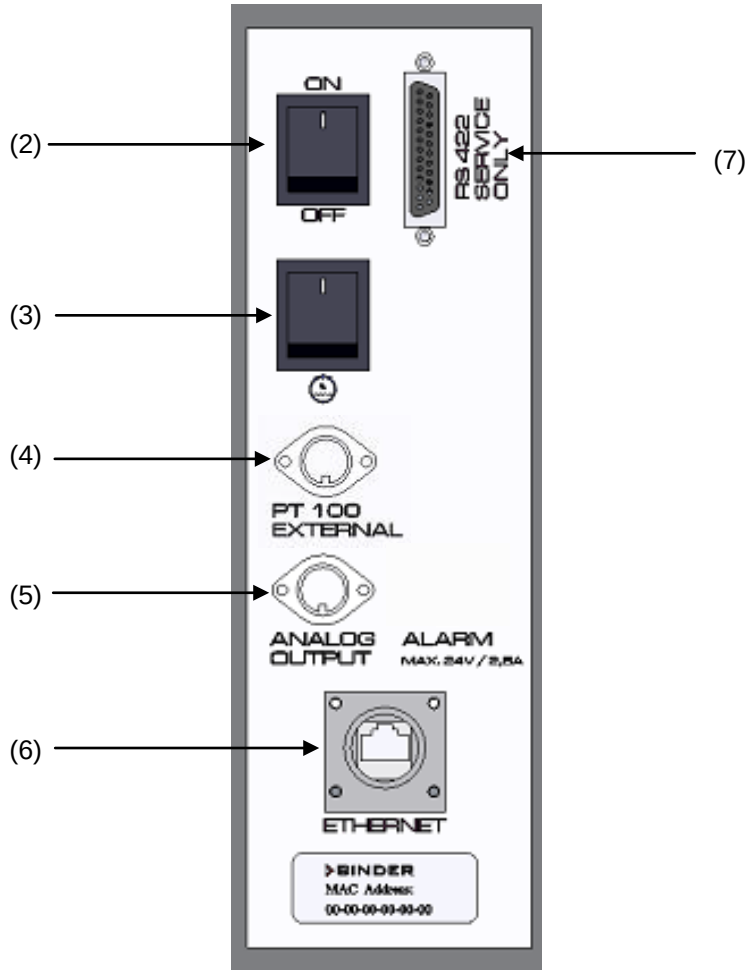


Figure 7: Lateral control panel KMF at the right side of the humidity module with options analog outputs and additional Pt 100 sensor

(2) Main power switch ON/OFF

(3) Humidity switch ON/OFF

(4) DIN-socket additional Pt 100 sensor (option)

(5) DIN-socket analog outputs (option)

(6) Ethernet interface with indication of the MAC address for computer communication

(7) RS422 interface (for service purpose only)

2.4 Lateral control panel, left side (option)

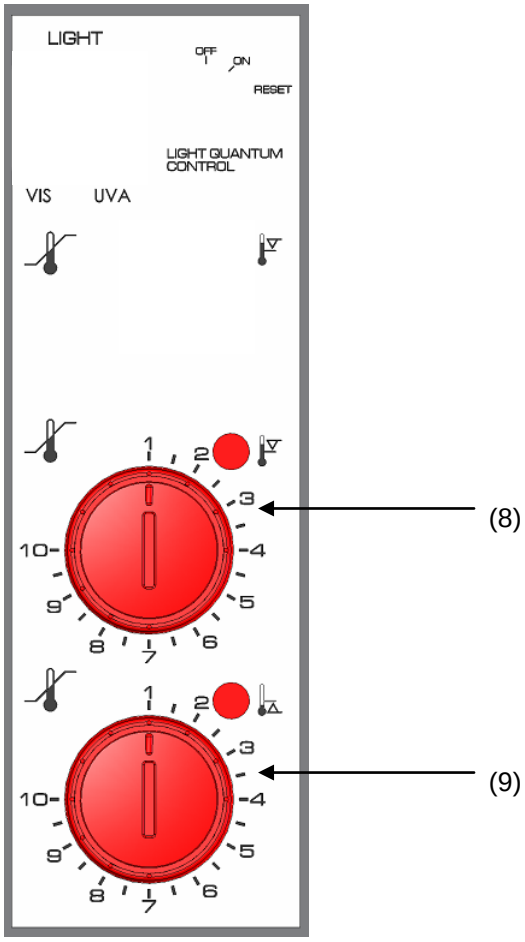


Figure 8: Lateral control panel KMF (option) at the left side of the humidity module with option temperature safety device class 3.3

(8) Temperature safety device class 3.1 (part of option safety device class 3.3)

(9) Temperature safety device class 3.2 (part of option safety device class 3.3)

3. Completeness of delivery, transportation, storage, and installation

3.1 Unpacking, and checking equipment and completeness of delivery

After unpacking, please check the unit and its optional accessories, if any, based on the delivery receipt for completeness and for transportation damage. Inform the carrier immediately if transportation damage has occurred.

The final tests of the manufacturer may have caused traces of the shelves on the inner surfaces. This has no impact on the function and performance of the unit.

Please remove any transportation protection devices and adhesives in/on the unit and on the doors and remove the operating manuals and accessory equipment.

CAUTION

Sliding or tilting of the unit.

Damage to the unit.

Risk of injury by lifting heavy loads.

∅ Do NOT lift or transport the unit using the door, the handle, or the lower housing.

➢ Lift units size 115 from the pallet at the four lower corners with the aid of four people

➢ Lift units size 240 from the pallet with the aid of six people or with a fork lifter. Set the fork lifter only from the front or rear in the middle of the unit.

➢ Lift units size 720 from the pallet using technical devices (fork lifter). Set the fork lifter only from the front or rear in the middle of the unit.

∅ Do NOT set the fork lifter from the unit side.

If you need to return the unit, please use the original packing and observe the guidelines for safe lifting and transportation (chap. 3.2).

For disposal of the transport packing, see chap. 16.1.

Note on second-hand units (Ex-Demo-Units):

Second-hand units are units that were used for a short time for tests or exhibitions. They are thoroughly tested before resale. BINDER ensures that the chamber is technically sound and will work flawlessly.

Second-hand units are marked with a sticker on the unit door. Please remove the sticker before commissioning the unit.

3.2 Guidelines for safe lifting and transportation

The front castors of KMF 240 and 720 can be blocked by brakes. After operation, please observe the guidelines for temporarily decommissioning the unit (chap. 16.2). Please move the units with castors only when empty and on an even surface, otherwise the castors may be damaged.

CAUTION

Sliding or tilting of the unit.

Damage to the unit.

Risk of injury by lifting heavy loads.

- ➢ Transport the unit in its original packaging only.
- ➢ For moving or shipping, secure the climatic test chamber with transport straps.
- ∅ Do NOT lift or transport the unit using the door, the handle, or the lower housing.
- ➢ Lift units size 115 at the four lower corners with the aid of 4 people
- ➢ Lift units size 240 corners with the aid of 6 people or with a fork lifter. Set the fork lifter only from the front or rear in the middle of the unit.
- ➢ Lift units size 720 using technical devices (fork lifter). Set the fork lifter only from the front or rear in the middle of the unit.
- ∅ Do NOT set the fork lifter from the unit side.

You can order transport packing for moving or shipping purposes from BINDER service.

Permissible ambient temperature range during transport:

- If the steam humidifying system has NOT been emptied: +3 °C / *37.4 °F* to +60 °C / *140 °F*.
- After BINDER Service has emptied the steam humidifying system: -10 °C / *14 °F* to +60 °C / *140 °F*.

With temperatures below +3 °C / *37.4 °F*, water must be completely removed from the humidifying system.

CAUTION

Transport below +3 °C / 37.4 °F with filled steam humidifying system.

Freezing in the steam generator.

Damage to the unit.

- ➢ Contact BINDER Service before any transportation below +3 °C / *37.4 °F*.

3.3 Storage

Intermediate storage of the unit is possible in a closed and dry room. Observe the guidelines for temporary decommissioning (chap. 16.2).

Permissible ambient temperature range during storage:

- If the steam humidifying system has NOT been emptied: +3 °C / *37.4 °F* to +60 °C / *140 °F*.
- After BINDER Service has emptied the steam humidifying system: -10 °C / *14 °F* to +60 °C / *140 °F*

With temperatures below +3 °C / *37.4 °F*, water must be completely removed from the humidifying system.

CAUTION

Storage below +3 °C / 37.4 °F with filled steam humidifying system.

Freezing in the steam generator.

Damage to the unit.

➢ Contact BINDER Service before any transportation below +3 °C / *37.4 °F*.

Permissible ambient humidity: max. 70 % r.H., non-condensing

CAUTION

Condensation by excess humidity.

Danger of corrosion on the housing after operating at humidity values > 70 % r.H. for a long period.

➢ Dry the appliance completely before shut-down:

- Set the humidity to 0 % r.H. and turn on humidity switch (3).
- Set the temperature set point to 60 °C / *140 °F* for approx. 2 hours (Manual mode).
- Only then, shut down the unit at the main power switch (2) and close the tap of the water supply.

When after storage in a cold location you transfer the unit to its warmer installation site, condensation may form. Before start-up, wait at least one hour until the chamber has attained ambient temperature and is completely dry.

3.4 Location of installation and ambient conditions

Set up the climatic test chamber on a flat, even surface, and in a well-ventilated, dry location and align it using a spirit level. The site of installation must be capable of supporting the unit's weight (see technical data, chap. 18.4). The chambers are designed for setting up inside a building (indoor use).

CAUTION

Danger of overheating.

Damage to the unit.

∅ Do NOT set up unit in non-ventilated recesses.

➢ Ensure sufficient ventilation for dispersal of the heat.

- **Permissible ambient temperature range during operation**: +18 °C / *64.4 °F* to +32 °C / *89.6 °F*. At elevated ambient temperature values, fluctuations in temperature can occur.

The ambient temperature should not be substantially higher than the indicated ambient temperature of +25 °C / *77 °F* to which the specified technical data relate. Deviations from the indicated data are possible for other ambient conditions.

With each degree of ambient temperature >25 °C / *77 °F*, the refrigeration power decreases by 1.5 K.

- **Permissible ambient humidity**: 70 % r.H. max., non-condensing

When operating the chamber at temperature set-points below ambient temperature, high ambient humidity may lead to condensation on the unit.

- Installation height: max. 2000 m above sea level.

A water tap (1 bar to 10 bar) is necessary for the installation of the humidification system (chap. 4.3). If no suitable in-house water connection is available, you can manually supply water by filling the freshwater can (option, chap. 14.7).

When placing several units of the same size side by side, maintain a minimum distance of 250 mm / *9.84 in* between each unit. Wall distances: rear 100 mm / *3.9 in*, sides 160 mm / *6.29 in*. Spacing above the unit of at least 100 mm / *3.9 in* must also be accounted for.

CAUTION

Danger by stacking.

Damage to the units.

∅ Do NOT place climatic test chambers on top of each other.

To completely separate the unit from the power supply, you must disconnect the power plug. Install the unit in a way that the power plug is easily accessible and can be easily pulled in case of danger.

With an increased amount of dust in the ambient air, clean the condenser fan (by suction or blowing) several times a year.

Avoid any conductive dust in the ambiance according to the unit layout complying with pollution degree 2 (IEC 61010-1).

Do not install or operate the climatic test chamber KMF in potentially explosive areas.

DANGER

Explosion hazard.

Danger of death.

∅ Do NOT operate the unit in potentially explosive areas.

➢ KEEP explosive dust or air-solvent mixtures AWAY from the vicinity of the unit.

After turning off the unit, you must close the tap of the water supply. Install the unit in a way that the freshwater supply is easily accessible.

In case of a prolonged temporal decommissioning: Leave the unit door open or remove the access port plugs.

4. Installation and connections

4.1 Spacer for wall distance

Please fix both spacers with the supplied screws at the unit rear. This serves to ensure the prescribed minimum distance to the rear wall of 100 mm / *3.94 in*.

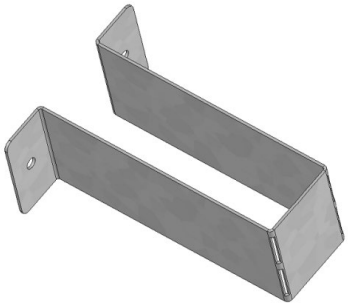


Figure 9: Spacer for wall distance

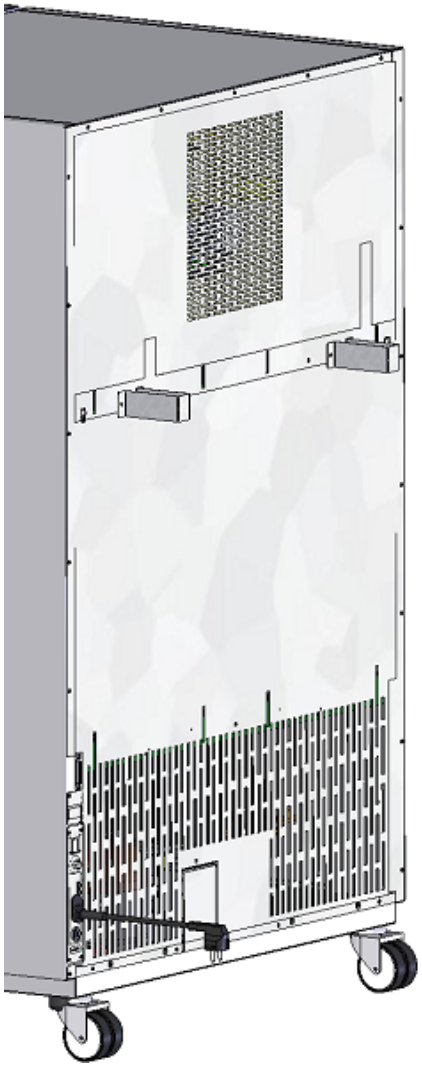


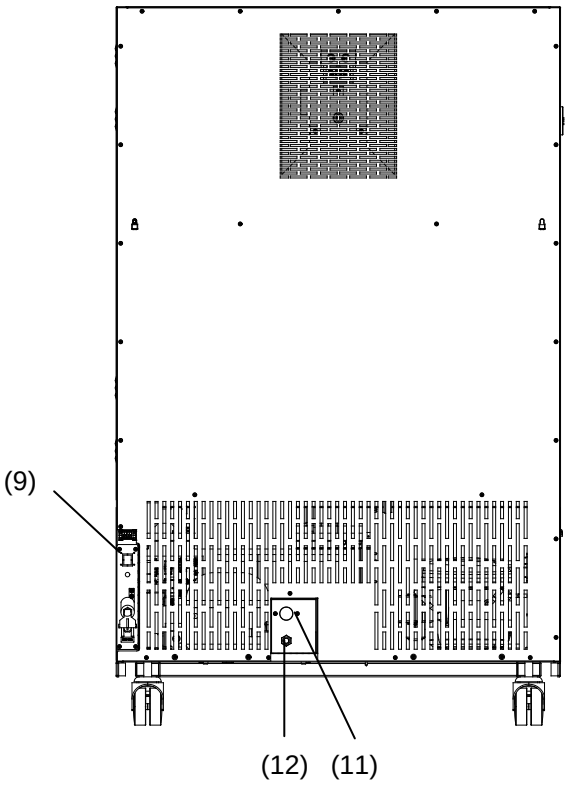
Figure 10: Rear KMF with mounted spacers

4.2 Wastewater connection

Fasten the wastewater hose to the wastewater connection “OUT” (12) on the rear of the unit (olive ∅ 14 mm). Observe the following points:

- You can use a part of the supplied water hose as a drainage hose. In case another hose is used, it has to be permanently resistant against at least 95 °C / *203 °F*.
- Mount the wastewater hose with a maximum positive inclination of 1 m and a maximum total length of 3 m.
- Protect both ends of the drainage hose with two of the four supplied hose clamps.

	Waste water is collected in an internal can with a volume of approx. 0.5 liters. It is pumped off only when required, thus there is no continuous waste water flow.



(9) Power cable

(10) not used

(11) Freshwater connection “IN” with screw thread ¾’’ for hose ½“, with union nut

(12) Wastewater connection “OUT” with hose olive for hose ½“

Figure 11: Rear view KMF with water connections

	Protect the waste water supply at both sides with the supplied hose clamps.

4.3 Freshwater supply

	Connect the waste water pipe before connecting the unit to a freshwater pipe or filling the freshwater can (option, chap. 14.7).

You can supply the unit with freshwater via a water pipe or by manually filling a freshwater can (option, chap. 14.7).

	Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*.

	CAUTION
	Calcification of the humidifying system. **Damage to the unit.** ➢ Operate the unit with deionized (demineralized) water only.

Types of suitable water quality:

- Deionized water from a water treatment installation already existing at the customer's site. Maximum conductivity: 20 µS/cm.
- Water treated by the optional water treatment system BINDER Pure Aqua Service (disposable system). A reusable measuring equipment to assess the water quality is included (chap. 14.8).

	BINDER GmbH is NOT responsible for the water quality at the user's site. Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH. The warranty becomes void in the event of use of water of deviating quality.

4.3.1 Automatic fresh water supply via water pipe

An enclosure inside the unit contains the connection kit for freshwater and wastewater. Install the freshwater connection using either the enclosed water hose or another pressure-resistant one. To accomplish this, remove the cover of the freshwater connection "IN" (11) on the rear of the unit. Protect both ends of the hose with two of the four supplied hose clamps.

Before turning on the unit, check the connection for leaks. Water supply is automatically effected via the freshwater connection "IN" (11).

	As the appliance only lets in water when required, there is no continuous water flow.

	• Supply pressure 1 to 10 bar when connecting to a water pipe • Water type: deionized (demineralized) water • Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*. • The water intake should be provided with a shut-off slide or water-tap. • For the water supply, fix the delivered adapter with hose olive on the thread at the rear of the chamber. • Protect the water supply at one side with the supplied hose clamp.

4.3.2 Manual fresh water supply via external freshwater can (option)

If no house water connection with suitable water is available, you can manually supply water by filling a freshwater can (option, volume: 20 liters / *0.71 cu.ft.* You can attach the freshwater can on the rear of the unit or place it next to the unit (chap. 14.7).

	To guarantee humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can (option) daily at the end of the day.

4.3.3 Connection kit for connecting the unit to the water main

A safety kit against flooding caused by burst water hoses is enclosed with the climatic test chamber. It consists of the following:

- Hose burst protection device
- Hose nozzle with screwing
- 4 hose clamps
- 6m water hose, divisible for the feed hose and drain

Protection principle of hose burst protection:

Whenever a strong water flow of about 18 l / min. occurs, e.g. caused by a burst water hose, a valve automatically cuts off the water supply, which can be heard as a clicking noise. The water supply now remains shut until it is manually released.

Assembly:

Screw the hose burst protection device onto a water tap with a G¾ inch right turning thread connection. The connection is self-sealing. Establish the connection between the safety kit and the chamber with a part of the supplied hose. Protect both ends of the hose by the supplied hose clamps.

We recommend connecting the hose as the last step in order to avoid twisting the hose while screwing on the safety kit.

Open the water tap slowly in order to avoid actuating the hose burst protection device.

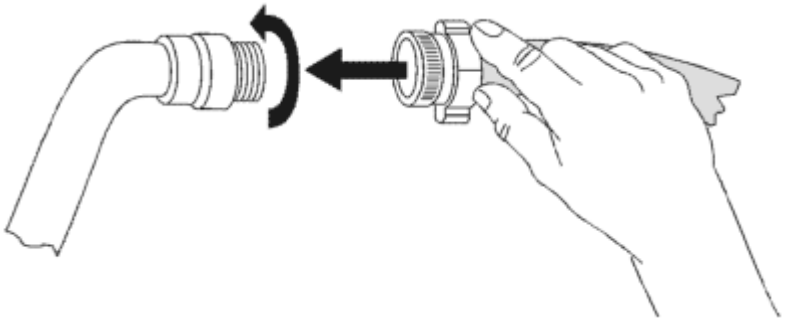


Figure 12: Assembly of the connection kit

Release of the reflux protection device:

In case the burst protection device has interrupted the water supply, first find the reason and remove it as necessary. Close the water tap. Release the valve by a half left-turn of the upper knurled part. You can hear the release of the valve as a clicking noise. Tighten the burst protection device against the water tap by a right turn. Open the water tap slowly afterwards.

Maintenance of the assembly of the hose burst protection device:

Calcification can impair valve function. We recommend an annual inspection by a skilled plumber. The plumber should demount the safety kit to check the valve by hand for function, calcification or blockage.

	CAUTION
	Danger of calcification. **Impairment of valve function.** ➢ Have a plumber inspect the valve annually. ➢ Remove calcifications by citric acid or acetic acid solutions. ➢ Continue by testing the function and tightness of the mounted unit

Check: Quickly open the water tap while there is no chamber connected – the valve should cut off the water flux without any delay.

4.3.4 Safety kit: Hose burst protection device with reflux protection device (available via BINDER INDIVIDUAL customized solutions)

A safety kit with a reflux protection device is available for protection of the drinking water system, acc. to DIN 1988 part 4, and against flooding caused by burst water hoses.

Protection principles:

Whenever a strong water flow of about 18 l / min. occurs, e.g. caused by a burst water hose, a valve automatically cuts off the water supply, which can be heard as a clicking noise. The water supply now remains shut until it is manually released.

A possible endangering of the drinking water system depends on the risk potential of the charging material. Under unfavorable conditions (e.g. decreasing pressure inside the tap water system), drained off charging material could be sucked out of the chamber via the steam generator into the tap water system and therefore contaminate the drinking water. According to standard DIN 1988, part 4, the safety kit with reflux protection device provides security in case of short-term utilization of substances with low risk potential. When using substances bearing a higher risk potential, install a pipe disconnector to assure absolute protection. It is the user's responsibility to prevent (according to national standards) any reflux of contaminated water from getting into the drinking water system.

Assembly:

The standard supplied parts – hose burst protection device, hose nozzle with screwing – are not needed.

Screw the pre-mounted assembly of the hose burst protection and reflux protection devices onto a water tap with a G¾ inch right turning thread connection. The connection is self-sealing. Establish the connection between the safety kit and the chamber with a part of the supplied hose. Protect both ends of the hose with the supplied hose clamps.

We recommend connecting the hose as the last step in order to avoid twisting it while screwing on the safety kit.

Open the water tap slowly in order to avoid actuating the hose burst protection device.

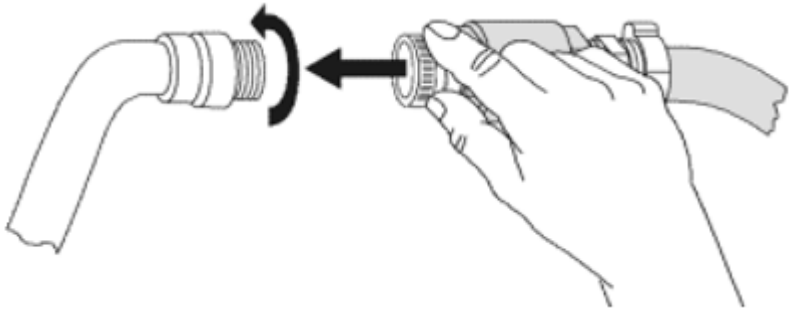


Figure 13: Assembly of the safety kit (hose burst protection and reflux protection devices)

Release of the reflux protection device:

In case the hose burst protection device interrupts the water supply, first find the reason and remove it as necessary. Close the water tap. Release the valve by a half left-turn of the upper knurled part. You can hear the release of the valve as a clicking noise. Tighten the burst protection device against the water tap by a right turn. Open the water tap slowly afterwards.

Maintenance of the assembly of hose burst protection and reflux protection devices:

Calcification can impair the function of both valves. We recommend an annual inspection by a skilled plumber. The plumber should remove the safety kit with the reflux protection device to check both valves by hand for proper function and calcification or blockage.

CAUTION

Danger of calcification.

Impairment of valve function.

- ➢ Have a plumber inspect the two valves annually.
- ➢ Remove calcifications by citric acid or acetic acid solutions.
- ➢ Continue by testing the function and tightness of the mounted unit.

Check: Quickly open the water tap while there is no chamber connected – the valve should cut off the water flux without any delay.

4.4 Electrical connection

The climatic test chamber comes with a fixed power connection cable that has a length of 1800 mm / *5.9 ft.*

Model	Art. no. (x = 0 or 1)	Power plug	Voltage +/-10 %	Current type	Power frequency	Unit fuse
KMF 115; KMF 240, KMF 720	9x20-0187 9x20-0145 9x20-0185	Shock-proof plug	200 V to 240 V	1N~	50/60 Hz	16 Amp
KMF 720	9x20-0245	Shock-proof plug	200 V to 240 V	1N~	50 Hz	16 Amp
KMF 115-UL KMF 240-UL KMF 720-UL	9x20-0188 9x20-0182 9x20-0186	NEMA 6-20P	200 V to 240 V	2~	50/60 Hz	16 Amp

Prior to connection and start-up, check the power supply voltage. Compare the values to the specified data located on the unit's type plate (left unit side, bottom right-hand, see chap. 1.4).

When connecting, please observe the regulations specified by the local electricity supply company and as well as the VDE directives (for Germany).

- Pollution degree (acc. to IEC 61010-1): 2
- Installation category (acc. to IEC 61010-1): II

CAUTION

Danger of incorrect power supply voltage.

Damage to the equipment.

- ➢ Check the power supply voltage before connection and start-up.
- ➢ Compare the power supply voltage with the data indicated on the type plate.

See also electrical data (chap. 18.4).

	To completely separate the unit from the power supply, you must disconnect the power plug. Install the unit in a way that the power plug is easily accessible and can be easily pulled in case of danger.

Remark when operating with a power frequency of 60 Hz:

	WARNING
	High leakage current. **Electrical hazard.** ➢ Earth connection essential before connecting supply. Check socket before inserting plug.

When connected to a power supply 1N~ with a frequency of 60 Hz, a leakage current of more than 3.5 mAmp is possible. If grounding through the power cable is insufficient or missing, the leakage current may flow through the user's body. Correct installation of the professional grade power socket provided by the user safely avoids this. Before connecting the unit to the socket, please check its grounding contact type plug for appropriate construction and if it is undamaged.

5. Start up

- After connecting the supply lines (chap. 4), turn on the unit via the main power switch (2).
- Open the water-tap for freshwater supply. Alternatively, fill the freshwater can (option, chap. 14.7).
- Turn on the humidifying and dehumidifying system with switch (3) (humidity switch ON/OFF).

After the first turning on of the chamber or after an interruption of the power supply the relative humidity will increase after a delay of about 20 minutes. During this period, the relative humidity can drop considerably.

Warming chambers may release odors in the first few days after commissioning. This is not a quality defect. To reduce odors quickly we recommend heating up the chamber to its nominal temperature for one day and in a well-ventilated location.

5.1 Function overview of the MB1display program controller

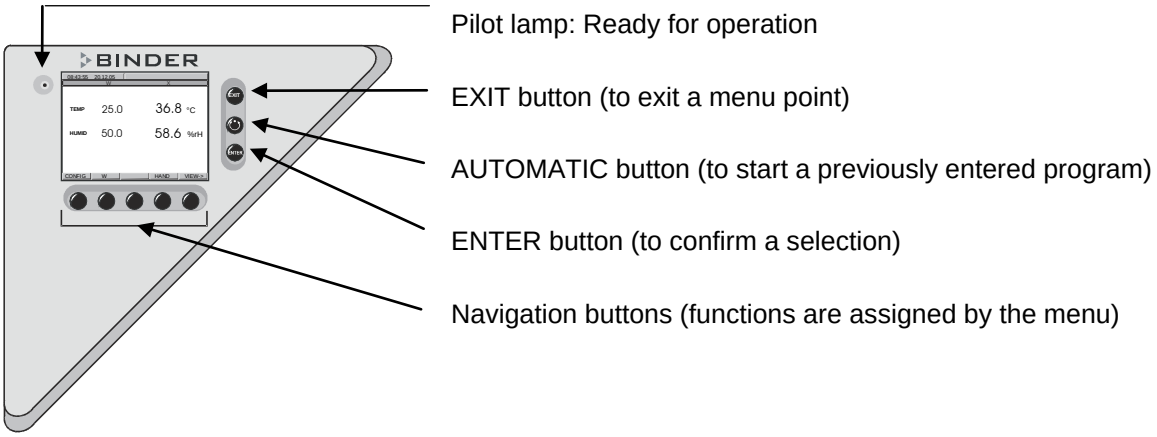

BINDER
Pilot lamp: Ready for operation
EXIT button (to exit a menu point)
AUTOMATIC button (to start a previously entered program)
ENTER button (to confirm a selection)
Navigation buttons (functions are assigned by the menu)

Figure 14: Temperature and humidity program controller MB1

The 2-channel program controller MB1 controls following values inside the climatic test chamber:

Channel 1: Temperature in °C (range without humidity: -10 °C / *14 °F* to 100 °C / *212 °F*)

Channel 2: Relative humidity in % r.H. (range 10 % r.H. to 90 % r.H.)

You can enter the desired set point values in Manual Mode or Program Mode (chap. 5.2) in the display controller. For the control range of temperature and relative humidity, see chap. 12).

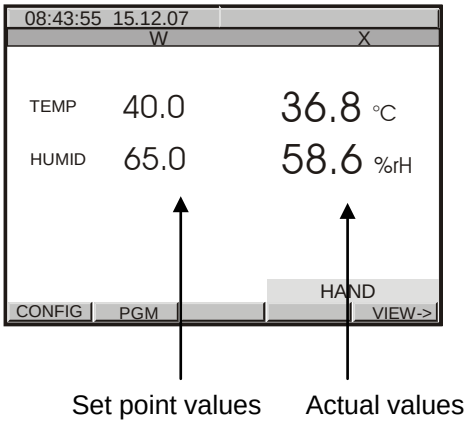


Figure 15: Normal display of the MB1 program controller in Manual mode

5.2 Operating modes

The 2-channel program controller MB1 operates in 3 modes:

Idle Mode	The controller is not functional, i.e., there is no heating or refrigeration and no humidification or dehumidification. The fan turns at a 50% rate.
Manual Mode (Fixed value operation) (HAND)	The controller operates as a fixed-point control, i.e., set-points for temperature and humidity can be defined, which are then maintained (chap. 8).
Program Mode (AUTO)	An entered temperature and humidity program is run (chap. 9).

The program controller MB1 permits programming temperature and humidity cycles.

The controller offers 25 program memory positions with 100 program sections each. The total number of program sections of all programs is limited to 500.

Programming can be done directly through the keypad of the controller or graphically through the software APT-COM™ 3 DataControlSystem (option, chap. 14.1) specially developed by BINDER.

5.3 Performance after power failures

After the power returns, the unit continues to function in the original operating mode it was in previously before an actual power failure had occurred. In Manual Mode (HAND), the controller regulates temperature and humidity to the last entered set-points, while in Program Mode (AUTO) it regulates temperature and humidity to their set-points that were reached during the program operation. The power failure is noted in the event list (chap. 6.2) however, no error message is displayed indicating that a power failure has taken place.

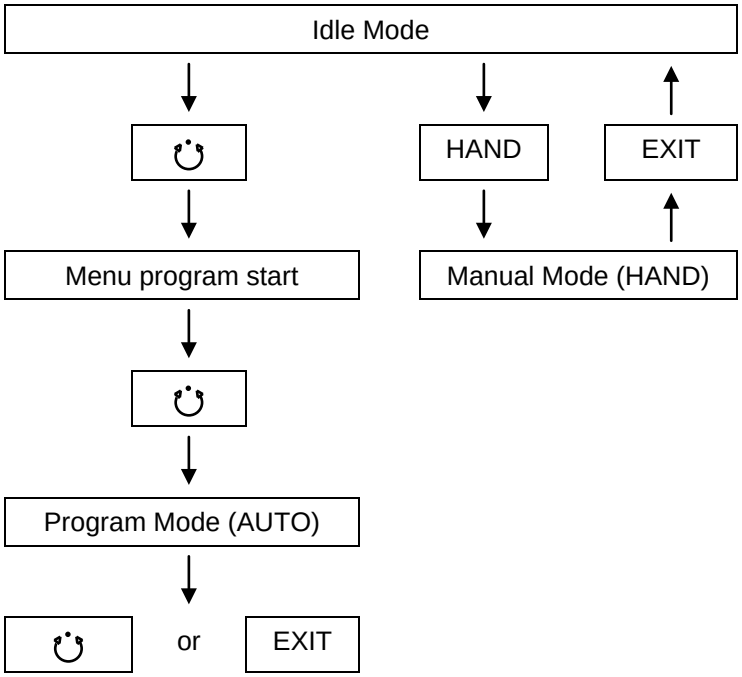
5.4 Turning on the unit

Set the main power switch (2) to position I. The pilot lamp shows the unit is ready for operation.

	Observe a delay time of approx. 30s between turning Off and On again. Otherwise an initialization problem may occur (display showing e.g. “–1999”).

Note that the chamber is in stand-by mode when the main power switch is in position I and the controller display is dark. Turn on the unit by pressing any button. When turned on, the unit functions in the operating mode entered before turning off. In Manual Mode (HAND), the controller regulates temperature and humidity to the last entered set-points, and in Program Mode (AUTO) it regulates temperature and humidity to their set-points reached during the previous program operation.

Structure of toggling between Idle Mode / Manual Mode / Program Mode:

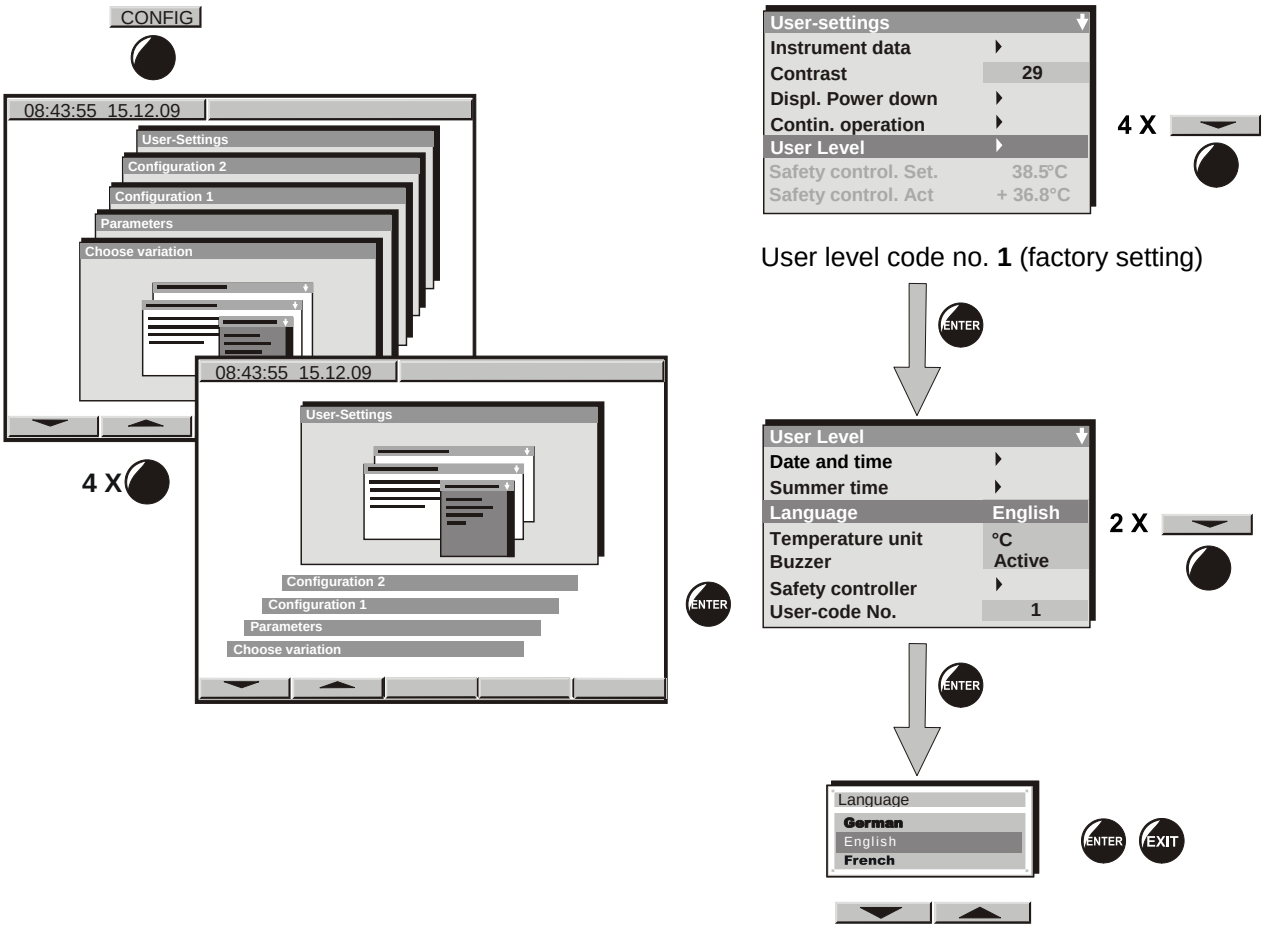


6. Controller MB1 settings

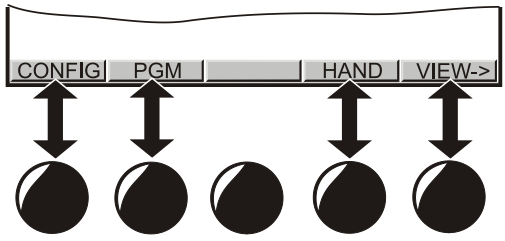
6.1 Selection of the menu language

The display program controller MB1 controls the temperature and humidity inside the climatic test chamber. The controller communicates by a menu guide using real words in German, English or French.

The selection of the desired menu language is located in the sub-menu “User-Level” of the “User-Settings” menu. Select menu point “Language“.



The row of buttons below the display is context- sensitive. The inscription above the buttons on the display defines the button’s function.



	Do NOT change the temperature unit from °C to °F.

6.2 Function overview of program controller MB1 displays

The main operation level contains the following different displays:

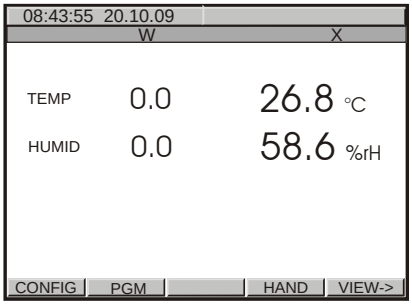
- **Normal display** (Idle Mode or Manual Mode or Program Mode)
- **Event List**
- **Chart recorder function**
- **Contact page**

Button VIEW -> permits toggling between the displays.

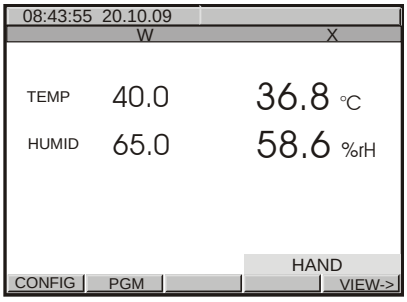
The **Normal display** enables comparison of the current temperature and humidity (W) to the set-point values (X) or shows the fan working rate.

CONTACT PAGE

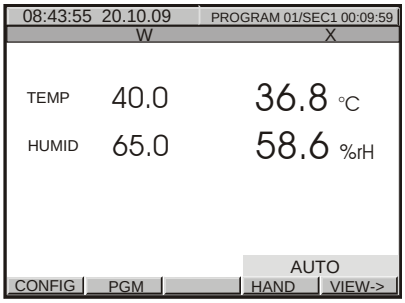
NORMAL DISPLAY Idle Mode



NORMAL DISPLAY Manual Mode



NORMAL DISPLAY Program Mode



EVENT LIST

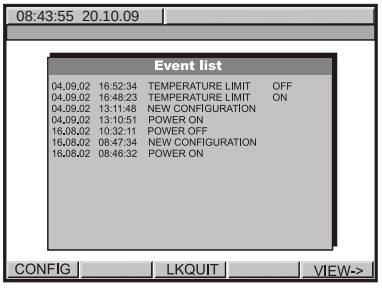
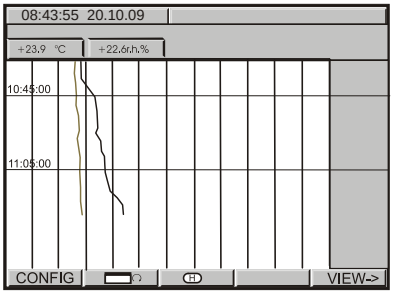
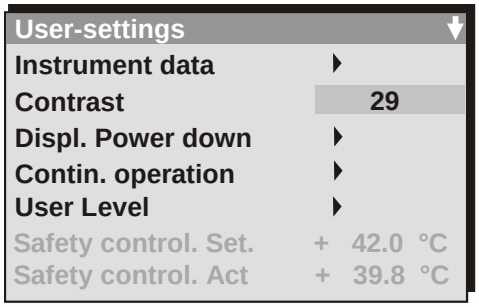


CHART RECORDER FUNCTION


08:43:55 20.10.09
+23.9 °C
+22.6r.h.%
10:45:00
11:05:00
CONFIG
VIEW->
Graphical display of the current temperature and humidity values and review of the previous measurements on a historical display. A memory interval of 5s corresponds to a supervision period of 2.5 days

6.3 Menu settings in the “User-settings” menu



Instrument data

- **Instrument Name**

  Enter an individual name of the climatic test chamber.

- **Address**

  Enter a controller address (1 to 30) for operation with the communication software APT-COM™.

All other entries are relevant only for service purposes.

Contrast

(no function)

Displ. power down

- **Switch off event**

  Do not change the entry “Wait. Period”.

- **Waiting period**

  You can enter a delay time after which the display, following manual activation, will automatically be turned off. This happens when the moment is outside the operation time defined in menu ”Contin. operation”.

Contin. operation

Enter an operation time to determine the period of display activity. Outside the defined time, the display is automatically switched off. Pressing down any key will reactivate the display. After the time set in menu “Displ. power down“, the display will turn off again when the actual time is not within the operation time fixed in menu “Cont. operation“.

User Level

Toggle here to the display menu “User Level” (chap. 6.4) by entering a password. Factory default setting for this password is +00001. You can change the password (“user code”) in the menu “User Level”.

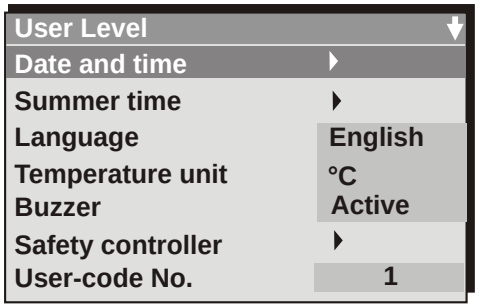
Safety control.Set

The setting of the tolerance limit of the safety controller (chap. 10.2) is displayed. You cannot change it in this view.

Safety control.Act

The measuring result of the safety controller (chap. 10.2) is displayed. The safety controller compares the value measured by a second independent temperature sensor to the entered tolerance limit.

6.4 Menu settings in the “User Level” menu



Date and time

Enter the actual date and time to provide the proper measurement records. Data is displayed in the chart recorder function (chap. 7) of the controller and will remain stored in case of a power failure.

Summer time

Time is set one hour in advance during the summer time period.

Summer time switch:

- **Off:** No change to summer time occurs
- **User timed:** Beginning and end of summer time can be set individually
- **Automatic:** The summer time arrangement for central Europe is enabled (summer time from last Sunday of March until last Sunday of October)

Language

Select the menu language as German, English, or French (chap. 6.1).

Temperature unit

	Do NOT change the temperature unit from °C to °F.

Buzzer

Audible alarm buzzer

- **Inactive:** No audible alarm will sound if an alarm event happens (chap. 11).
- **Active:** An audible alarm will sound in case of an alarm event (chap. 11).

Safety controller

Enter a safety controller tolerance limit to prevent temperature from exceeding this setting. For setting, see chap. 10.2.

User-Code No.

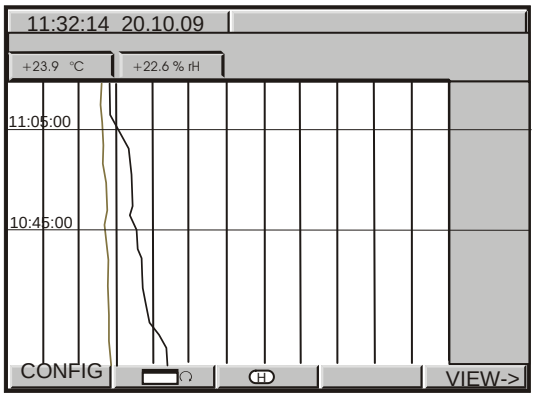
Change the password (“user code”) needed to access the menu “User level”. Factory default setting +00001.

	Keep in mind any modification of the user password. There is no access to this menu without the correct password.

7. Graphic representation of the historical measurement (chart recorder function)

The representation of data imitates a chart recorder and allows recalling any set of measured data at any point of time taken from the recorded period.

Normal display of the chart recorder function:



Top left: The actual date and time are displayed.

Below: The current values of temperature [°C] and humidity [% r.H.] are numerically and graphically displayed.

Scaling:

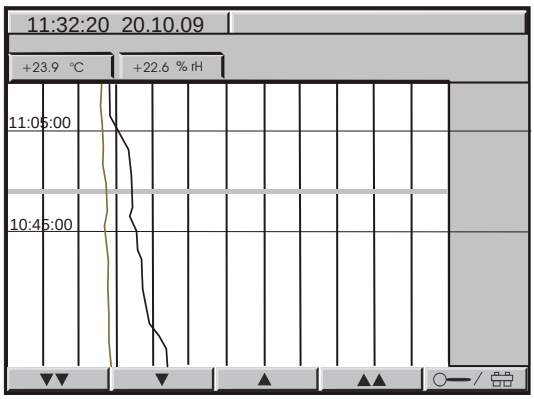
Temperature: -10 °C / *14 °F* to 100 °C / *212 °F*

Humidity: 0% r.H. to 100% r.H.

Button [▭] permits toggling between different representations.

Depending on the selected kind of representation, button [H] might not have been visible until this procedure.

History display with cursor:



Select button [H] = History. A pink line appears on the display marking as a cursor the selected moment. You can now recall the recorded data of any defined moment.

Top left: Date and time of the selected cursor position are displayed.

Below: The corresponding temperature and humidity values of this instance are numerically and graphically displayed.

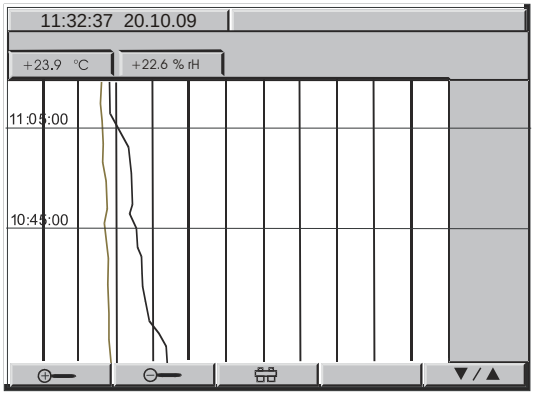
Scroll the cursor position using the arrow buttons.

Single arrow buttons: fine-tuning.

Double arrow buttons: page-up and page-down.

Toggle to the zoom display by pressing button [⊖/▭]:

History - zoom function

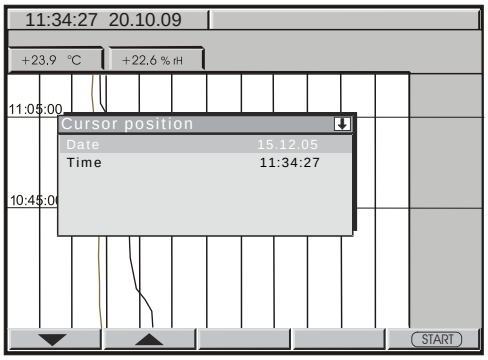


Magnifier buttons [⊕] [⊖] : Zoom and zoom back (i.e., shorten or extend the displayed period).

Toggle back to the former representation display using this button [▼/▲].

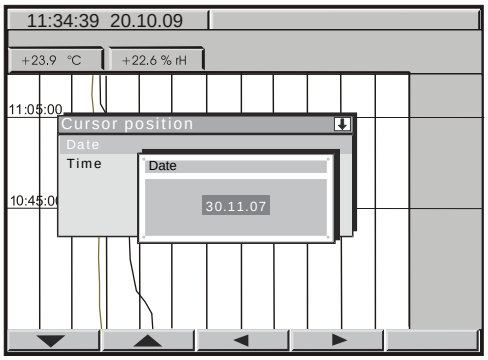
You can also directly enter any cursor position as a numerical input.

History representation: Toggling to any defined moment:



Press button [icon]. The window “Cursor position” opens to enter date and time.

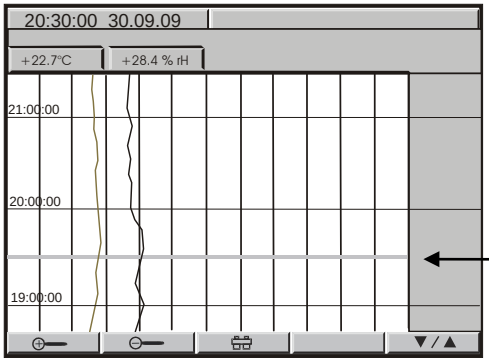
Select date or time with the arrow buttons and confirm with ENTER.



Now you can access any moment that you would like to recall. Enter date and time with the arrow buttons and confirm with ENTER.

Press button START .

History display at the selected point of time:



Top left: Date and time of the selected cursor position are displayed.

Below: The corresponding temperature and humidity values of this moment are numerically and graphically displayed.

The cursor line marks the corresponding moment.

The available presentation depends on the pre-selected storage rate. This means the higher the storage rate, the more precisely but shorter the data representation will be, see table below:

Storage rate	Storage duration	
	(hours)	(days)
5 sec	60	2,5
10 sec	120	5
1 min	720	30
5 min	3600	150
10 min	7200	300

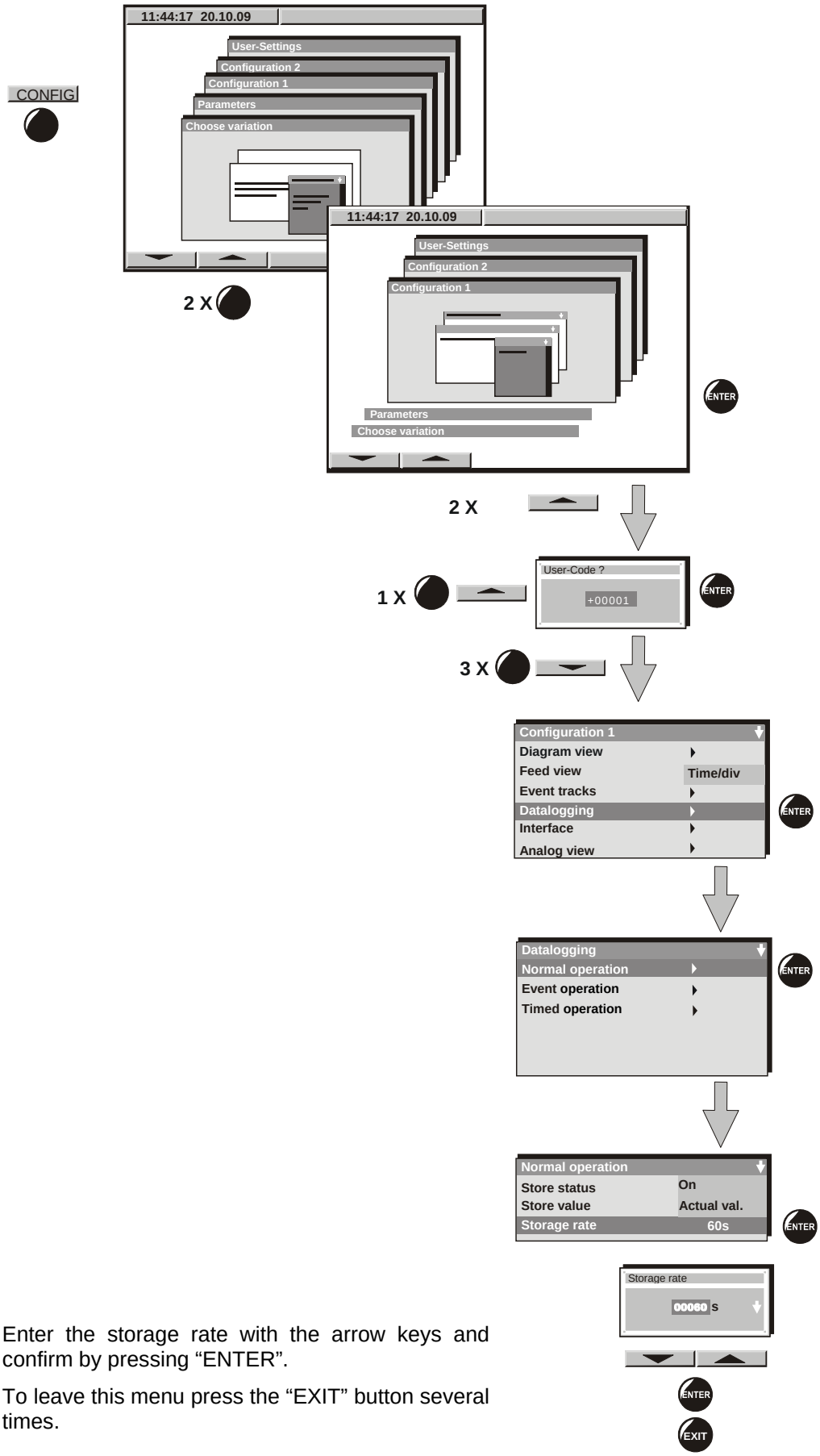
CAUTION

Setting the storage rate clears the measured-value memory.

Danger of information loss.

➢ Change the storage rate ONLY if the previously registered data is no longer needed.

7.1 Setting the storage rate



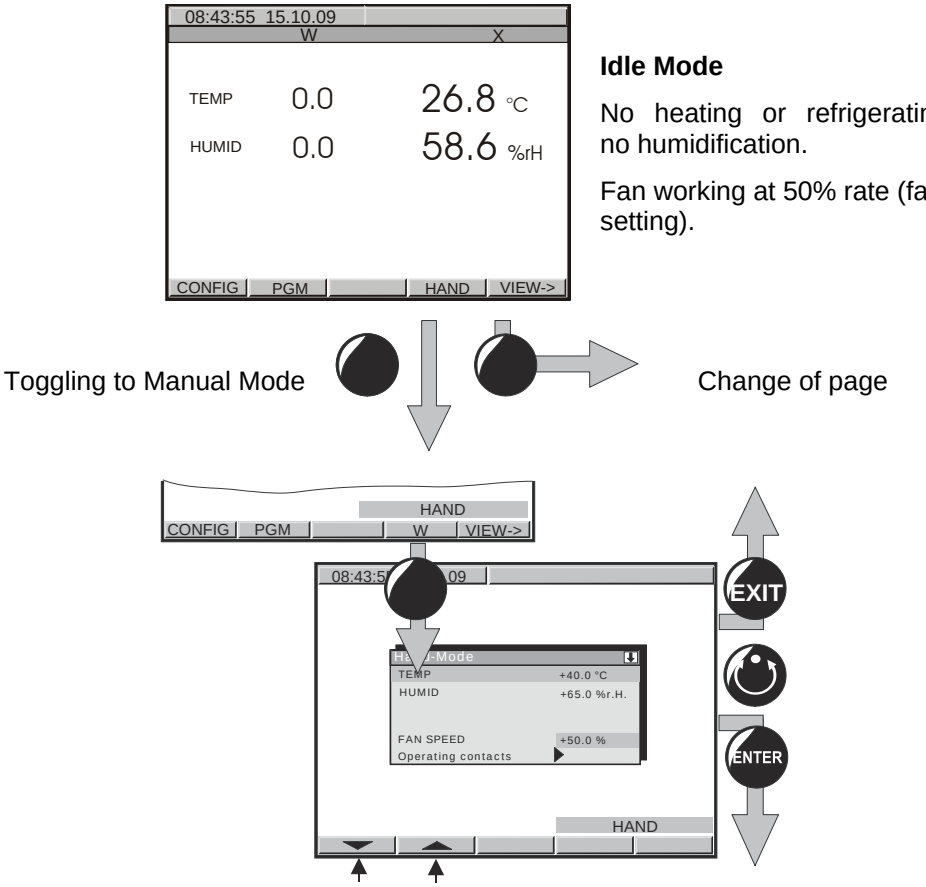
Enter the storage rate with the arrow keys and confirm by pressing “ENTER”.

To leave this menu press the “EXIT” button several times.

8. Manual Mode

In Manual Mode (HAND) you can enter a temperature set-point, a humidity set-point, the fan speed (0% to 100%), and the switching-state of up to 8 operation lines (non-functional with standard unit). All settings remain valid in Manual Mode (HAND) until the next manual change, if the unit had been turned off or in case of toggling to Idle Mode or Program Mode (AUTO).

8.1 Entering the set point values

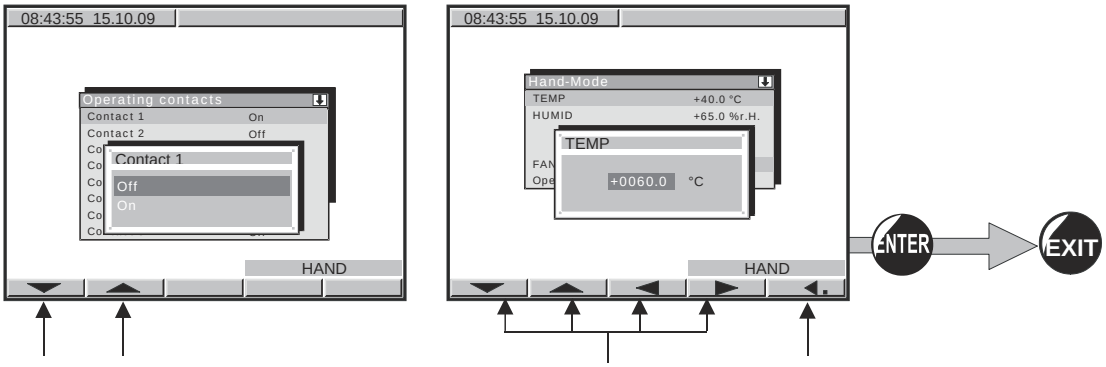


Idle Mode

No heating or refrigerating function, no humidification.

Fan working at 50% rate (factory setting).

Toggling between temperature set-point, humidity set-point, and fan speed



Arrow buttons to select the operation lines (no function)

Arrow buttons to enter the value

Button to move the decimal point

Setting ranges:

Temperature	-15 °C / *5 °F* up to 100 °C / *212 °F* (Control ranges -10 °C / *14 °F* up to 100 °C / *212 °F* without humidity, +10 °C / *50 °F* up to 90 °C / *194 °F* with humidity, see technical data, chap. 18.4)
Humidity	0 % r.H. to 95 % r.H. For possible combinations of temperature and humidity values without condensation, see temperature / humidity diagram in chap. 12.
Fan speed	0 % (approx. 25 % of full speed) up to 100 % (full speed) Reduce the fan speed only if required, because the spatial distribution of temperature and humidity will also be reduced. **Technical data refer to 100% fan speed.**

	Due to safety reasons, reducing the fan speed to standstill is NOT possible. Thus, even if you set the fan speed value to 0%, the fan will continue running at a reduced speed (approx. 25 % of full speed).

For the control range of temperature and relative humidity, see the temperature / humidity diagram chap. 12).

	With set-point type "**Limit**", adapt the safety controller (chap. 10.2) or the temperature safety device class 3.3 (option, chap. 10.3) always when you changed the temperature set-point. Set the safety controller set-point or the set-point of temperature safety device class 3.3 (option) by approx 2 °C to 5 °C above the controller temperature set-point. Recommended setting: Set-point type "**Offset**" with safety controller set-point 2 °C.

In Manual Mode, no program can be started. Set-points can be entered for temperature and for humidity. The actual values equilibrate to these set-points.

When pushing the "EXIT" button in Manual Mode, the controller changes to Idle Mode. The set-points entered in Manual Mode remain saved.

	When incidentally pressing the "EXIT" button during Manual Mode operation, the controller will change to Idle Mode and thus will not adjust any longer to the program set-points.

	For a negative set-point entry, enter the numerical value first and then the minus sign (-).

	When operating without humidity (humidity switch (3) OFF), set the humidity set-point in Manual Mode to 0 % r.H. in order to avoid alarms (in case of the humidity deviating by more than +/- 5% from the set-point).

8.2 Performance after power failure in Manual Mode

In Manual Mode (HAND), all functions return exactly to the same status the chamber had before power failure. The set-points are immediately resumed. No error message indicating that a power failure has taken place is displayed. However, the power failure will appear in the event list.

9. Program operation

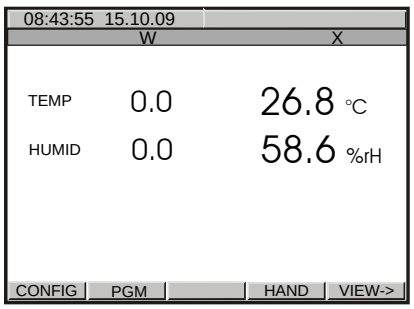
The 2-channel program controller MB1 permits programming temperature and humidity cycles. It offers 25 program memory positions with 100 program sections each. The total cumulative number of program sections is limited to 500. It is not possible to link several programs.

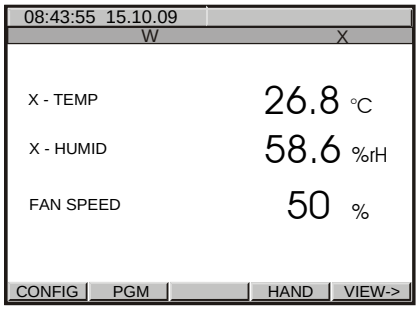
For each program section a temperature set-point, a humidity set-point, the fan speed (0% to 100%), and the switching-state of up to 8 operation lines (non-functional with standard unit) can be entered.

Programming is possible directly by the keypad of the controller or graphically by the software APT-COM™ 3 DataControlSystem (option, chap. 14.1) specially developed by BINDER.

9.1 Menu-based program entry

Displays showing the initial normal display in Idle Mode





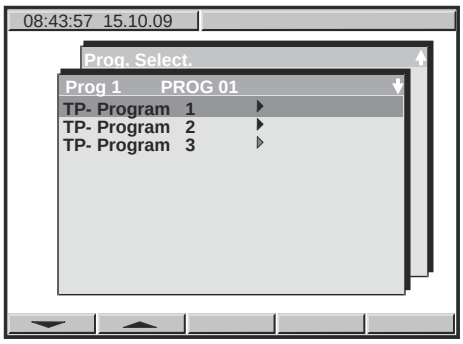
Hit button PGM. The window **program selection** appears.

Select a program via the arrow keys and confirm by pressing “ENTER”

The following display serves to select a **subroutine**:

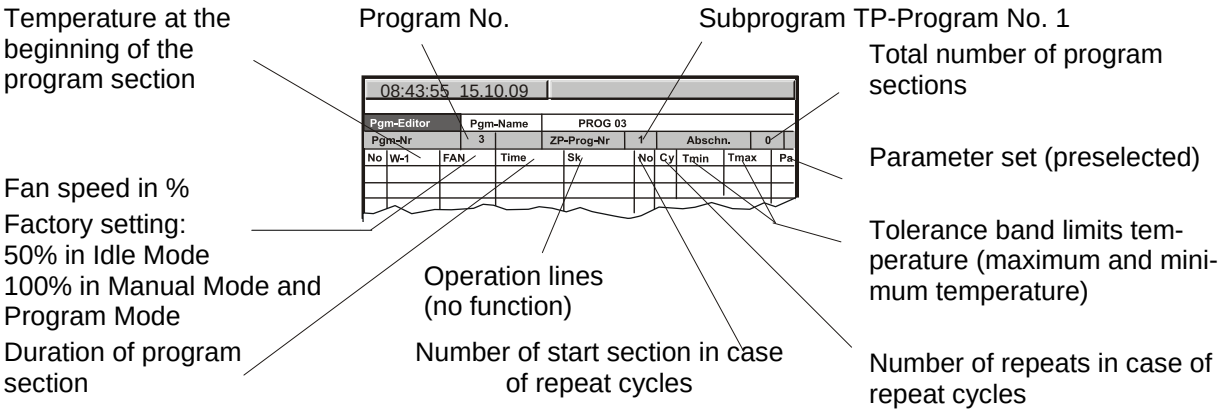
TP-Program 1	**Entry of temperature values and fan speed setting**
TP-Program 2	**Entry of humidity values**
TP-Program 3	no function

9.2 Entry of temperature values and fan speed



Select the first subroutine "**TP-Program 1**" and confirm by pressing "ENTER".

A **program table** will appear which is initially empty until you enter the temperature values. You can now enter the temperature program.



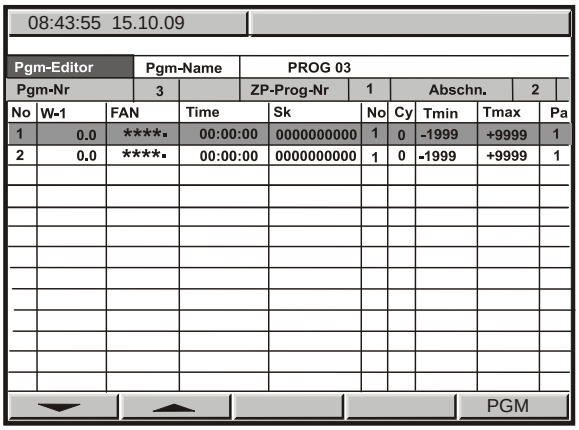
You can enter **Program sections** into this program table.

Hit the "PGM" button. An inquiry display appears allowing you to enter or delete individual program sections.

In this view, new program lines can be entered or deleted:

new	New lines are added below in the table
insert	New lines are added above a previously selected line
delete	Individual lines that have been selected previously are deleted

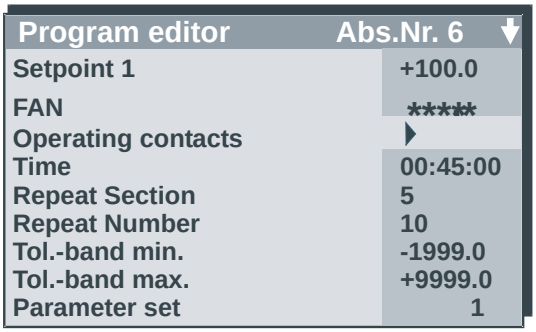
Create as many lines, i.e. program sections, as desired. As a next step, values can be entered into these lines. It is possible to add supplementary lines later or to delete individual lines at any time.



To enter values, select the corresponding line via the arrow keys.

Hit the “ENTER” button. The **program editor** appears.

Enter the individual values of the selected program section.



Setpoint 1	Temperature value at the start of the program section
FAN	Fan speed in %
Operating contacts	Operation lines (no function)
Time	Duration of the program section
Repeat Section	No. of start section in case of repeat cycles
Repeat Number	No. of repeats in case of repeat cycles
Tol.-band min.	Temperature limits (maximum / minimum temperature) **(In case of exceeding: temporary program stop)**
Tol.-band max.	
Parameter set	Pre-selected value (Do NOT change!)

Select the parameters via the arrow keys and confirm by pressing “ENTER”.

Then enter the values via the arrow keys, and confirm the entry by pressing “ENTER”.

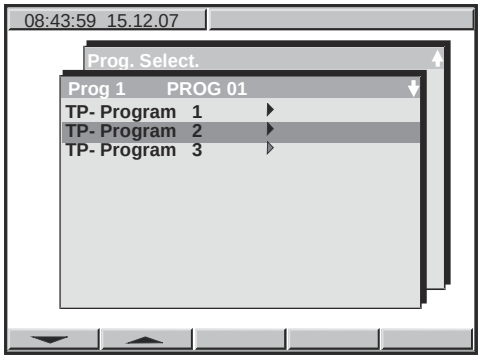
	For a negative set-point entry, enter the numerical value first, and only then the negative sign (-).

	With set-point type “**Limit**”, the user shall adapt the safety controller (chap. 10.2) or the temperature safety device class 3.3 (option, chap. 10.3) to the highest temperature set-point value of the program actually used. Check the safety device for each temperature program and change it if necessary. Set the safety controller set-point or the set-point of the temperature safety device class 3.3 (option) by approx. 2 °C to 5 °C above the controller temperature set-point. Recommended setting: Set-point type “**Offset**” with set-point 2 °C.

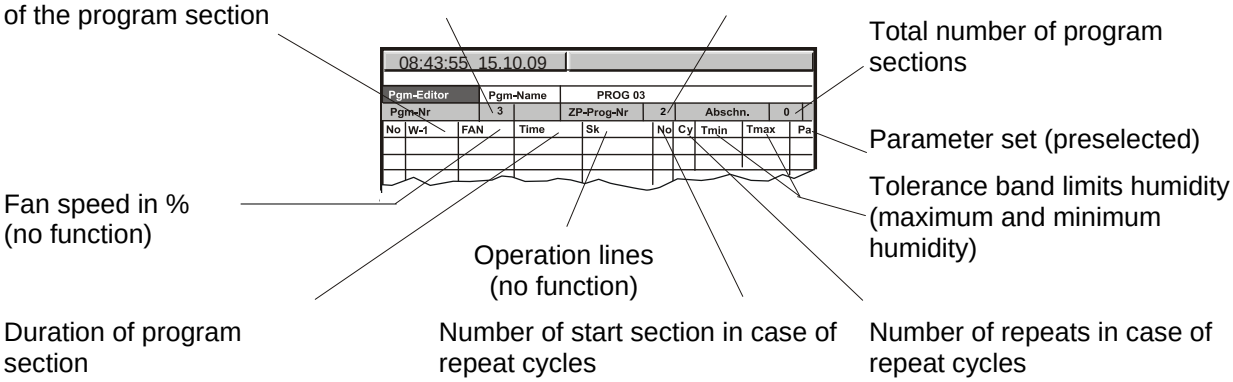
Performance after completing the program:

The controller changes to Idle Mode. Heating, refrigeration, and humidification are inactive; the chamber approximates ambient temperature. The fan turns at 50% rate (factory setting).

9.3 Entry of humidity values



Select the second subroutine "**TP-Program 2**" and confirm by pressing "ENTER". A program table will appear which is initially empty until you enter the temperature values. You can now enter the humidity program.



Proceeding further is equivalent to the temperature value entry described in chap. 9.2.

Time course of the subroutines:

When starting the overall program, both subroutines (TP-Program 1 and TP-Program 2) run off synchronously. They should be of the same duration because each of the subroutines becomes inactive after run-off (i.e., no heating or refrigeration and 50% fan speed after ZP 1 is completed, no humidification after ZP 2 is completed). When the complete program is finished, the controller changes to Idle Mode. Temperature and humidity proceed towards ambient values.

Performance after completing the program:

The controller changes to Idle Mode. Heating, refrigeration, and humidification are inactive; the chamber approximates ambient temperature. The fan turns at 50% rate (factory setting).

9.4 Selecting between “set-point ramp” and “set-point step”

Set-points always refer to the start of a program section, i.e., at the beginning of each program section the entered set-point is targeted. During program section operation, the temperature or humidity gradually passes to the set-point entered for the next program section.

By appropriate planning of the program section timing, you can enter all kinds of temperature and humidity transitions:

- **Gradual temperature / humidity changes “set-point ramp”**

  The set-point changes its value gradually while proceeding from one program section to the next one during the programmed section length. The actual temperature or humidity value (X) follows the continually moving set-point (W) at any time.

- **Program sections with constant temperature / humidity**

  The initial values of two subsequent program sections are identical; so the temperature or humidity remains constant during the whole time of the first program section.

- **Sudden temperature / humidity changes “set-point step”**

  Steps are temperature or humidity changes (ramps) that occur during a very short interval. A section with a different set-point follows two program sections with an identical set-point. If the duration of this transitional program section is very short (minimum entry 1 sec), the temperature or humidity change will proceed rapidly within the minimum amount of time.

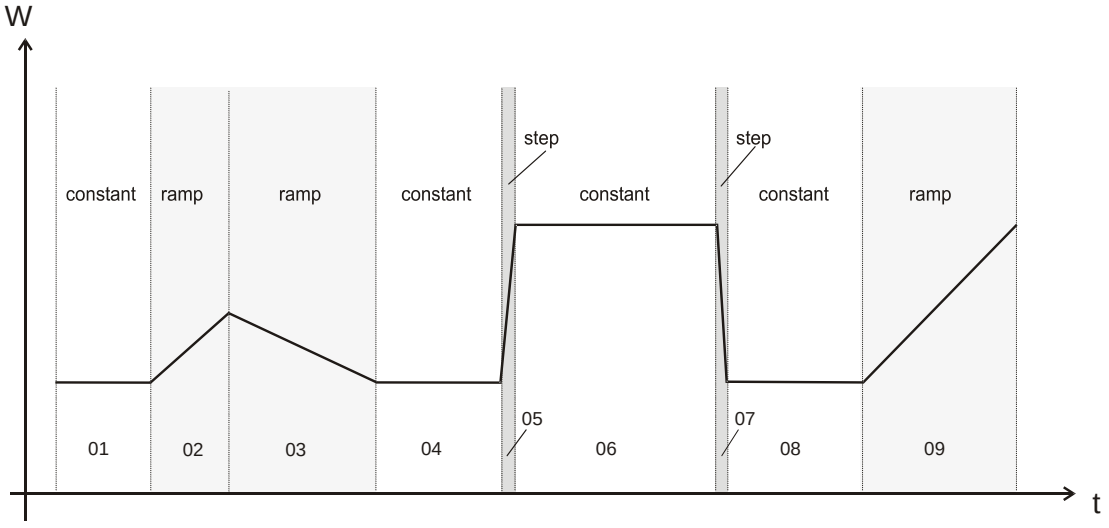


Figure 16: Possible temperature or humidity transitions

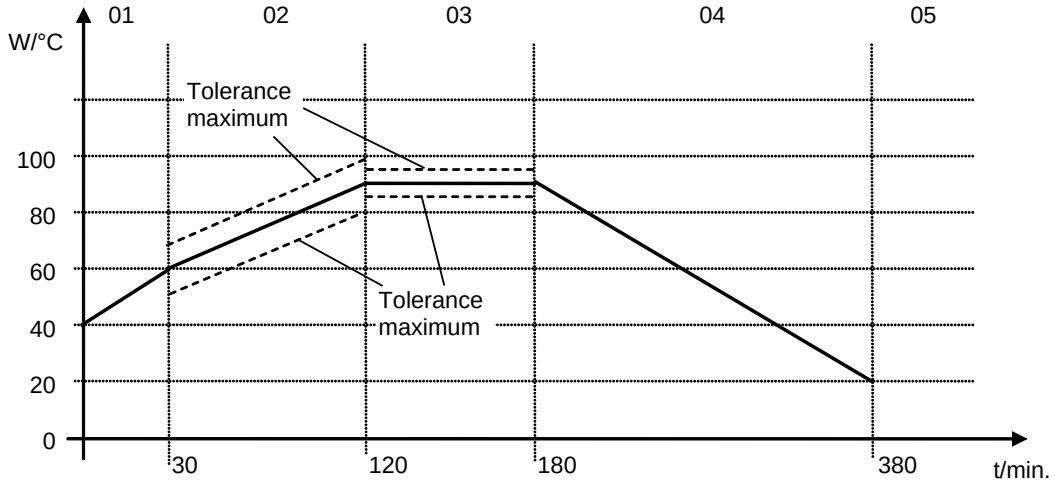
The following chapter offers examples of programming a “set-point ramp” and a “set-point step”.

9.5 Program entry as “set-point ramp” or as “set-point step”

In order to avoid incorrect programming, we recommend plotting both the temperature and humidity profiles (chart templates in chap. 9.11 and 9.12) and entering the values into a table (templates in chap 9.13 and 9.14).

The controller provides 8 operation lines (non-functional with standard unit) that can be activated or deactivated for each program section.

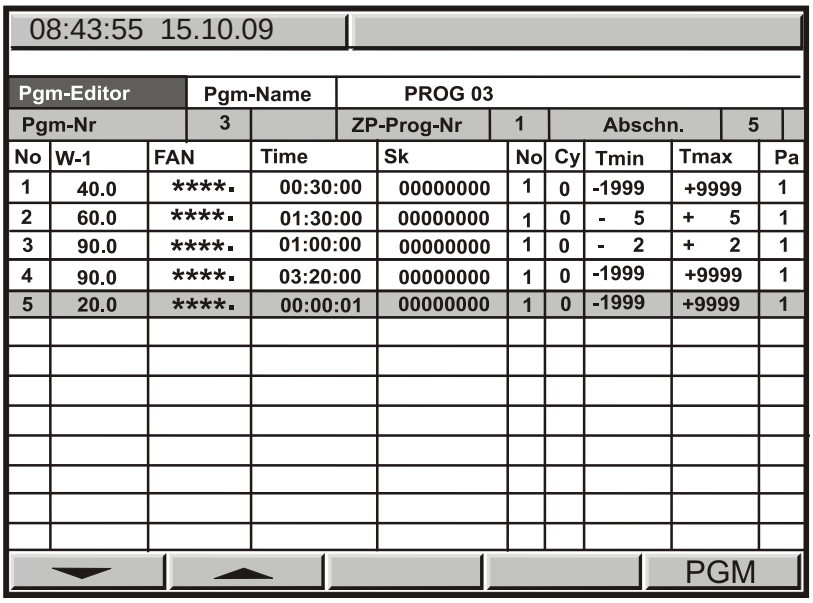
Program entry as “set-point ramp” (example of a temperature program)



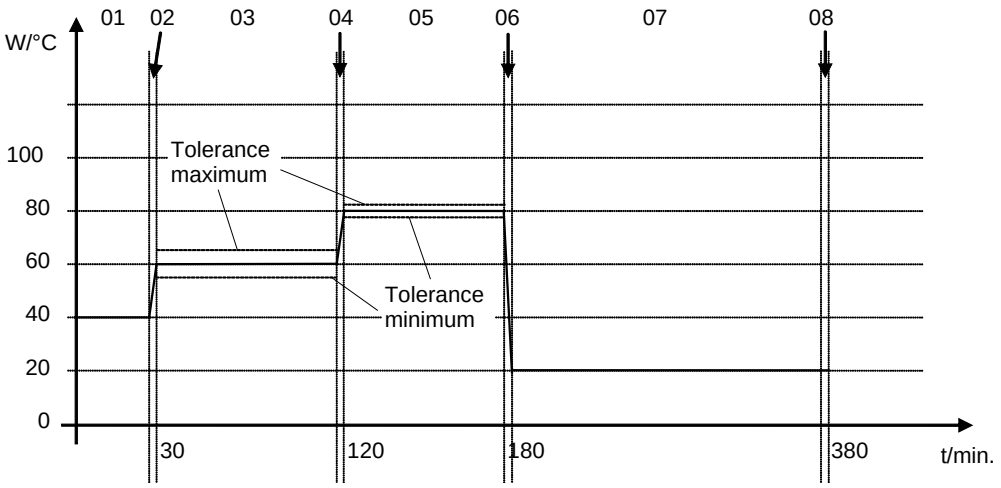
Program table corresponding to the diagram above:

Program section	Set-point temp.	Fan	Section time	Operation lines	Target section	No. of cycles	Min. tolerance	Max. tolerance
01	40	100 %	00:30:00	Off	1	0	-1999	+9999
02	60	100 %	01:30:00	Off	1	0	-5	+5
03	90	100 %	01:00:00	Off	1	0	-2	+2
04	90	100 %	03:20:00	Off	1	0	-1999	+9999
05	20	100 %	00:00:01	Off	1	0	-1999	+9999

Now enter the values of the above program table into one of the 25 program places of the controller MB1:



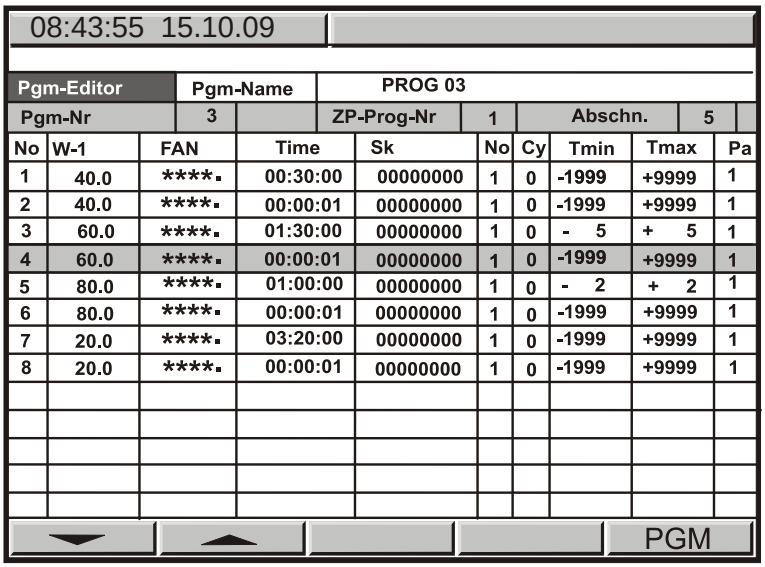
Program entry as “set-point step” (example of a temperature program)



Program table corresponding to the diagram above:

Program section	Set-point temp.	Fan	Section time	Operation lines	Target section	No. of cycles	Min. tolerance	Max. tolerance
01	40	100 %	00:30:00	Off	1	0	-1999	+9999
02	40	100 %	00:00:01	Off	1	0	-1999	+9999
03	60	100 %	01:30:00	Off	1	0	-5	+5
04	60	100 %	00:00:01	Off	1	0	-1999	+9999
05	80	100 %	01:00:00	Off	1	0	-2	+2
06	80	100 %	00:00:01	Off	1	0	-1999	+9999
07	20	100 %	03:20:00	Off	1	0	-1999	+9999
08	20	100 %	00:00:01	Off	1	0	-1999	+9999

Now enter the values of the above program table into one of the 25 program places of the controller MB1:



For rapid transition phases, do NOT program any tolerance limits in order to permit maximum heating, refrigerating, and humidification speed.

9.6 Information on programming different temperature or humidity transitions

- For the end value of the desired cycle, add an additional section (in the examples section 05 for “set-point ramp” and section 08 for “set-point step”) with a section time of at least one second. Otherwise, the program will stop one section too early because the program line is incomplete.
- When operating without humidity (humidity switch (3) OFF), enter a humidity sub-program with the humidity set-point set to “0” to avoid alarms (in case the humidity deviates by more than +/- 5% from the set-point).
- **Program interruption (rest function):** Hit key "HAND" in order to interrupt the program. During this program interruption time the controller equilibrates to the set-points of the section actually reached. The display reads “AUTO HAND” on the bottom right instead of “AUTO” (program operation). This state lasts until you hit the “EXIT” key, then the program continues. If you want to cancel the interrupted program, keep the “AUTOMATIC” button pressed down for at least 5 seconds.
- **Tolerance band function:** If the tolerance minimum is set to e.g. -5 and the tolerance maximum to e.g. +5, the program is interrupted when the actual value deviates by 5 °C resp. 5 % r.H. or more from the set-point value. During this program interruption time the controller equilibrates to the set-points of the section actually reached. The display reads “AUTO HAND” on the bottom right instead of “AUTO” (program operation). You can enter different values for tolerance maximum and minimum for each section. When the temperature or humidity are situated within the entered tolerance limits, the program is automatically continued, and the indication “AUTOHAND” disappears. If you want to cancel the interrupted program, keep the “AUTOMATIC” button pressed down for at least 5 seconds.

	Programming of tolerances can extend program duration.

  The number -1999 for the tolerance minimum means “-∞” and the number 9999 for the tolerance maximum means “+ ∞“. Entry of these numbers will never lead to program interruption.

  When leaving the tolerance bandwidth in one of the subroutines, the course of time of the whole program, i.e., of both subroutines, is halted.

  During the rapid transition phase, do NOT program any tolerance limits in order to permit the maximum heating, refrigerating, or humidification speed.
- The initial setting ****.* of the fan speed corresponds to the maximal speed of 100 %.

	Do reduce the fan speed rate ONLY if it’s absolutely necessary for the essay. Usually, the spatial exactitude of temperature and of humidity decreases with lesser ventilation. Technical data refers to a 100 % fan speed rate.

- Programming is stored even in case of power failure or after turning off the unit.
- The controller memory can store a maximum of 25 programs. Each program cannot exceed 100 sections. It is not possible to link programs. The total number of program sections of all programs is limited to a maximum of 500.
- Running program (display “AUTO”): If you incidentally press the “EXIT” or “AUTOMATIC” button, the controller will change to Idle Mode and thus will not adjust any longer to the program set-points
- Program interruption with rest function (display “AUTO HAND”): If you press the “EXIT” key, the program continues. Button “ENTER” is non-functional. To cancel the program, keep the “AUTOMATIC” button pressed down for at least 5 seconds.
- Program interruption with tolerance band function (display “AUTO HAND”): Buttons “EXIT” and “ENTER” are non-functional. To cancel the program, keep the “AUTOMATIC” button pressed down for at least 5 seconds.

General note:

The controller MB1 displays more menu entries than those described in this manual. These are password protected because they are relevant for service purposes only and the user must not modify them. Only service authorized by BINDER can access these entries.

9.7 Repetition of a section or several sections within a program

Here we use the example of a set-point ramp temperature program of chap. 9.5. The shaded sections 02 and 03 shall be repeated e.g. 30 times.

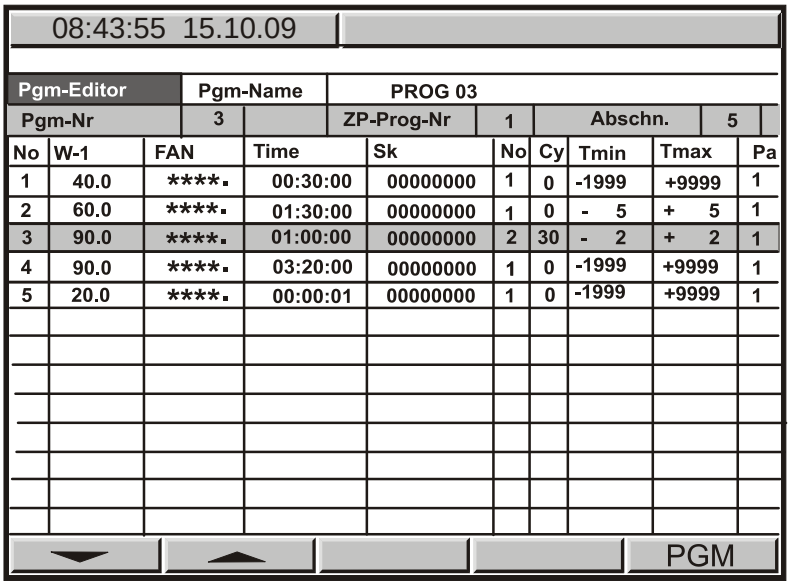
Program section	Set-point temp.	Fan	Section time	Operation lines	Target section	No. of cycles	Min. tolerance	Max. tolerance
01	40	100 %	00:30:00	Off	1	0	-1999	+9999
02	60	100 %	01:30:00	Off	1	0	-5	+5
03	90	100 %	01:00:00	Off	1	0	-2	+2
04	90	100 %	03:20:00	Off	1	0	-1999	+9999
05	20	100 %	00:00:01	Off	1	0	-1999	+9999

The following table shows the that results, whereby the differences to the table above are shaded.

Program section	Set-point temp.	Fan	Section time	Operation lines	Target section	No. of cycles	Min. tolerance	Max. tolerance
01	40	100 %	00:30:00	Off	1	0	-1999	+9999
02	60	100 %	01:30:00	Off	1	0	-5	+5
03	90	100 %	01:00:00	Off	2	30	-2	+2
04	90	100 %	03:20:00	Off	1	0	-1999	+9999
05	20	100 %	00:00:01	Off	1	0	-1999	+9999

Sections 02 and 03 will be executed in total 31 times; only then will the program continue.

Entry of the values into the display program table:



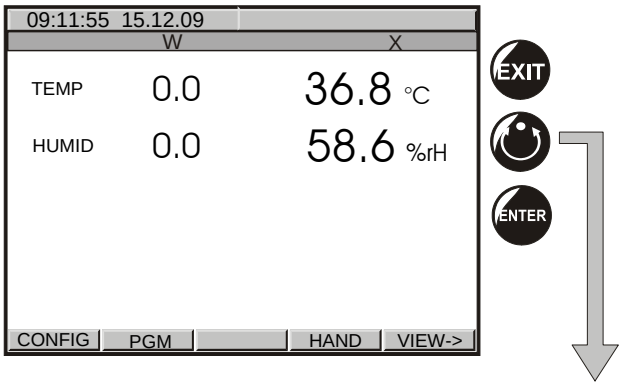
To have sections repeated infinitely, enter the number of cycles “Cy” as -1.

9.8 Performance after power failure in Program Mode

The program is resumed at the point where the interruption occurred with the latest set-points reached during the program run. The power failure is noted in the event list. No error message is displayed indicating that a power failure had taken place.

9.9 Starting a previously entered program

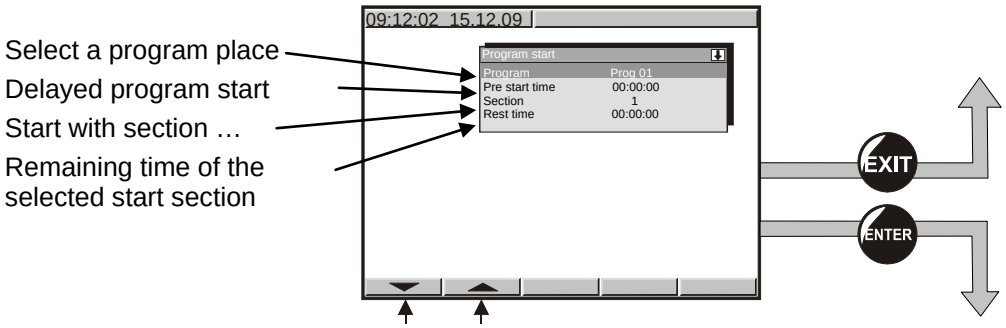
The program has to be previously entered via a programming table (chap. 9.5, 9.7).



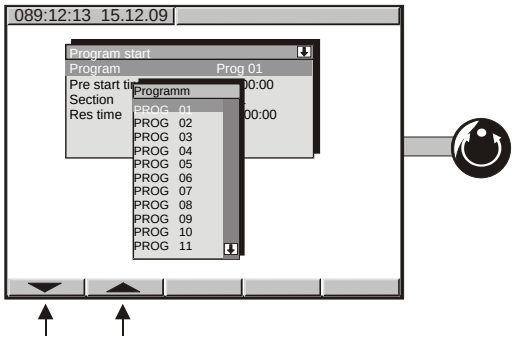
Idle mode

No heating or refrigerating function, no humidification.

The fan turns at 50% rate (factory setting).



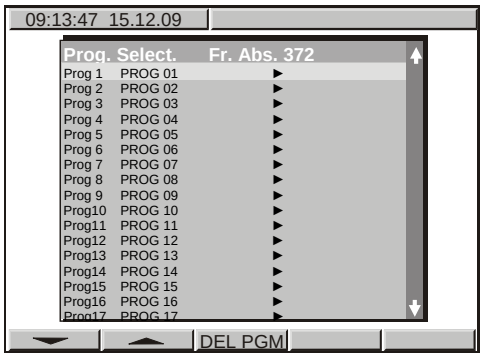
Arrow buttons to select the parameter to be set



Press the “AUTOMATIC” button to start the program

Arrow buttons to select the program

9.10 Deleting a program



Select a program via the arrow keys

Hit button DEL PGM to delete the selected program.

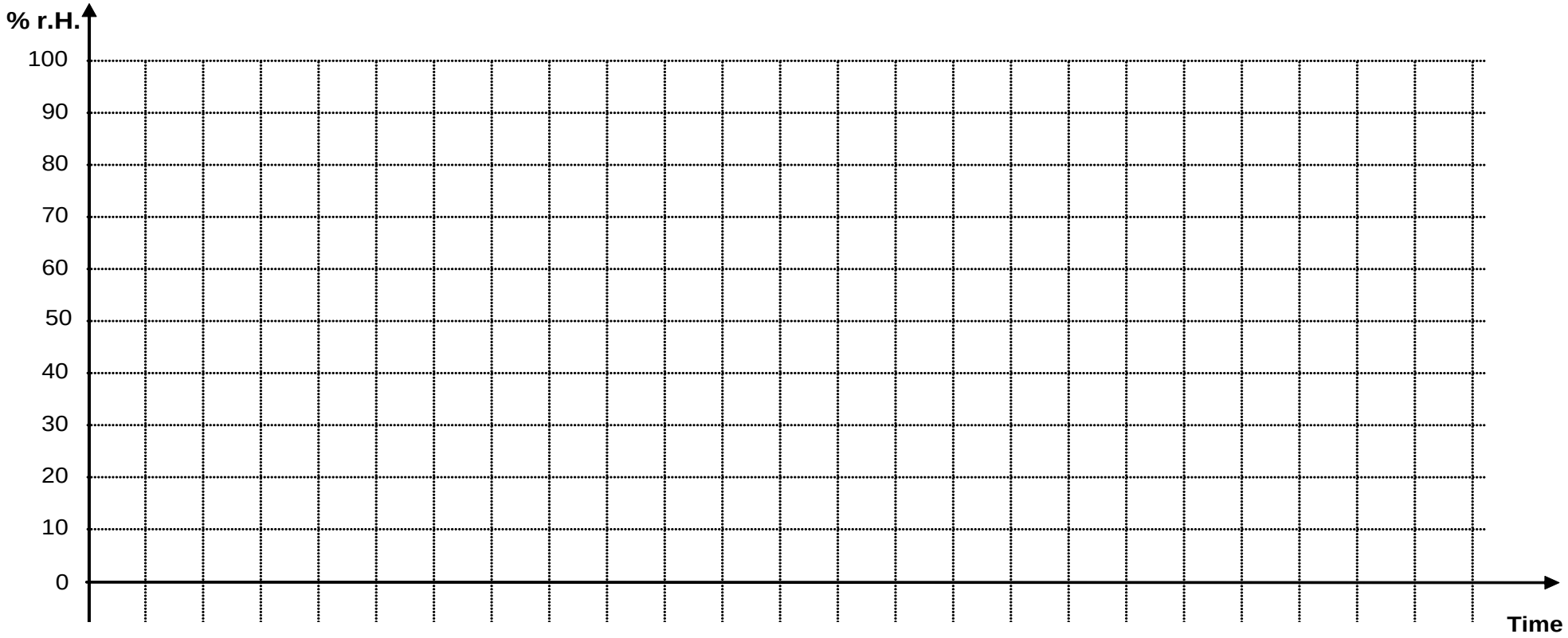
To delete individual program sections (table lines) use the inquiry display for adding or deleting program sections (chap. 9.1).

9.11 Template for temperature profile

Programmer:		**Program No. (1 to 25):**	**Date:**
Program title:		**Operation lines are without function**	
Project:			

9.12 Template for humidity profile

Programmer:		**Program No. (1 to 25):**	**Date:**
Program title:		**Operation lines are without function**	
Project:			



9.13 Program table template for temperature and fan speed rate

Programmer:		**Program No. (1 to 25):**	**Date:**
Program title:		**Operation lines are without function**	
Project:			

Section No.	Set-point Temperature W-1	Fan speed [%] FAN	Section time Time	Operation lines (no function) Sk	Start section for repeat cycles No	Number of repeat cycles Cy	Tolerance minimum Temperature Tmin	Tolerance maximum Temperature Tmax	Parameter set Pa
01									1
02									1
03									1
04									1
05									1
06									1
07									1
08									1
09									1
10									1
11									1
12									1
13									1
14									1
15									1
16									1
17									1
18									1
19									1
20									1

Default setting

9.14 Program table template for humidity

Programmer:		**Program No. (1 to 25)**	**Date:**
Program title:		**Operation lines are without function**	
Project:			

Section No.	Set-point Humidity W-1	Fan speed (no function) FAN	Section time Time	Operation lines (no function) Sk	Start section for repeat cycles No	Number of repeat cycles Cy	Toler. minimum Humidity Tmin	Toler. maximum Humidity Tmax	Parameter set Pa
01		****.		00000000					1
02		****.		00000000					1
03		****.		00000000					1
04		****.		00000000					1
05		****.		00000000					1
06		****.		00000000					1
07		****.		00000000					1
08		****.		00000000					1
09		****.		00000000					1
10		****.		00000000					1
11		****.		00000000					1
12		****.		00000000					1
13		****.		00000000					1
14		****.		00000000					1
15		****.		00000000					1
16		****.		00000000					1
17		****.		00000000					1
18		****.		00000000					1
19		****.		00000000					1
20		****.		00000000					1
		no function		no function					Default setting

10. Temperature safety devices

10.1 Over temperature protective device (class 1)

The climatic test chamber KMF is equipped with an internal temperature safety device, class 1 acc. to DIN 12880. It serves to protect the unit and prevents dangerous conditions caused by major defects.

If a temperature of approx. 110 °C / *230 °F* is reached, the over temperature protective device permanently turns off the unit. The user cannot restart the device again. The protective cut-off device is located internally. Only a service specialist can replace it. Therefore, please contact an authorized service provider or BINDER Service.

10.2 Safety controller (temperature safety device class 3.1)

The climatic test chamber is equipped with an over temperature safety device class 3.1 acc. to DIN 12880. It is designated as the “safety controller”. This second, electrically independent temperature controller takes over at a selectable set point in case of a faulty condition. It serves to protect the charging material against extremely high temperatures.

	With option safety device class 3.3 (chap. 10.3) the safety controller is **not** used. In this case, do NOT change the pre-set value of 100 °C / *212 °F*.

The message “TEMPERATURE LIMIT” on the controller display indicates safety controller activity. The safety controller controls the Climatic test chamber to the entered safety controller set-point until the temperature inside the chamber returns below this temperature and until you then reset the alarm message by button RESET.

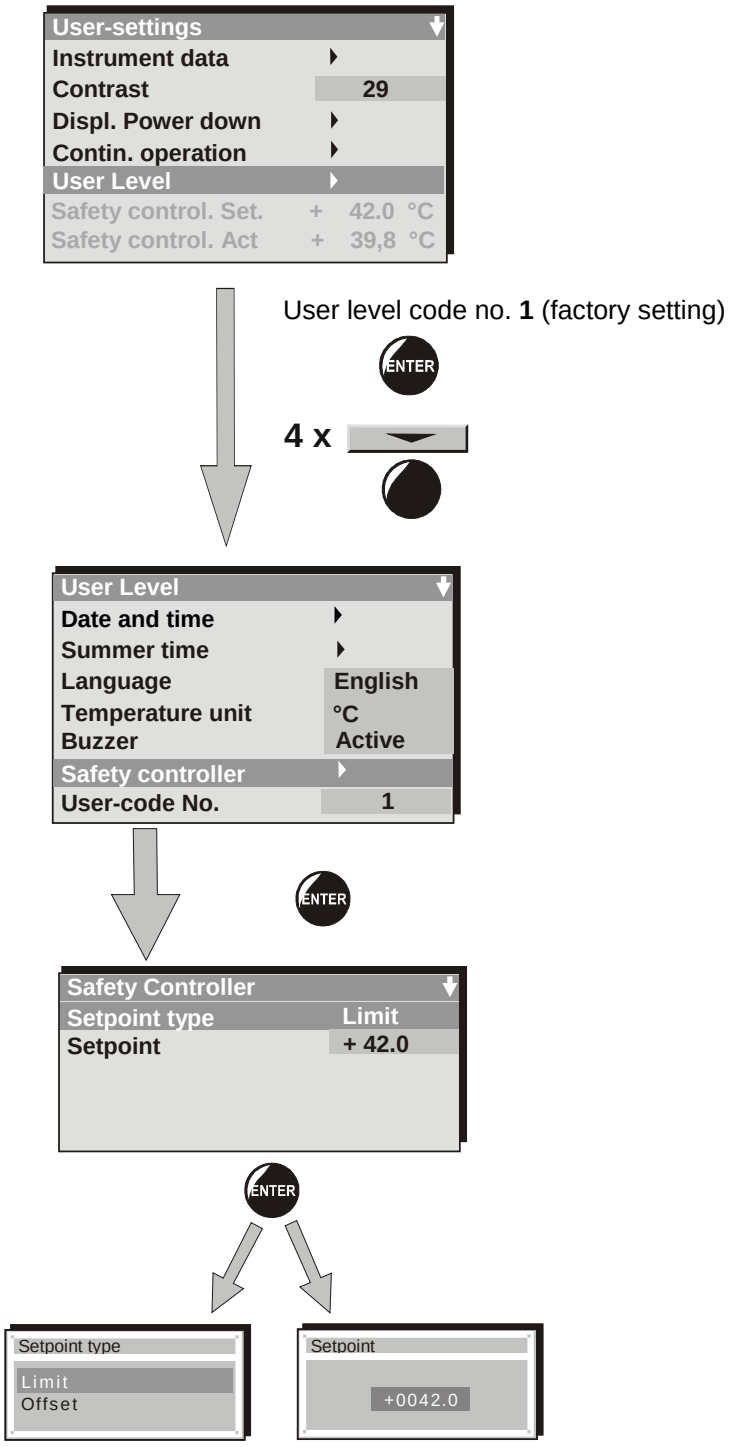
	Regularly check the safety controller setting for set-point type “Limit” or “Offset” • in Manual Mode according to the entered set-point temperature value • in Program Mode according to the highest temperature value of the selected temperature program Set the safety controller set-point by approx. 2 °C to 5 °C above the desired temperature set-point.

10.2.1 Safety controller set-point types

Limit	Absolute maximum permitted temperature value Example: temperature set point 40 °C / *104 °F*, safety controller set-point 42 °C / *107.6 °F*
Offset	Maximum over temperature above any active temperature set point. (e.g., 2 °C). The maximum temperature changes internally and automatically with every set-point change.

	Do NOT change the temperature unit from °C to °F.

10.2.2 Checking and setting safety controller set-point type and safety controller set-point



In the menu “User Level” select the submenu “Safety controller”.

- Select the safety controller set-point type “Limit” or “Offset” in the field “Setpoint type”
- Enter the value for “Limit” or “Offset” in the field “Setpoint”.

For temperature disturbances see alarm indications, chap. 11.

10.3 Temperature safety device class 3.3 (DIN 12880) (option)

With the option over/under temperature protective device (temperature safety device class 3.3 acc. to DIN 12880) the unit is equipped with two additional safety devices (class 3.1 and class 3.2). The combination of the safety devices is regarded as a safety device class 3.3.

The temperature safety device, class 3.3, serves to protect the climatic test chamber, its environment and the contents from exceeding the maximum permissible temperature. Please observe the guideline BGI/GUV-I on safe working in laboratories (formerly BGR/GUV-R 120 or ZH 1/119 laboratory guidelines issued by the employers' liability insurance association) (for Germany).

With **safety device class 3.1** a maximum value for the temperature is set that the unit will not exceed due to the regulatory function of the safety device class 3.1. This protection against excessively high temperatures can, for example, serve to protect the climatic test chamber, its environment and the material under treatment from excess temperatures.

With **safety device class 3.2** a minimum value for the temperature is set that the unit will not fall below due to the regulatory function of the safety device class 3.2. This protection against excessively low temperatures can, for example, serve to protect sensitive loads from under cooling.

Both safety devices are functionally and electrically independent of the temperature control system. If an error occurs, they perform regulatory function.

Safety devices class 3.1 (8) and class 3.2 (9) are located in the left lateral control panel.

	With option temperature safety device class 3.3, the safety controller (chap. 10.2) must be set to limit 100 °C / *212 °F*.

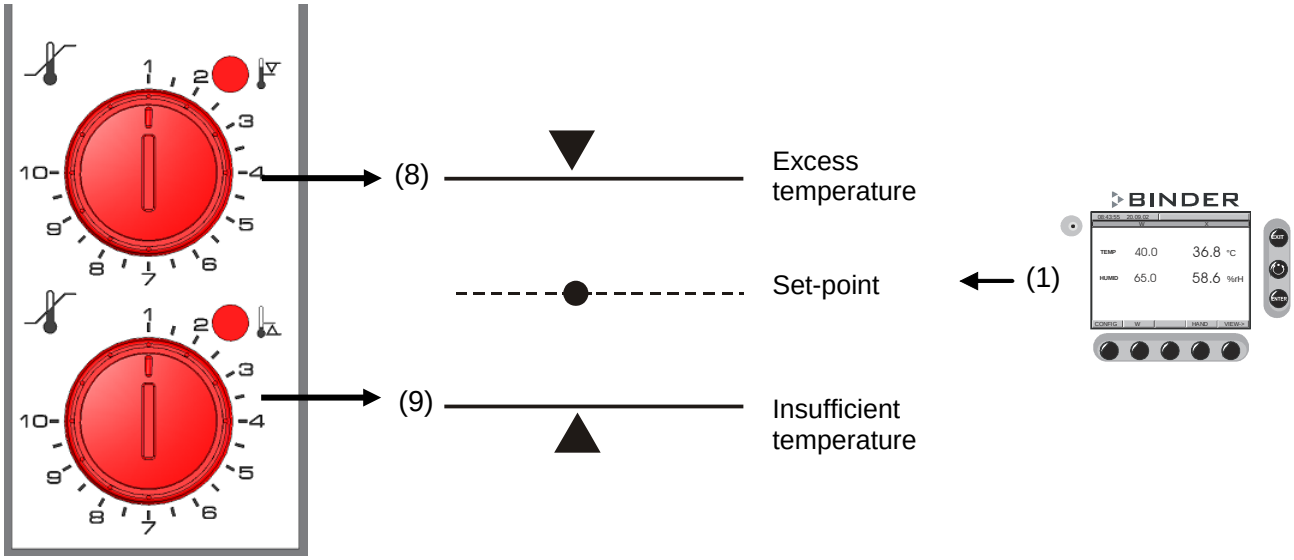
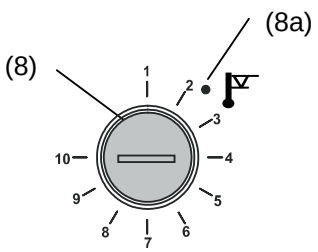


Figure 17: Temperature safety device class 3.3

10.3.1 Temperature safety device class 3.1



If you turn the control knob (8) to its end-stop (position 10), the safety device class 3.1 protects the appliance. If you set the temperature a little above the set-point, it protects the charging material.

If the safety device class 3.1 has taken over control, identifiable by the red alarm lamp (8a) lighting up, the message "TEMP ALARM" on the controller will be displayed and the buzzer will sound, then proceed as follows:

- Reset the buzzer by pressing the "RESET" key on the controller
- Disconnect the unit from the power supply
- Have an expert examine and rectify the cause of the fault.
- Start the unit again as described in chap. 5.

Setting:

To check the response temperature of the safety device class 3.1, turn on the chamber and set the desired set point at the temperature controller.

The sections of the scale from 1 to 10 correspond to the temperature range from 0 °C / *32 °F* to 120 °C / *248 °F* and serve as a setting aid.

- Turn the control knob (8) of the safety device using a coin to its end-stop (position 10) (unit protection).
- When the set point is reached, turn back the control knob (8) until its trip point (turn it counter-clockwise).
- The trip point is identifiable by the red alarm lamp (8a), the message “TEMP ALARM” on the controller display, and the buzzer sounds. Reset the buzzer with the “RESET” key on the controller.
- The optimum setting for the safety device is obtained by turning the control knob clockwise by approximately two scale divisions, which shuts off the red alarm lamp (8a).

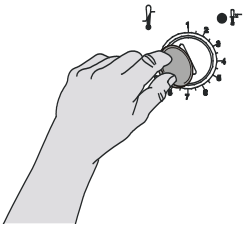
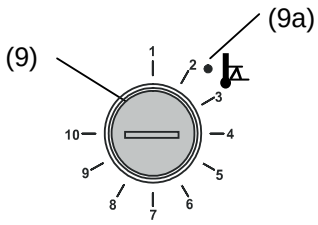


Figure 18: Setting safety device class 3.1

	Check the setting regularly and adjust it following changes of the set-point or charge.

10.3.2 Temperature safety device class 3.2



The safety device class 3.2 is equivalently set to a minimum temperature the unit will not fall below. This protection against prohibited low temperatures can, for example, serve to protect sensitive cultures from cooling down too much.

If the control knob (9) is turned to its minimum (position 1), the safety device class 3.2 has no effect. If it is set to a temperature somewhat lower than that selected by means of the controller, it functions as a protective device for the material under treatment.

If the temperature safety device class 3.2 has assumed regulation, identifiable by the red alarm lamp (9a) lighting up, the message “TEMP ALARM” on the controller display, and the buzzer sounds, please proceed as follows:

- Reset the buzzer with the “RESET” key on the controller.
- Disconnect the unit from the power supply.
- Have an expert examine and rectify the cause of the fault.
- Start up the unit again as described in chap. 5.

Setting:

To check the response temperature of the safety device class 3.2, put the unit into operation and set the desired set point at the temperature controller.

The sections of the scale from 1 to 10 correspond to the temperature range from -40 °C / *-40 °F* to +160 °C / *320 °F* and serves as a setting aid.

- Turn the control knob (9) of the safety device by means of a coin to position 1 (thermostat without effect).
- When the set point is reached, reset the safety device to its trip point (turn it clockwise).
- The trip point is identifiable by the red alarm lamp (9a), the message “TEMP ALARM” on the controller display, and the buzzer sounds. Reset the buzzer with the “RESET” key on the controller.
- The optimum setting for the safety device is obtained by turning the control knob counter-clockwise by approximately two scale divisions, which shuts off the red alarm lamp (9a).

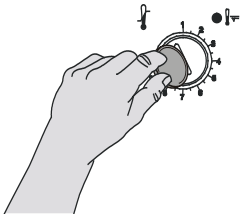


Figure 19: Setting safety device class 3.2

	Check the setting regularly and adjust it following changes of set-point or charge.

11. Notification and alarm functions

11.1 Notification and alarm system overview (auto diagnosis system)

The unit provides notification and alarm functions, which indicate messages in up to three steps:

1. Visual indications of notifying or error messages are blue notes on the display of the MB1 controller.
2. Visual indications of alarm messages are red notes with an alarm bell symbol. After a delay time, some notes change their color from blue to red.

   In addition, there is an audible alert, if you did not deactivate the buzzer in the “User level” menu (chap. 6.4).

Notifying sequence	1	2
Event	**Note (blue field)**	**Alarm (red field)**
In case of freshwater supply via water pipe: the water tap is closed, or the unit is defective. In case of freshwater supply via freshwater can (option, chap. 14.7): Water can is empty. Humidification is turned off. In case of refrigerating operation, the interior is strongly dehumidified. When the water supply is functional again, the humidity system restarts working, or the unit is defective.		**HUMID ALARM** after 60 sec.
Temperature deviation of more than +/- 2 °C of the entered set-point	**TEMP RANGE** immediately	**TEMP RANGE** after 16 min.
Humidity deviation of more than +/- 5 % r.H. of the entered set-point	**HUMID RANGE** immediately	**HUMID RANGE** after 16 min.
Exceeded temperature limit of the safety controller		**TEMPERATURE LIMIT** immediately
Humidity system turned off with switch (3)	**HUMID OFF** immediately	
Door open	**DOOR OPEN** immediately	**DOOR OPEN** after 5 min.
With option temperature safety device class 3.3 (chap. 10.3):		
Exceeding the maximum or minimum temperature		**TEMP ALARM** immediately
With option keyboard locking (BINDER Individual, chap. 14.5):		
Keyboard locked	**KEY LOCK** immediately	

The indicated intervals refer to the time after occurrence of the error or notified condition.

11.2 Resetting the notification or alarm messages

The “RESET” button, which serves to acknowledge and reset the indication, will become visible automatically whenever a notification or an alarm message appears.

1. Remove the cause of the disturbance or wait until the unit compensates for the reason of the error.

2. Press the “RESET” button to reset the notification or alarm message.

CAUTION

In case the “RESET” button does not cancel the notification or alarm indication, the reason for the disturbance was not removed correctly.

➢ Contact BINDER service.

The “RESET” button allows resetting the notification or alarm messages regarding temperature and humidity only within a tolerance sector of +/- 2 °C resp. +/- 5 % r.H.

➢ With values outside this range, contact BINDER service.

If the humidity deviates by more than +/- 5 % r.H. from the set-point, this triggers an alarm message.

In order to avoid such limit alarms when operating without humidity (humidity switch (3) OFF):

- in Manual Mode set the humidity set-point to 0 % r.H.
- in Program Mode enter a humidity sub-program with the humidity set-points set to 0 % r.H.

12. Humidity system

The humidity system is turned on with the humidity switch (3) located in the right lateral control panel.

The climatic test chamber KMF is equipped with a capacitive humidity sensor. This results in a control accuracy of up to ± 3 % r.H. of the set point. The temperature-humidity diagrams (Figure 20) show the possible working ranges for humidity.

	The preset temperature and humidity values should be situated within the optimum range (hatched range in Figure 20).Only within this area will the unit not be exposed to excessive moisture due to condensation. In the short-term set points outside the optimum range can also be targeted. The control accuracies of ± 3 % r.H., however, cannot be guaranteed in this case.

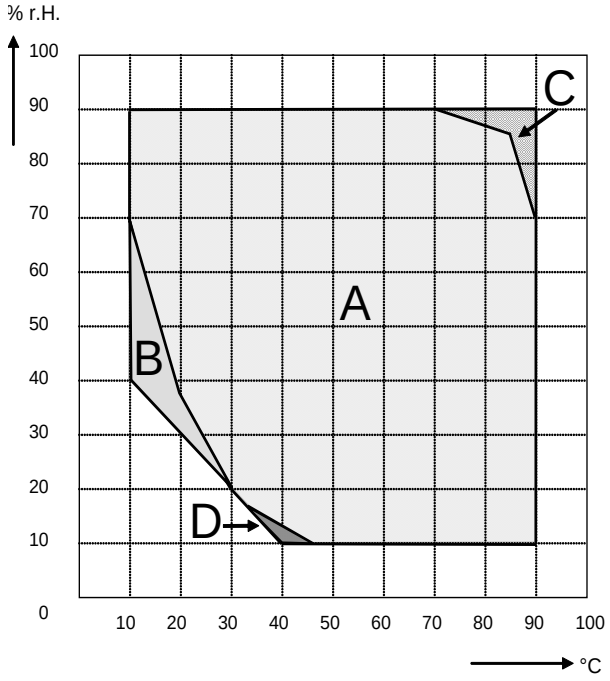


Figure 20: Temperature-Humidity diagram KMF

Range A: Ensured condensation free range

Range B: Temporary usable operation (up to 24 h)

Range C: In this range, condensation in the inner chamber is possible

Range D: In this range, deviations of the technical data are possible

	Heat emission of electrical devices connected inside the chamber may modify the temperature and humidity range.

	Entry of the humidity set-point 0 % in defined program sections permits completely turning off humidity in Program Mode and thus attaining faster temperature changes.

The climatic test chamber KMF is equipped with a door heating system to prevent condensation in the door area.

If the set points for temperature or humidity are outside the optimum range, condensation can arise in the door area.

CAUTION

Condensation by excess humidity.

Danger of corrosion on the housing after operating at humidity values > 70 % r.H. for a long period.

➢ Dry the appliance completely before shut-down:

- Set the humidity to 0 % r.H. and turn on humidity switch (3).
- Set the temperature set point to 60 °C / *140 °F* for approx. 2 hours (Manual mode).
- Only then, shut down the unit at the main power switch (2) and close the water supply tap.

Having turned off the unit by the main power switch (2), always close the water supply tap.

If you operate the unit at high humidity and then immediately turn off the unit, the internal wastewater collector may overflow due to the condensate. This may lead to the emergence of water at the unit.

CAUTION

Overflow of the internal wastewater tank due to condensate.

Emergence of water at the unit.

∅ Following high humidity operation, do NOT directly turn off the unit.

➢ Pump off the condensate before shut-down:

- Set the humidity to 0 % r.H. and turn on humidity switch (4). Operate the unit for at least 2 hours.
- Only then, shut down the unit at the main power switch (3) and close the water supply tap.

12.1 Function of the humidifying and dehumidifying system

Humidifying system

The humidifying system is located in the humidity generation module. In a cylindrical container with a volume of about 2 liters an electrical resistance heating evaporates water. The produced steam is maintained on a stable pressure level and is thus available in sufficient quantity for rapid humidity increases or for compensation of humidity losses, e.g. by door openings. Condensation forming on the outer walls of the useable volume is led through a water drain in the outer chamber into the waste water can which is pumped off automatically to the wastewater pipe when required.

Freshwater

You can supply the unit with freshwater via a water pipe or by manually filling a freshwater can (option, chap. 14.7). You can mount the can on the rear of the unit or place it next to the unit.

In order to ensure accurate humidifying, observe the following points with regard to the freshwater supply:

- Supply pressure 1 to 10 bar when connecting to a water pipe
- Water type: deionized (demineralized) water
- To ensure humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can (option) at the end of each day.
- Water intake temperature NOT below +5 °C / *41 °F* and not exceeding 40 °C / *104 °F*.

	BINDER GmbH is NOT responsible for the water quality provided by the customer. Any problems and malfunctions that might arise following use of water of deviating quality is excluded from liability by BINDER GmbH.

Automatic fresh water supply via water pipe

With this type of supply, the humidity system is continuously functional.

Manual fresh water supply via freshwater can (option, chap. 14.7)

With this type of supply, the humidity system is functional only if the water can is sufficiently filled. Check the filling level daily. The water reserve in the can is sufficient for a period, which may last between one and several days, depending on the humidity demand (entered humidity set-point and number of door openings).

Waste water

The condensation water from the interior is collected in an internal can with a volume of approx. 0.5 liters. It is pumped off via the waste water pipe.

Dehumidifying system

When humidity switch “ON / OFF” (3) (located on the lateral control panel) is “ON”, the climatic test chamber KMF dehumidifies as needed in order to reach the entered humidity set-point inside the control range of temperature and relative humidity (Figure 20).

Dehumidification occurs in case of need by means of defined dew point undershoot of several evaporators of the refrigeration system. The condensate which forms is carried away as waste water.

If the humidity system is turned off while there are descending temperature curves, then operation of the refrigeration system may cause dehumidification of the charging material.

For error indications concerning water supply and humidity system, see chap. 11.1 and 17.

13. Defrosting at refrigerating operation

BINDER climatic test chambers are very diffusion-proof. To ensure high temperature precision there is no automatic cyclic defrosting device. The DCT™ refrigerating system largely avoids icing of the evaporation plates. However, at very low temperatures the moisture in the air can condense on the evaporator plates leading to icing.

	Always close the door properly.

Operation with temperature set-points > +5 °C / *41 °F* at an ambient temperature of 25 °C / *77 °F*:

The air defrosts the ice cover automatically. Defrosting is continually performed.

Operation with temperature set-points < +5 °C / *41 °F*:

Icing on the evaporator is possible. Defrost the unit manually.

	With temperature set-points < +5 °C / *41 °F*, regularly defrost the unit manually: • Set the humidity to 0 % r.H. and turn on the humidifying system at humidity switch (3). • Set the temperature to 40 °C / *104 °F* (Manual Mode). • Let the unit operate for about 30 minutes with the door closed.

	Too much ice on the evaporator is noticeable by reduced refrigerating performance.

When turning off the unit following prolonged refrigerating operation below +5 °C / *41 °F*, there is danger of overflowing due to uncontrolled defrosting of icing on the evaporator.

	CAUTION **Uncontrolled defrosting of icing on the evaporator.** **Danger of overflowing.** After several days of refrigerating operation below +5 °C / *41 °F*: ∅ Do NOT directly turn off the unit. ➢ Manually defrost the unit (see description above). ➢ Then, shut down the unit at the main power switch (2) and close the tap of the water supply. Keep removed the access port plugs.

Operation with temperature set-points below 0°C / *32 °F*:

While operating the chamber with set-points below < 0°C / *32 °F* condensation is possible at the inner surface of the door around the door gasket.

	In case of heavy condensation, check tightness of the door gasket.

After one or two days operation at a set-point < 0°C / *32 °F* a thin ice layer can cover the inner unit door , the front margins of the inner kettles and may be the glass window.. The amount depends of the ambient temperature and humidity. This does not influence the proper function of the refrigerating system.

	Refrigerating performance decreases while operating the chamber at temperatures < 0°C / *32 °F* due to icing of the evaporators. For this reason defrost the chamber regularly, e.g. once a week.

14. Options

14.1 Communication software APT-COM™ 3 DataControlSystem (option)

The climatic test chamber is regularly equipped with an Ethernet interface (6) that can connect the BINDER communication software APT-COM™ 3 DataControlSystem. The actual temperature and humidity values are given at adjustable intervals. Programming can be performed graphically via PC. Up to 30 chambers with RS 422 interface can be cross-linked. The MAC Address is indicated below the Ethernet interface. For further information, please refer to the operating manual of the BINDER communication software APT-COM™ 3.

The additional RS422 interface (7) is only used for service purposes. Do NOT connect it to any network. The interface is labeled accordingly.

14.2 Interface RS 422 (option)

With this option, the chamber is equipped with a serial interface RS 422 (replacing the Ethernet interface) that can connect the BINDER communication software APT-COM™ 3 DataControlSystem. The actual temperature and humidity values are given at adjustable intervals. For further information, please refer to the operating manual of the BINDER communication software APT-COM™ 3.

Pin allocation of the RS 422 interface:	Pin 2:	RxD (+)
	Pin 3:	TxD (+)
	Pin 4:	RxD (-)
	Pin 5:	TxD (-)
	Pin 7:	Ground

14.3 Data logger kits

BINDER Data Logger Kits offer an independent long-term measuring system for temperature and humidity, available for different temperature ranges. According to the selected kit, the Data Logger can measure and record also the ambient temperature and humidity values via a second multi-function sensor.

BINDER Data Loggers are equipped with a keyboard and a large LCD display, alarm functions and a real-time function. Measurement data are recorded in the Data Logger and can be read out after the measurement via the RS232 interface of the Data Logger. It offers a programmable measuring interval and permits storing up to 64000 measuring values. Reading out is done with the Data Logger evaluation software. You can give out a combined alarm and status protocol directly to a serial printer.

Data Logger Kit TH 100: Multi-function sensor for chamber temperature and humidity: Temperature range -40 °C / *-40 °F* up to +100 °C / *212 °F* , humidity range 0% r.H. up to 100% r.H.

Data Logger Kit TH 100/70: Multi-function sensor for chamber temperature and humidity: Temperature range -40 °C / *-40 °F* up to +100 °C / *212 °F,* humidity range 0% r.H. up to 100% r.H. Multi-function sensor for ambient temperature and humidity: Temperature range -40 °C / *-40 °F* up to 70 °C / *158 °F,* humidity range 0% r.H. up to 100% r.H.

For detailed information on installation and operation of the BINDER Data Logger, please refer to the mounting instructions Art. No. 7001-0204 and to the original user manual of the manufacturer, supplied with the data logger.

14.4 Analog outputs for temperature and humidity (option)

With this option the chamber is equipped with analog outputs 4-20 mA for temperature and humidity. These outputs allow transmitting data to external data registration systems or devices.

The connection is realized as a DIN socket (5) in the right lateral control panel as follows:

ANALOG OUTPUT 4-20 mA DC

PIN 1: Temperature –
PIN 2: Temperature +
PIN 3: Humidity –
PIN 4: Humidity +
Humidity range: 0 % r.H. to 100 % r.H.
Temperature range: -10 °C / *14 °F* to +100 °C / *212 °F*

A suitable DIN plug is enclosed.

Figure 21: Pin allocation of DIN socket (5) for option analog outputs

14.5 Keyboard locking (available via BINDER INDIVIDUAL customized solutions)

The keyboard of the MB1 controller can be locked and unlocked via the key switch (option). In the locked position, no entries to the controller are possible.

- Locked keyboard: Switch position vertical
- Unlocked keyboard: Switch position to the right

Only when the keyboard is locked, the key can be removed.

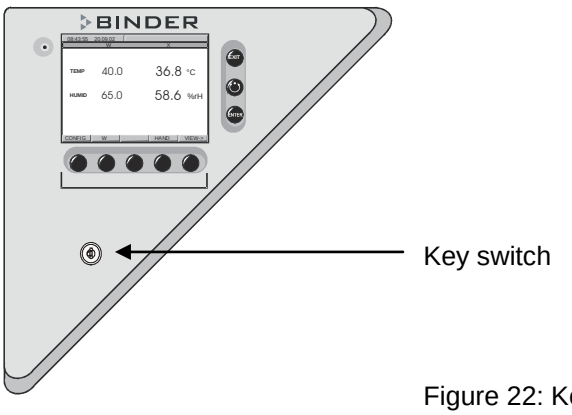


Figure 22: Keyboard locking

If the keyboard is locked, the notification “KEY LOCK” is displayed on the controller MB1 display (chap. 11).

14.6 Additional flexible Pt 100 temperature sensor (option)

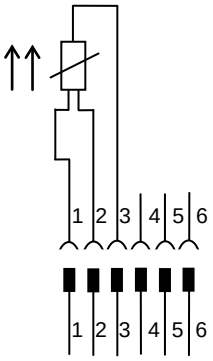
An additional flexible temperature sensor Pt100 allows measuring the temperature of the charging material by means of an independent measuring system utilizing Pt 100 entry. The Pt 100 sensor's top protective tube can be immersed into liquid substances

Pt 100 Sensor

PIN 1: Pt 100

PIN 2: Pt 100

PIN 3: Pt 100



DIN socket (4)

DIN plug

A suitable DIN plug is enclosed.

Figure 23: Pin configuration of the DIN socket (4) in the right lateral control panel

Technical data of the Pt100 sensor:

- Three-wire technique
- Class B (DIN EN 60751)
- Temperature range up to 320 °C / *608 °F*
- Stainless steel protective tube 45 mm length, material no. 1.4501

14.7 External freshwater and wastewater cans (option)

If no suitable in-house water connection is available, you can manually supply water by filling the optional external freshwater can. There is an additional external water can for the waste water. Volume: 20 liters / *0.71 cu.ft.*

The cans are placed in holding devices. You can affix them directly at the rear of the unit or place them next to the unit.

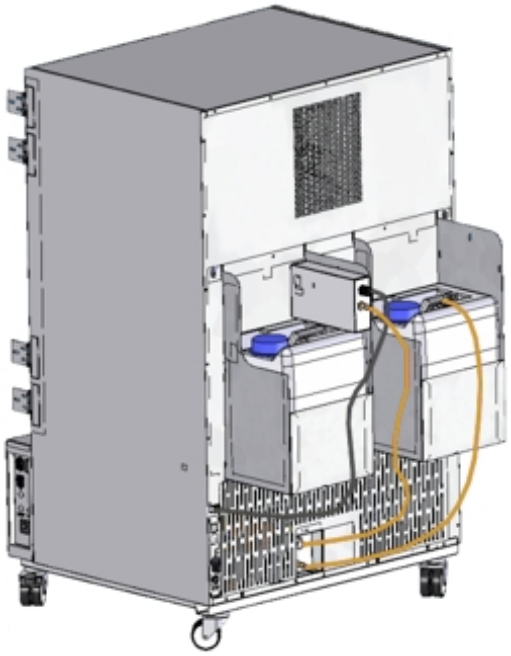


Figure 24: Rear view KMF with installed external water cans (option)

14.7.1 Mounting the freshwater can

(1) Fixing (if required)

Hang the can with its holding device on its 4 carriers. You can install it either at the left or the right side.

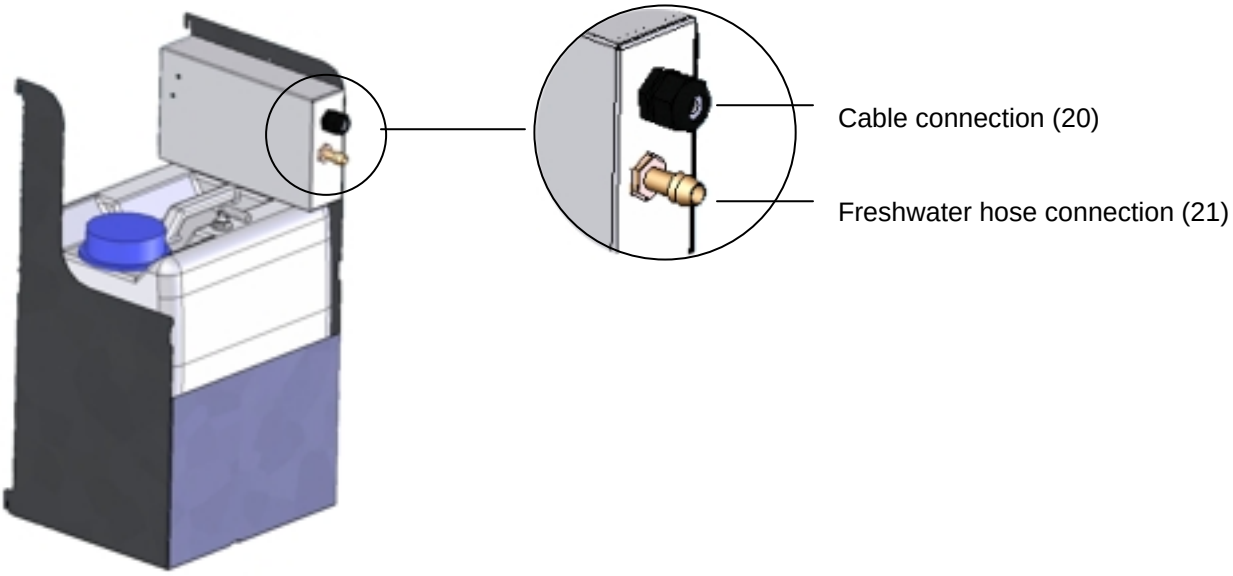


Figure 25: Freshwater can (option)

(2) Cable connections

Connect the plug of the cable to the socket (22) at the rear of the unit.

The socket (22) is marked with a sticker:

WATER TANK
24 VDC/MAX 0.2A

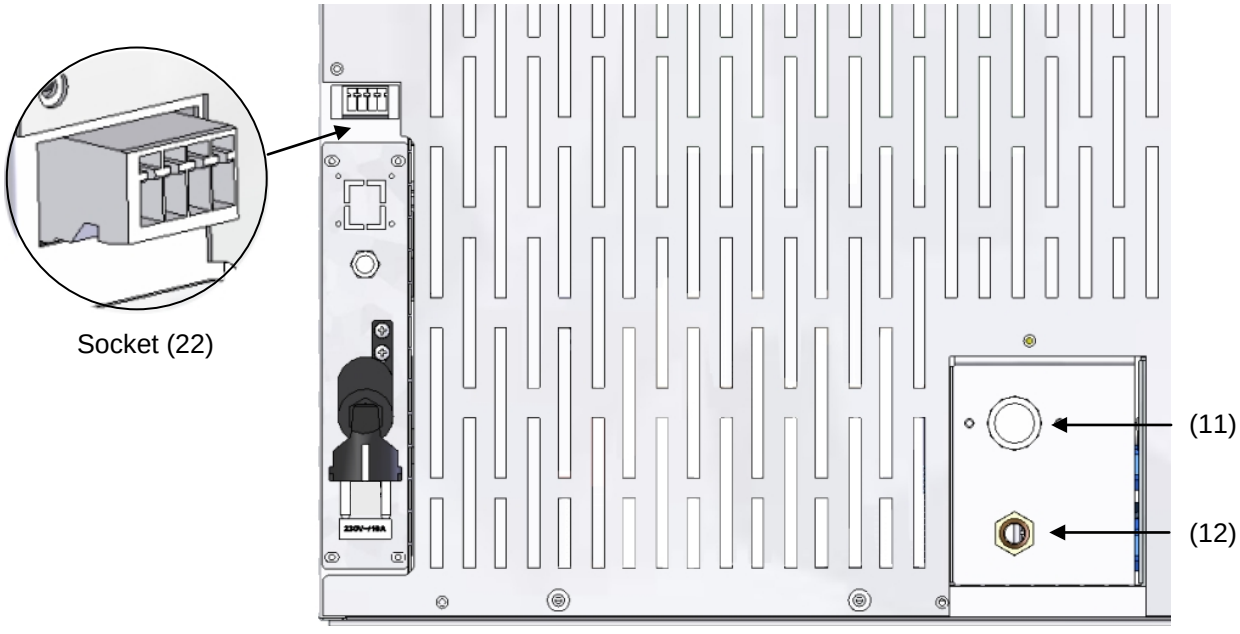


Figure 26: Connections at the unit rear KMF 240

(3) Hose connections

Plug the freshwater hose into the hose connection (21) above the freshwater can and secure it with a hose clamp. You can use a part of the standard supplied water hose.

Screw the hose nozzle (brass) to the free edge of the hose and screw it directly onto the freshwater connection “IN” (11) at the rear of the unit.

When the freshwater can is empty, within 60 seconds the alarm message HUMID ALARM will be displayed on the controller, the buzzer sounds (chap. 11), and the humidity system turns off.

	To guarantee humidification during 24 hours even at high humidity set-points with manual water supply, we recommend filling the freshwater can (option) at the end of each day.

14.7.2 Mounting the wastewater can

(1) Fixing (if required)

Hang the can with its holding device on its 4 carriers at the free space next to the freshwater can.

(2) Hose connections

Plug the wastewater hose to the hose connection (23) of the can and secure it with a hose clamp. You can use a part of the standard supplied water hose.

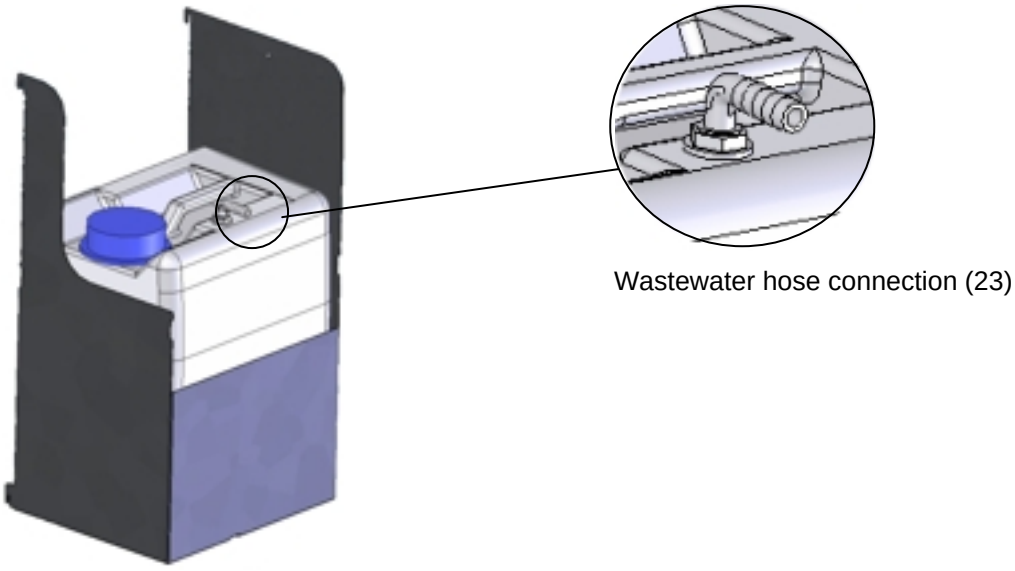


Figure 27: Wastewater can (option)

Plug the free hose edge to the wastewater connection “OUT” (12) at the rear of the unit and secure it with a hose clamp.

You can remove the wastewater can with its holding device for emptying (disconnect the hose first before emptying).

	CAUTION
	Overflow of the wastewater can. **Damage to the surrounding.** ➢ Empty the wastewater can in a timely manner before it is full.

	Bringing a source of humidity into the inner chamber may increase wastewater production. Regularly check the filling level of the wastewater can.

14.7.3 Mounting with wastewater recycling

When the chamber interior is clean, you can reuse the wastewater from the unit. Connect the wastewater connection of the chamber (18) with the freshwater hose connection (24) of the freshwater can. The wastewater can is not used in this case.

	CAUTION
	Soiling of the vapor humidification system. **Damage to the unit.** ➢ Reuse wastewater ONLY with a clean chamber interior. ➢ In case of soiling / contamination of the interior, conduct the wastewater to the wastewater connection or use the wastewater can.

(1) Fixing of the freshwater can (if required)

Hang the can with its holding device on its 4 carriers. You can install it either at the left or the right side.

(2) Cable connections of the freshwater can

Connect the plug of the cable to the socket (22) at the rear of the unit as described in chap. 14.7.1.

(3) Hose connections

Plug the wastewater hose into the hose connection (24) of the freshwater can and secure it with a hose clamp. You can use a part of the standard supplied water hose.

Plug the free hose edge to the wastewater connection “OUT” (18) at the rear of the unit and secure it with a hose clamp.

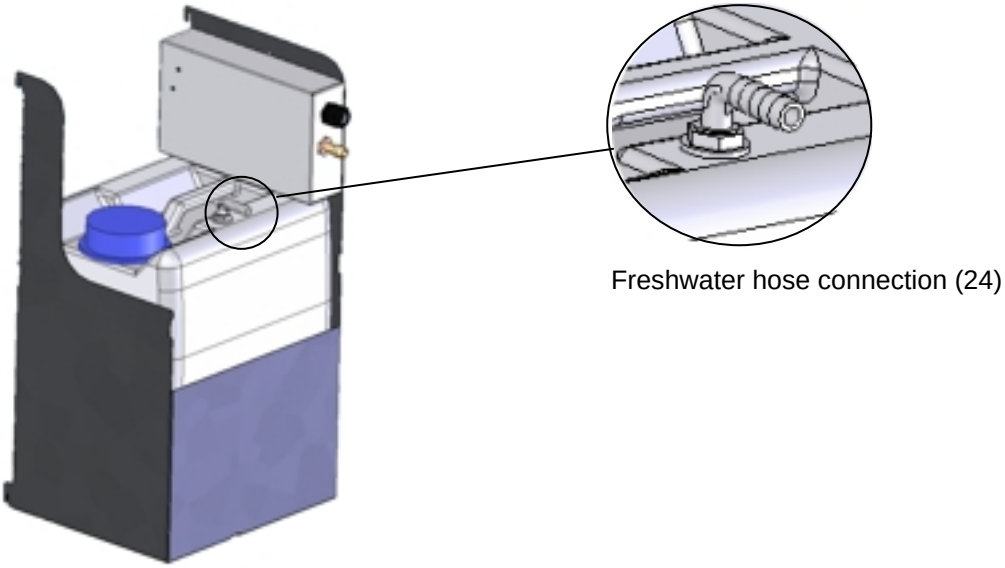


Figure 28: Freshwater can (option)

	Bringing a source of humidity into the inner chamber may increase wastewater production. Regularly check the filling level of the freshwater can.

14.8 BINDER Pure Aqua Service (option)

The optional BINDER water treatment system (disposable unit) is available to treat tap water. The lifetime of the unit depends on water quality and the amount of treated water used. The measuring equipment to assess the water quality is reusable.

	For detailed information on operating the water treatment system BINDER Pure Aqua Service and its function, please refer to the operating manual Art. No. 7001-0159, delivered with BINDER Pure Aqua Service.

15. Maintenance, cleaning, and service

15.1 Maintenance intervals, service

DANGER

Electrical hazard.

Danger of death.

- ∅ The unit must NOT become wet during operation or maintenance works.
- ∅ Do not remove the rear panel of the unit.
- ➢ Disconnect the unit before conducting maintenance work. Disconnect the power plug.
- ➢ General maintenance work must be conducted by licensed electricians or experts authorized by BINDER.
- ➢ Maintenance work at the refrigeration system must only be conducted by qualified personnel who underwent training in accordance with EN 13313:2010 (e.g. a refrigeration technician with certified expert knowledge acc. to regulation 303/2008/EC). Follow the national statutory regulations.

Ensure regular maintenance work is performed at least once a year and that the legal requirements are met regarding the qualifications of service personnel, scope of testing and documentation. All work on the refrigeration system (repairs, inspections) must be documented.

	The warranty becomes void if maintenance work is conducted by non-authorized personnel.

Have conducted regular maintenance work on the steam humidifier at least once a year. The operating behavior and the maintenance intervals of the humidifier essentially depend on the available water quality and the amount of steam produced in the meantime.

	We recommend cleaning the condensers at least twice a year. A qualified technician must perform cleaning.

	Replace the door gasket only when cold. Otherwise, the door gasket may become damaged.

With an increased amount of dust in the ambient air, clean the condenser fan (by suction or blowing) several times a year.

We recommend taking out a maintenance agreement. Please consult BINDER Service:

BINDER telephone hotline:	+49 (0) 7462 2005 555
BINDER fax hotline:	+49 (0) 7462 2005 93555
BINDER e-mail hotline:	service@binder-world.com
BINDER service hotline USA:	+1 866 885 9794 or +1 631 224 4340 (toll-free in the USA)
BINDER service hotline Spain	+34 9492 677 23
BINDER service hotline Asia Pacific:	+852 39070500 or +852 39070503
BINDER service hotline Russia and CIS	+7 495 98815 17
BINDER Internet website	http://www.binder-world.com
BINDER address	BINDER GmbH, post office box 102, D-78502 Tuttlingen

International customers, please contact your local BINDER distributor.

15.2 Cleaning and decontamination

Clean the unit after each use to avoid potential corrosion damage by ingredients of the test material.

DANGER

Electrical hazard.

Danger of death.

∅ Do NOT spill water or cleaning agents over the inner and outer surfaces.

➢ Disconnect the unit before cleaning. Disconnect the power plug.

➢ Completely dry the appliance before turning it on again.

Cleaning

Disconnect the chamber from the power supply before cleaning. Disconnect the power plug.

Wipe the surfaces with a moistened towel. In addition, you can use the following cleaning agents:

Exterior surfaces inner chamber racks door gaskets	Standard commercial cleaning detergents free from acid or halogenides. Alcoholic solutions. We recommend using the neutral cleaning agent Art. No. 1002-0016.
Instrument panel	Standard commercial cleaning detergents free from acid or halogenides. We recommend using the neutral cleaning agent Art. No. 1002-0016.

	For surface protection, perform cleaning as quickly as possible. After cleaning completely remove cleaning agents from the surfaces with a moistened towel. Let the unit dry.

	Soapsuds may contain chlorides and must therefore NOT be used for cleaning.

Following cleaning, leave the unit door open or remove the access port plugs.

Decontamination

Disconnect the chamber from the power supply prior to decontamination. Disconnect the power plug.

You can use the following disinfectants:

Inner chamber	Standard commercial surface disinfectants free from acid or halogenides. Alcoholic solutions. We recommend using disinfectant Art. No. 1002-0022.

In case of contamination of the interior by biologically or chemically hazardous material, there are two possible procedures depending on the type of contamination and charging material:

1. Spray the inner chamber with an appropriate disinfectant.

   Before start-up, the unit must be absolutely dry and ventilated, as explosive gases may form during the decontamination process.

2. If necessary, have strongly contaminated inner chamber parts removed by an engineer for cleaning, or have them exchanged. Sterilize the inner chamber parts in a sterilizer or autoclave.

	With every decontamination method, always use adequate personal safety controls.

	CAUTION **Danger of corrosion.** **Damage to the unit.** ∅ Do NOT use acidic or chlorine cleaning detergents.

	We recommend using the neutral cleaning agent Art. No. Art. Nr. 1002-0016 for a thorough and mild cleaning. Any corrosive damage that may arise following use of other cleaning agents is excluded from liability by BINDER GmbH. Any corrosive damage caused by a lack of cleaning, is excluded from liability by BINDER GmbH.

15.3 Sending the unit back to BINDER GmbH

If you return a BINDER product to us for repair or any other reason, we will only accept the product upon presentation of an authorization number that has previously been issued to you. An authorization number will be issued after receiving your complaint either in writing or by telephone **prior** to your sending the BINDER product back to us. The authorization number will be issued following receipt of the information below:

- BINDER product type and serial number
- Date of purchase
- Name and address of the dealer from which you bought the BINDER product
- Exact description of the defect or fault
- Complete address, contact person and availability of that person
- Exact location of the BINDER product in your facility
- A contamination clearance certificate (chap. 19) must be faxed in advance

The authorization number must be applied to the packaging in such a way that it can be easily recognized or be recorded clearly in the delivery documents.

	For security reasons we cannot accept a unit delivery if it does not carry an authorization number.

16. Disposal

16.1 Disposal of the transport packing

Packing element	Material	Disposal
Straps to fix packing on pallet	Plastic	Plastic recycling
Wooden transport box (option)	Non-wood (compressed match-wood, IPPC standard)	Wood recycling
with metal screws	Metal	Metal recycling
Pallet with foamed plastic stuffing	Solid wood (IPPC standard)	Wood recycling
	PE foam	Plastic recycling
Transport box with metal clamps	Cardboard	Paper recycling
	Metal	Metal recycling
Top cover	Cardboard	Paper recycling
Edge protection	Styropor® or PE foam	Plastic recycling
Protection of doors and racks	PE foam	Plastic recycling
Bag for operating manual	PE foil	Plastic recycling
Insulating air cushion foil (packing of optional accessories)	PE foil	Plastic recycling

If recycling is not possible, all packing parts can also be disposed of with normal waste.

16.2 Decommissioning

Turn off the main power switch (2) and humidity switch (3). Disconnect the unit from the power supply. Remove the water installation.

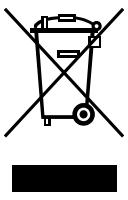
	Having turned off the unit by the main power switch (2), always close the tap used for the water supply.

- Temporal decommissioning: See indications for appropriate storage, chap. 3.3.
- Final decommissioning: Dispose of the unit as described in chap. 16.3 to 16.5.

16.3 Disposal of the unit in the Federal Republic of Germany

According to directive 2002/96/EC of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE), BINDER devices are classified as “monitoring and control instruments” (category 9) only intended for professional use“. They must not be disposed of at public collecting points.

The climatic test chamber KMF bears the symbol for the marking of electrical and electronic equipment manufactured / placed on the market in the EC after 13 August 2005 and be disposed of in separate collection according to the directive 2002/96/EC on waste electrical and electronic equipment (WEEE) and German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG). WEEE marking: crossed-out wheeled bin with solid bar under. A significant part of the materials must be recycled in order to protect the environment.



At the end of the device’s service life, have the device disposed of according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG) from 23 March 2005, BGBl. I p. 762 or contact BINDER service who will organize taking back and disposal of the unit according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG) from 23 March 2005, BGBl. I p. 762.

CAUTION

Violation against existing law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company that is certified according to the German national law for electrical and electronic equipment (Elektro- und Elektronikgerätegesetz, ElektroG) from 23 March 2005, BGBl. I p. 762

or

➢ Instruct BINDER service to dispose of the device. The general terms of payment and delivery of BINDER GmbH apply, which were valid at the time of purchasing the unit.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to directive 2002/96/EC. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

Prior to handing the unit over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.

- Prior to disposal, clean all introduced or residual toxic substances from the unit.
- Prior to disposal, disinfect the unit from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber.
- If you cannot safely remove all toxic substances and sources of infection from the unit, dispose of it as special waste according to national law.
- Fill out the contamination clearance certificate (chap. 19) and enclose it with the unit.

WARNING

Contamination of the device with toxic, infectious or radioactive substances.

Danger of intoxication.

Danger of infection.

∅ NEVER take a unit contaminated with toxic substances or sources of infection for recycling according to directive 2002/96/EC.

➢ Prior to disposal, remove all toxic substances and sources of infection from the unit.

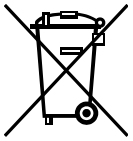
➢ A unit from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

The refrigerant used R 134A (1,1,1,2-tetrafluorethane) is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of the refrigerant R 134A (1300) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

16.4 Disposal of the unit in the member states of the EC except for the Federal Republic of Germany

According to directive 2002/96/EC of the European Parliament and of the Council on waste electrical and electronic equipment (WEEE), BINDER devices are classified as "monitoring and control instruments" (category 9) only intended for professional use". They must not be disposed of at public collecting points.

The climatic test chamber KMF bears the symbol for the marking of electrical and electronic equipment manufactured / placed on the market in the EC after 13 August 2005 and be disposed of in separate collection according to the directive 2002/96/EC on waste electrical and electronic equipment (WEEE). WEEE marking: crossed-out wheeled bin with solid bar under.



At the end of the device's service life, notify the distributor who sold you the device, who will take back and dispose of the unit according to the directive 2002/96/EC of 27 January 2003 on waste electrical and electronic equipment (WEEE).

CAUTION

Violation against existing law.

∅ Do NOT dispose of BINDER devices at public collecting points.

➢ Have the device disposed of professionally at a recycling company that is certified according to conversion of the directive 2002/96/EC into national law.

or

➢ Instruct the distributor who sold you the device to dispose of it. The agreements apply that were reached with the distributor when purchasing the unit (e.g. his general terms of payment and delivery).

➢ If your distributor is not able to take back and dispose of the unit, please contact BINDER service.

Certified companies disassemble waste (used) BINDER equipment in primary substances for recycling according to directive 2002/96/EC. The devices must be free from toxic, infectious or radioactive substances in order to eliminate any health hazards to the employees of the recycling companies.

Prior to handing the unit over to a recycling company, it is the user's responsibility that it is free from toxic, infectious or radioactive substances.

- Prior to disposal, clean all introduced or residual toxic substances from the unit.
- Prior to disposal, disinfect the unit from all sources of infection. Be aware that sources of infection may also be located outside the inner chamber.
- If you cannot safely remove all sources of infection and toxic substances from the unit, dispose of it as special waste according to national law.
- Fill out the contamination clearance certificate (chap. 19) and enclose it with the unit.

WARNING

Contamination of the device with toxic, infectious or radioactive substances.

Danger of intoxication.

Danger of infection.

∅ NEVER take a unit contaminated with toxic substances or sources of infection for recycling according to directive 2002/96/EC.

➢ Prior to disposal, remove all toxic substances and sources of infection from the unit.

➢ A unit from which all toxic substances or sources of infection cannot be safely removed must be considered as "special" waste according to national law. Dispose of it accordingly.

The refrigerant used R 134A (1,1,1,2-tetrafluorethane) is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of the refrigerant R 134A (1300) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

16.5 Disposal of the unit in non-member states of the EC

CAUTION

Alteration of the environment.

- For final decommissioning and disposal of the climatic test chamber, please contact BINDER service.
- Follow the statutory regulations for appropriate, environmentally friendly disposal.

The main board of the climatic test chamber includes a lithium cell. Please dispose of it according to national regulations.

The refrigerant used R 134A (1,1,1,2-tetrafluorethane) is not inflammable at ambient pressure. It must not escape into the environment. In Europe, recovery of the refrigerant R 134A (1300) is mandatory according to regulation No. 842/2006/EC. Ensure the compliance with the applicable legal requirements regarding qualification of staff, disposal, and documentation.

17. Troubleshooting

Fault description	Possible cause	Required measures
Heating		
Chamber heating permanently, set-point not maintained.	Controller defective.	Contact BINDER service.
	Semiconductor relay defective.	
	Controller not well adjusted, or adjustment interval exceeded.	Calibrate and adjust controller.
Chamber doesn't heat up.	Pt 100 sensor defective.	Contact BINDER service.
	Heating element defective.	
	Semiconductor relay defective	
Chamber doesn't heat up when turned on. Safety controller responds.	Limit temperature reached. Safety controller (chap. 10.2) set too low.	Let the chamber cool down and hit RESET button of MB1 controller. If appropriate, select suitable limit value.
	Safety controller (chap. 10.2) defective.	Contact BINDER service.
Unit without function.	No power supply.	Check connection to power supply.
	Wrong voltage.	Check power supply for voltage of 115V or 230V.
	Unit fuse has responded.	Check unit fuse and replace it if appropriate. If it responds again, contact BINDER service.
	Controller defective.	Contact BINDER service.
	Nominal temperature exceeded by 10° due to unit failure. Over temperature protective device (class 1) responds.	

Fault description	Possible cause	Required measures
Heating (continued)		
Mechanical safety device class 3.1 responds (with option safety device class 3.3).	Limit temperature reached.	Check setting of temperature set-point and of safety device class 3.1. If appropriate, select suitable limit value.
	Too much external heat load.	Reduce heat load.
	Controller defective.	Contact BINDER service.
	Safety device defective.	
	Semi-conductor relay defective	
Mechanical safety device class 3.2 responds (with option safety device class 3.3).	Limit temperature reached.	Check setting of temperature set-point and of safety device class 3.2. If appropriate, select suitable limit value.
	Controller or safety device defective.	Contact BINDER service.
Refrigerating performance		
Low or no refrigerating performance.	Ambient temperature > 25 °C / 77 °F (chap.3.4).	Select cooler place of installation.
	Combination of temperature/humidity values not in the optimum range (see temperature humidity diagram, Figure 20).	Select combination of temperature/humidity values in the optimum range (chap. 12).
	Compressor not turned on.	Contact BINDER service.
	Electro-valves defective.	
	No or not enough refrigerant.	
	Too much external heat load.	Reduce heat load.
Humidity		
Humidity fluctuation: Control accuracy of ± 3 % r.F. is not reached.	Door gasket defective.	Replace door gasket.
	Door opened very frequently.	Open doors less frequently.
Humidity fluctuation, together with temperature fluctuation > 1 °C with a set-point ca. 3 °C above ambient temperature.	Place of installation too hot.	Select cooler place of installation or contact BINDER service.
Low or no dehumidification.	Capillary tube blocked	Contact BINDER service.
	Not enough refrigerant.	
Icing at the evaporator plates.	Set-point was too long below ambient temperature.	Defrost the unit (chap. 13).
Condensation at the walls of the inner chamber.	Combination of temperature/humidity values not in the optimum range (see temperature humidity diagram, Figure 20)	Select combination of temperature/humidity values in the optimum range (chap. 12).
	Set-point was too long below ambient temperature, icing in the preheating chamber.	Defrost the unit (chap. 13)
Low humidity and temperature accuracy	Fan speed has been reduced.	Set fan speed to 100%.
Buzzer at the lower part of the unit sounds.	Water level in the steam module is too low (filling time-out)	Turn off and on the humidity switch (3). In case of alarm repeat after approx. 2 minutes, contact BINDER service

Fault description	Possible cause	Required measures
Controller		
No unit function (dark display).	Display mode “Standby” active.	Press any controller key.
	Main power switch turned off.	Turn on the main power switch.
No access to menu “User settings”“.	User code incorrect.	Contact BINDER service.
Wrong temperature alarms, disturbance of temperature accuracy	Temperature unit changed to °F.	Set temperature unit to °C (chap. 6.4).
Chart recorder function: measured-value memory cleared; information lost.	New setting of storage rate.	Change the storage rate ONLY if the previously registered data are no longer required (chap. 7).
Controller does not attain set-points entered in Manual Mode.	Button “EXIT” or “AUTOMATIC” has been hit: Unit is in Idle Mode.	Change to Manual Mode (chap. 8).
Controller does not attain program set-points.	Button “EXIT” or “AUTOMATIC” has been hit: Unit is in Idle Mode.	Start the program again (chap. 9.9).
Program duration longer than programmed.	Tolerances have been programmed.	For rapid transition phases, do NOT program tolerance limits in order to permit maximum heating, refrigerating, or humidification speed.
Program stops one section too early.	Program line is incomplete.	When programming, define the end value of the desired cycle by adding an additional section with a section time of at least one second.
Ramp temperature transitions are only realized as steps.	When using the Program Editor of the software APT-COM™ 3 DataControlSystem, the setting “step” has been selected.	Select setting “ramp” in the Program Editor of the software APT-COM™ 3 DataControlSystem and transfer a program to the chamber controller.
Humidity alarm message when operating without humidity (humidity switch (4) OFF)	Humidity set-point set to a value > 0% r.F.	Manual Mode: Enter a humidity set-point 0% r.H. Program Mode: Enter a humidity subprogram with humidity set-point 0% r.H.
“RESET” button does not cancel the notifying or alarm indication.	Cause of disturbance not removed correctly The “RESET” button permits resetting notifying or alarm messages for temperature and humidity only with in a tolerance sector of +/- 2 °C resp. +/- 5 % r.H.	Remove cause of disturbance. If the “RESET” button still does not cancel the indication, contact BINDER service.
Controller display too dark.	Contrast setting is too low.	Increase display contrast (chap. 6.3).
Display flashing: 1999 or -1999 or 9999.	Sensor rupture between sensor and controller or Pt 100 sensor defective.	Contact BINDER service.
	Short-circuit.	
	Initialization problem due to turning on the chamber too early.	Observe a delay time of about 30s between turning the chamber Off and On again.

Fault description	Possible cause	Required measures
Miscellaneous		
Impaired valve function of hose burst protection.	Calcification.	Remove calcifications by citric acid or acetic acid solutions (chap. 4.3.4). Have a plumber inspect the valve.

	Only qualified service personnel authorized by BINDER must perform repair. Repaired units must comply with the BINDER quality standards.

18. Technical description

18.1 Factory calibration and adjustment

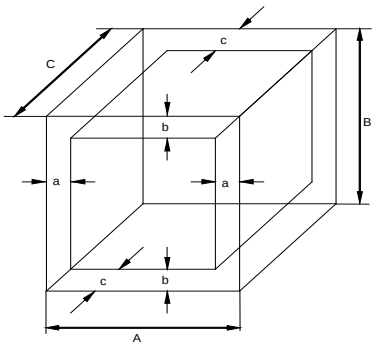
This unit was calibrated and adjusted in the factory. Calibration and adjustment were performed using standardized test instructions, according to the QM DIN EN ISO 9001 system applied by BINDER (certified since December 1996 by TÜV CERT). All test equipment used is subject to the administration of measurement and test equipment that is also a constituent part of the BINDER QM DIN EN ISO 9001 systems. They are controlled and calibrated to a DKD-Standard at regular intervals.

18.2 Over current protection

The devices are equipped with an internal fuse not accessible from outside. If this fuse is blown, please contact an electronic engineer or BINDER service.

18.3 Definition of usable volume

The usable volume illustrated below is calculated as follows:



A, B, C = internal dimensions (W, H, D)

a, b, c = distance to wall

a = 0.1*A
b = 0.1*B
c = 0.1*C

V_{USE} = (A - 2 * a) * (B - 2 * b) * (C - 2 * c)

Figure 29: Determination of the useable volume

The technical data refers to the defined usable volume.

	Do NOT place samples outside this usable volume. Do NOT load this volume by more than half to enable sufficient airflow inside the chamber. Do NOT divide the usable volume into separate parts with large area samples. Do NOT place samples too close to each other in order to permit circulation between them and thus obtain a homogenous distribution of temperature and humidity.

18.4 KMF technical data

Unit size		115	240	720
Exterior dimensions				
Width	mm / *inch*	880 / *34.65*	925 / *36.42*	1250 / *49.21*
Height (incl. feet/castors)	mm / *inch*	1048 / *41.26*	1460 / *57.48*	1925 / *75.79*
Depth	mm / *inch*	647 / *25.47*	800 / *31.50*	887 / *34.92*
including door handle, I-triangle, connection	mm / *inch*	699 / *27.52*	850 / *33.46*	939 / *36.97*
Wall clearance rear (minimum) (spacer)	mm / *inch*	100 / *3.94*	100 / *3.94*	100 / *3.94*
Wall clearance side (minimum)	mm / *inch*	100 / *3.94*	100 / *3.94*	100 / *3.94*
Steam space volume	l / *cu.ft.*	156 / *5.5*	348 / *12.3*	918 / *32.4*
Number of doors		1	1	2
Number of inner glass doors		1	1	2
Interior dimensions				
Width	mm / *inch*	600 / *23.62*	650 / *25.60*	973/ *38.31*
Height	mm / *inch*	483 / *19.02*	785 / *30.91*	1250 / *49.21*
Depth	mm / *inch*	351 / *13.82*	485 / *19.09*	576 / *22.68*
Interior volume	l / *cu.ft.*	102 / *3.6*	247 / *8.7*	700/ *24.7*
Number of racks (standard / max.)		1/5	1/9	1/15
Load per rack	kg / *lbs.*	30 / *66*	30 / *66*	45 / *99*
Permitted total load	kg / *lbs.*	100 / *220*	100 / *220*	150 / *331*
Weight (empty)	kg / *lbs.*	127 / *280*	185 / *408*	309 / *681*
Temperature data (without humidity)				
Temperature range 1)	°C / °F	-10 to +100 / *14 to 212*	-10 to +100 / *14 to 212*	-10 to +100 / *14 to 212*
Average heating up time acc. to IEC 60068-3-5	K/min.	1.3	1.1	1.0
Average cooling down time acc. to IEC 60068-3-5	K/min.	0.5	0.6	0.4
Heating up time 2) from -10 °C / *14 °F* to +100 °C / *212 °F*	minutes	85	100	110
Cooling down time 2) from +100 °C / *212 °F* to -10 °C / *14 °F*	minutes	240	285	350
Max. heat compensation up to 25 °C / *77 °F*	W	150	350	400
Climatic data (with humidity)				
Temperature range 1)	°C / °F	+10 to +90 / *50 to 194*	+10 to +90 / *50 to 194*	+10 to +90 / *50 to 194*
Temperature fluctuation 3)	± K	0.1 to 0.2	0.1 to 0.5	0.1 to 0.5
Temperature uniformity (variation) 3)	± K	0.3 to 1.0	0.3 to 1.5	0.2 to 1.0
Humidity range	% r.H.	10 to 90	10 to 90	10 to 90
Humidity fluctuation 3)	± % r.H.	≤ 2,5	≤ 2	≤ 2
Dew point temperature range	°C	+5 to +80	+5 to +80	+5 to +80
Max. heat compensation at 25 °C / *77 °F* and 90% r.H.	W	30	100	150

Unit size		115	240	720
Electrical data				
IP system of protection acc. to EN 60529		20	20	20
Nominal voltage (+/-10%)	V	200 to 240 1N~		
Power frequency	Hz	50/60	50/60	50/60 (9x20-0185) 50 (9x20-0245)
Power plug		shock proof plug		
Nominal power	kW	2.00	2.10	3.10
Energy consumption 4) at 85 °C / *185 °F* and 85 % r.H.	Wh/h	570	500	1050
Installation category acc. to IEC 61010-1		II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2
Over-current release category B, 2 poles	Amp	16	16	16
Noise level approx.	dB (A)	52	52	53

Electrical connection data KMF constructed acc. to UL requirements (for the USA and Canada)

Unit size		115	240	720
Electrical data KMF-UL				
IP system of protection acc. to EN 60529		20	20	20
Nominal voltage (+/-10%) 60 Hz	V	200 to 240 / 2~		
Nominal power	kW	2.00	2.10	3.10
Power plug	NEMA	6-20P	6-20P	6-20P
Installation category acc. to IEC 61010-1		II	II	II
Pollution degree acc. to IEC 61010-1		2	2	2
Over-current release category B, 2 poles	Amp	16	16	16

1) Lower values are valid up to an ambient temperature of max. 25 °C / *77 °F*

2) to 98 % of the set value

3) Depending on the set-point.

4) Use this value for sizing air condition systems.

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +25 °C / *77 °F* and a power supply voltage fluctuation of +/-10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width and depth of the inner chamber. Technical data refers to 100% fan speed.

All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

	Refrigerating performance decreases while operating the chamber at temperatures < 0 °C / *32 °F* due to icing of the evaporators. For this reason defrost the chamber regularly, e.g. once a week.

	If the chamber is fully loaded, the specified heating up and cooling down times may vary according to the load.

	Bringing a source of humidity into the inner chamber will affect the minimum humidity specification and may affect the humidity accuracy.

18.5 Equipment and options KMF

	To operate the climatic test chamber, use only original BINDER accessories or accessories / components from third-party suppliers authorized by BINDER. The user is responsible for any risk arising from using unauthorized accessories.

Regular equipment
Microprocessor display program controller with 2-channel technology for temperature and humidity
Ethernet interface for computer communication
Temperature safety device class 3.1 acc. to DIN 12880
Inner glass door
DCT™ refrigerating system with refrigerant R134a
Microprocessor controlled humidifying and dehumidifying system *) (humidity range, see diagram)
Sizes 240 and 720: four castors (2 lockable)
1 rack, stainless steel
Access port 30 mm with silicone plug
Options / accessories
Additional rack, stainless steel
Perforated shelf ,stainless steel
Reinforced rack with rack lockings
Securing elements for additional fastening of racks (4 pieces)
Reinforced inner chamber with 2 reinforced racks
Temperature safety device class 3.3 acc. to DIN 12880
Lockable door
Keyboard locking (BINDER INDIVIDUAL customized solutions)
Access ports 30 mm or 50 mm or 100 mm with silicone plug
Analog outputs 4-20 mA for temperature and humidity with 6 pole DIN socket, DIN plug included
Flexible Pt 100 temperature sensor, output to DIN socket
Communication interface RS422
BINDER Data Logger kit for temperature / humidity: TH 100 (chamber values) or TH 100/70 (chamber and ambient values)
External freshwater and wastewater cans (20 liters / *0.71 cu.ft.* each)
BINDER Pure Aqua Service
Exchange cartridge for BINDER Pure Aqua Service
Safety kit for water connection with hose burst protection device and reflux protection device, pre-mounted assembly (BINDER INDIVIDUAL customized solutions)
Calibration of temperature and humidity including certificate
Spatial temperature and humidity measurement including certificate
Spatial temperature and humidity measurement acc. to DIN 12880 including certificate
Qualification folder

*) A water supply (1 to 10 bar) is necessary for the installation of the humidifying and de-humidifying system (chap. 4.3). If no suitable house water connection is available, you can manually supply water by filling a freshwater can (option, chap. 14.7). Furthermore, a water drain in a max. distance of 3 meters / *9.8 ft.* and a max. height of 1 meter / *3.3 ft.* is required (chap. 4.2).

18.6 Spare parts and accessories

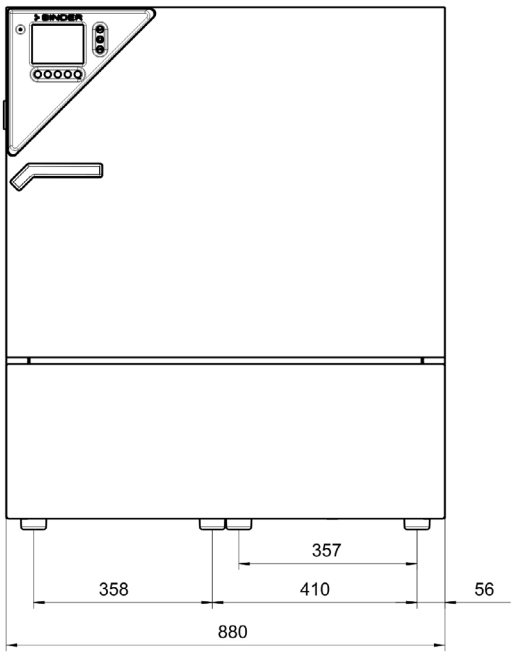
BINDER GmbH is responsible for the safety features of the unit only, provided skilled electricians or qualified personnel authorized by BINDER perform all maintenance and repair, and if components relating to chamber safety are replaced in the event of failure with original spare parts. The user is responsible for any risks arising from using unauthorized accessories/components.

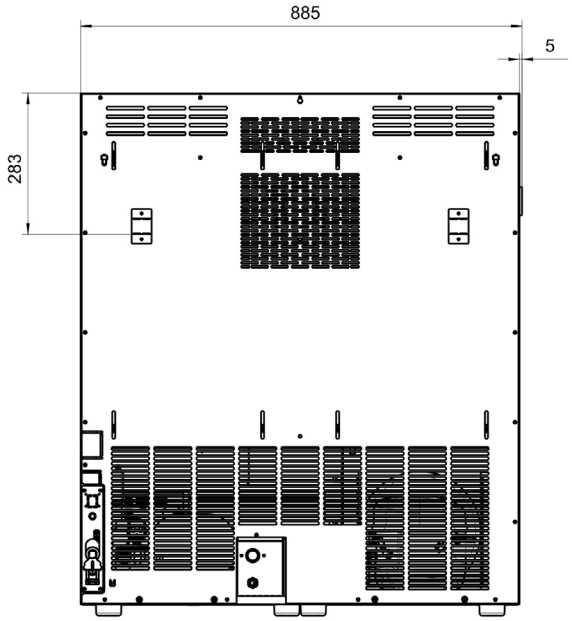
Accessories and spare parts:

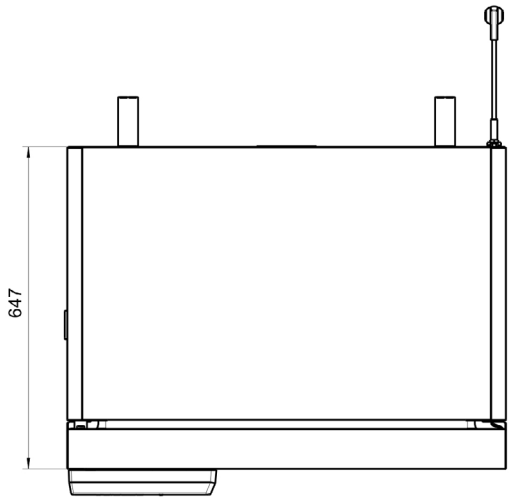
Unit size	**115**	**240**	**720**
Description	**Art. no.**		
Rack, stainless steel	6004-0112	6004-0101	6004-0106
Perforated rack, stainless steel	6004-0115	6004-0040	8009-0486
Reinforced rack with rack lockings	8012-0700	8012-0638	8012-0674
Securing elements for additional fastening of racks (4 pieces)	8012-0620	8012-0620	8012-0620
Door gasket glass door	6005-0204	6005-0149	6005-0198
Door gasket silicone (kettle)	6005-0207	6005-0147	6005-0196
Door gasket silicone (outer door)	6005-0203	6005-0161	6005-0197
Intermediate door gasket silicone	---	---	6005-0192

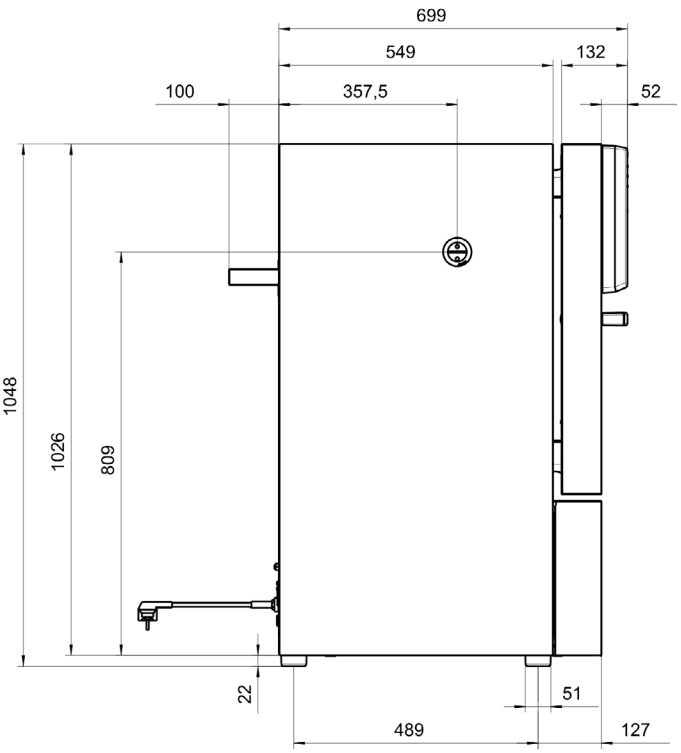
Description	**Art. no.**
Plug for silicon access port d30	6016-0035
Radial fan 200-240V / 50/60 Hz	5013-0088
External freshwater and wastewater cans (20 liters / *0.71 cu.ft.* each)	8012-0643
BINDER Pure Aqua Service	8012-0625
Exchange cartridge for BINDER Pure Aqua Service	6011-0077
Water quality measuring device for BINDER Pure Aqua Service	5016-0050
Safety kit for water connection with hose burst protection device and reflux protection device	BINDER Individual
Program controller MB1, screen	5014-0182
Program controller MB1, E/A board	5014-0117
Temperature safety device, class 1 (complete)	8009-0335
Temperature safety device class 3.1, 0 °C / *32 °F* to 120 °C / *248 °F*	5006-0035
Temperature safety device class 3.2, -40 °C / *-40 °F* to 160 °C / *320 °F*	5006-0026
Temperature sensor 2x Pt 100 straight	5002-0021
Humidity sensor	5002-0044
Data Logger Kit TH 100	8012-0718
Data Logger Kit TH 100/70	8012-0719
Door switch	5019-0009
Humidification module	8009-0559
Neutral cleaning agent, 1 kg	1002-0016
Qualification folder	DL024031
Calibration of temperature and humidity including certificate	DL024021
Spatial temperature and humidity measurement including certificate (2-5 measuring points temperature, 1 measuring point humidity)	DL024022
Spatial temperature and humidity measurement including certificate (6-9 measuring points temperature, 1 measuring point humidity)	DL024023
Spatial temperature and humidity measurement including certificate (10-18 measuring points temperature, 1 measuring point humidity)	DL024024
Spatial temperature and humidity measurement including certificate (19-27 measuring points temperature, 1 measuring point humidity)	DL024025
Spatial temperature and humidity measurement acc. to DIN 12880 including certificate (27 measuring points temperature, 9 measuring points humidity)	DL024026

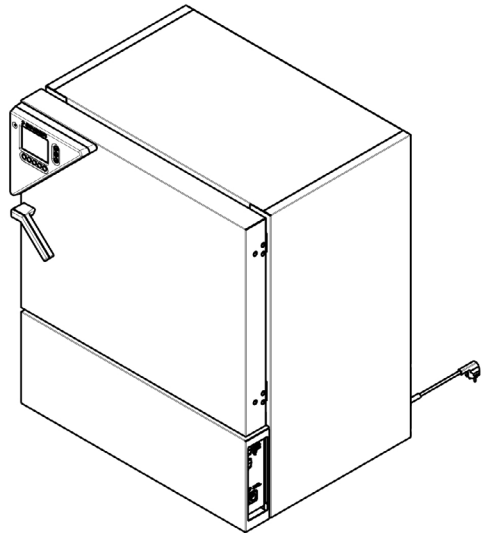
18.7 Dimensions KMF 115



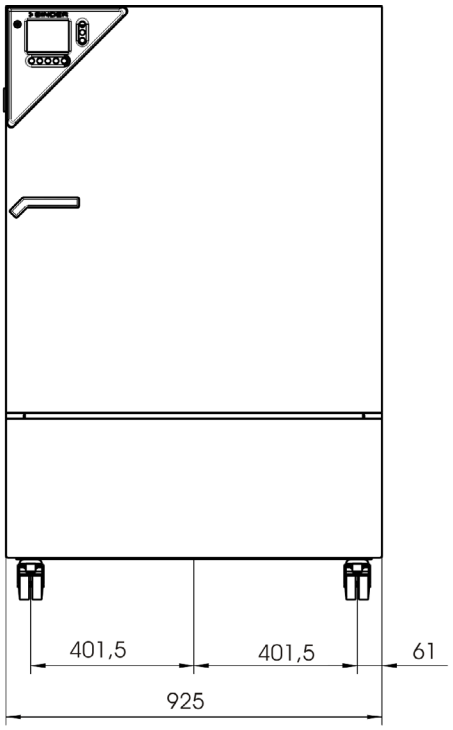


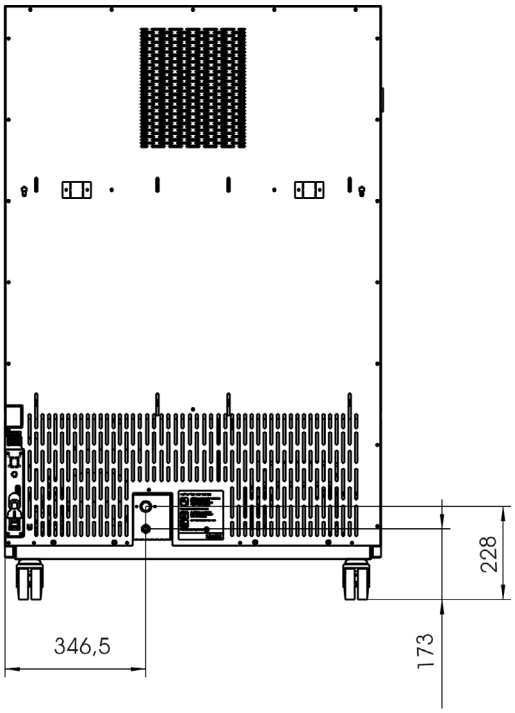


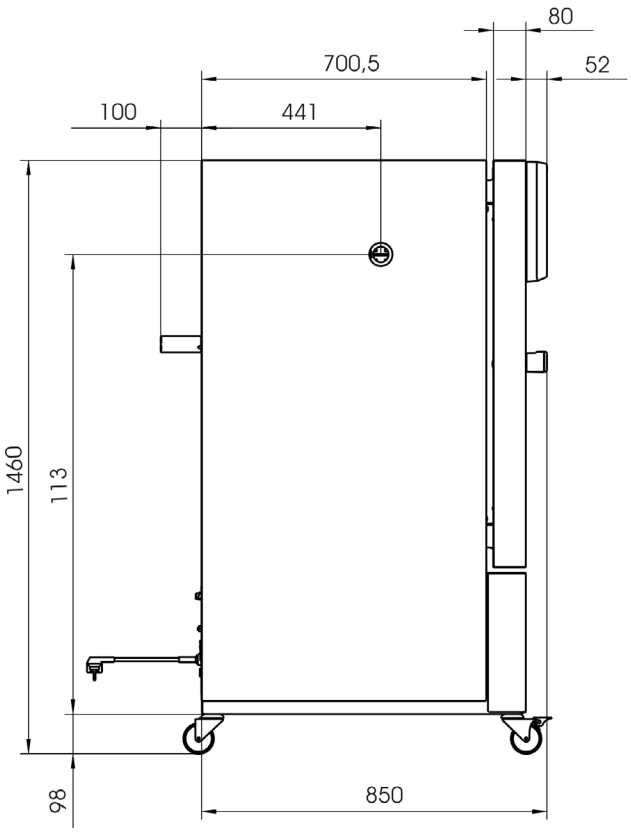




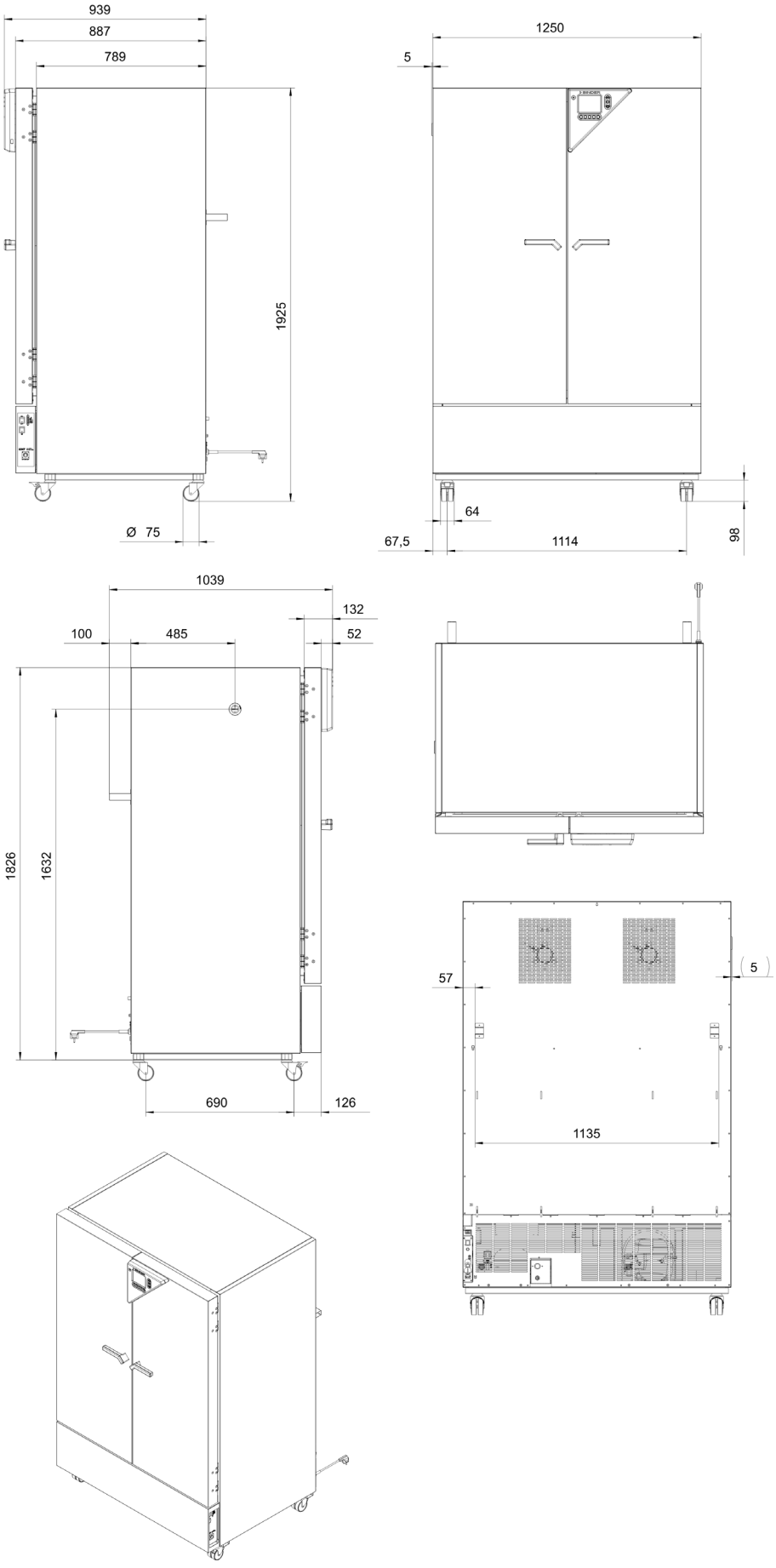
18.8 Dimensions KMF 240







18.9 Dimensions KMF 720



19. Contamination clearance certificate

Unbedenklichkeitsbescheinigung

Declaration regarding safety and health

Erklärung zur Sicherheit and gesundheitlichen Unbedenklichkeit

The German Ordinance on Hazardous Substances (GefStofV), and the regulations regarding safety at the workplace, require that this form be filled out for all products that are returned to us, so that the safety and the health of our employees can be guaranteed

Die Sicherheit und Gesundheit unserer Mitarbeiter, die Gefahrstoffverordnung GefStofV und die Vorschriften zur Sicherheit am Arbeitsplatz machen es erforderlich, dass dieses Formblatt für alle Produkte, die an uns zurückgeschickt werden, ausgefüllt wird.

	Note: A repair is not possible without a completely filled out form. Ohne Vorliegen des vollständig ausgefüllten Formblattes ist eine Reparatur nicht möglich.

- A completely filled out form must be transmitted via Fax (+49 (0) 7462 2005 93555) or by letter in advance, so that this information is available before the equipment/component part arrives. A second copy of this form must accompany the equipment/component part. In addition, the carrier should be notified.

  Eine vollständig ausgefüllte Kopie dieses Formblattes soll per Fax unter Nr. +49 (0) 7462 2005 93555 oder Brief vorab an uns gesandt werden, so dass die Information vorliegt, bevor das Gerät/Bauteil eintrifft. Eine weitere Kopie soll dem Gerät/Bauteil beigefügt sein. Ggf. ist die Spedition zu informieren.

- Incomplete information or non-conformity with this procedure will inevitably lead to substantial delays in processing. Please understand the reason for this measure, which lies outside our area of influence, and will help us to speed up this procedure.

  Unvollständige Angaben oder Nichteinhalten dieses Ablaufs führen zwangsläufig zu beträchtlichen Verzögerungen in der Abwicklung. Bitte haben Sie Verständnis für Maßnahmen, die außerhalb unserer Einflussmöglichkeiten liegen und helfen Sie mit, den Ablauf zu beschleunigen.

- **Please print and fill out this form completely**

  Bitte unbedingt vollständig ausfüllen!

1.	**Unit/ component part / type** / Gerät / Bauteil / Typ:
2.	**Serial No. /** Serien-Nr.:
3.	**Details about utilized substances / biological substances** / Einzelheiten über die eingesetzten Substanzen/biologische Materialien:
3.1	**Designations** / Bezeichnungen: a) _____ b) _____ c) _____
3.2	**Safety measures required for handling these substances** / Vorsichtsmaßnahmen beim Umgang mit diesen Stoffen: a) _____ b) _____ c) _____

3.3 **Measures to be taken in case of skin contact or release into the atmosphere** / Maßnahmen bei Personenkontakt oder Freisetzung:

a) _____

b) _____

c) _____

d) _____

3.4 **Other important information that must be taken into account** / Weitere zu beachtende und wichtige Informationen:

a) _____

b) _____

c) _____

4. **Declaration on the risk of these substances** (please checkmark the applicable items) / Erklärung zur Gefährlichkeit der Stoffe (bitte Zutreffendes ankreuzen) :

❑ **4.1** **For non toxic, non radioactive, biologically harmless materials** / für nicht giftige, nicht radioaktive, biologisch ungefährliche Stoffe:

We hereby guarantee that the above-mentioned unit / component part… / Wir versichern, dass o.g. Gerät/Bauteil...

- ❑ Has not been exposed to or contains any toxic or otherwise hazardous substances / weder giftige noch sonstige gefährliche Stoffe enthält oder solche anhaften.
- ❑ That eventually generated reaction products are non-toxic and also do not represent a hazard / auch evtl. entstandene Reaktionsprodukte weder giftig sind noch sonst eine Gefährdung darstellen.
- ❑ Eventual residues of hazardous substances have been removed / evtl. Rückstände von Gefahrstoffen entfernt wurden.

❑ **4.2** **For toxic, radioactive, biologically harmful or hazardous substances, or any other hazard ous materials** / für giftige, radioaktive, biologisch bedenkliche bzw. gefährliche Stoffe oder anderweitig gefährliche Stoffe.

We hereby guarantee that … / Wir versichern, dass …

- ❑ The hazardous substances, which have come into contact with the above-mentioned equipment / component part, have been completely listed under item 3.1 and that all information in this regard is complete / die gefährlichen Stoffe, die mit dem o.g. Gerät/Bauteil in Kontakt kamen, in 3.1 aufgelistet sind und alle Angaben vollständig sind.
- ❑ That the unit /component part has not been in contact with radioactivity / das Gerät/Bauteil nicht mit Radioaktivität in Berührung kam

5. **Kind of transport / transporter** / Transportweg/Spediteur:

Transport by (means and name of transport company, etc.) Versendung durch (Name Spediteur o.ä.)

_____

Date of dispatch to BINDER GmbH / Tag der Absendung an BINDER GmbH:

_____

We hereby declare that the following measures have been taken / Wir erklären, dass folgende Maßnahmen getroffen wurden:

- ❑ Hazardous substances were removed from the unit including component parts, so that no hazard exists for any person in the handling or repair of these items / das Gerät/Bauteil wurde von Gefahrstoffen befreit, so dass bei Handhabung/Reparaturen für die betreffenden Person keinerlei Gefährdung besteht
- ❑ The unit was securely packaged and properly identified / das Gerät wurde sicher verpackt und vollständig gekennzeichnet.
- ❑ Information about the hazardousness of the shipment (if required) has been provided to the transporter / der Spediteur wurde (falls vorgeschrieben) über die Gefährlichkeit der Sendung informiert.

We hereby commit ourselves and guarantee that we will indemnify BINDER GmbH for all damages that are a consequence of incomplete or incorrect information provided by us, and that we will exempt BINDER GmbH from eventual damage claims by third parties./ Wir versichern, dass wir gegenüber BINDER für jeden Schaden, der durch unvollständige und unrichtige Angaben entsteht, haften und BINDER gegen eventuell entstehende Schadenansprüche Dritter freistellen.

We are aware that, in accordance with Article 823 of the German Civil Code (BGB), we are directly liable with regard to third parties, in this instance especially the employees of BINDER GmbH, who have been entrusted with the handling / repair of the unit / component. / Es ist uns bekannt, dass wir gegenüber Dritten – hier insbesondere mit der Handhabung/Reparatur des Geräts/des Bauteils betraute Mitarbeiter der Firma BINDER - gemäß §823 BGB direkt haften

Name: _____

Position/ Title: _____

Date / Datum: _____

Signature / Unterschrift: _____

Company stamp **/** Firmenstempel:

Equipment that is returned to the factory for repair must be accompanied by a completely filled out contamination clearance certificate. For service and maintenance on site, such a contamination clearance certificate must be submitted to the service technician before the start of any work. No repair or maintenance of the equipment is possible, without a properly filled out contamination clearance certificate.